

SpreadSmart Rx TM (with Touch Screen)

Operation Manual

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Configuration Log Page

Use this page to log your system configuration information. Store in a safe place.

SpreadSmart Rx TM System		
Today's Date: Information le	ogged by	
SpreadSmart Rx TM Serial #		
Hydraulic Valve Type		
Coil Frequency		
Granular System Capacity		
Auger Sensor Pulses per Pound (kg)		
Pre-Wet System Capacities		
Pre-Wet Tank Volume (gallons or liters)		
Pre-Wet Pump Max Volume Rating (gpm or lpm)		
Flow Meter (sensor) Rating (pulses/gal or liter)		
Anti-Ice System Capacities		
Anti-Ice Tank Volume		
Anti-Ice Pump Max Volume Rating		
Tier 1 (Low Flow) Boom Rating (max gpm)		
Tier 2 (High Flow) Boom Rating (max gpm)		
Flow Meter (sensor) Rating (pulses/gallon)		

Limited Warranty Cirus Controls, LLC.

What and who is covered?

This warranty covers all defects in materials or workmanship in your Cirus Controls system under normal use, maintenance and service. This warranty coverage applies only to the original owner and is not transferable.

How long is the warranty period?

This warranty coverage runs for a period of 1 year from the date of initial installation (or 13 months from date of shipment from Cirus Controls), whichever occurs first. Replacement parts are warranted for the remaining portion of the original warranty period or thirty (30) days from date of shipment from our factory (whichever is greater).

How can you get service?

Cirus Controls' obligation under this warranty is limited to repairing and/or replacing, at Cirus Controls' option, any part or parts that are determined, by Cirus Controls, to be defective. To be eligible for any claim under this warranty, the owner (or Cirus authorized dealer) must return any defective part(s) to the factory, within the applicable warranty period (as set out above).

What will we do?

Cirus Controls' may, at its option, elect to grant adjustments in the field through an authorized representative and may thereby elect to waive the requirement that parts be returned to Cirus Controls' factory. The repair or replacement of defective parts under this warranty will be made without charge to the owner except for transportation of the part to our authorized repair location.

What is not covered under this warranty?

Cirus Controls will not assume any expense or liability for repairs made outside our plant without our prior written consent. We are not responsible for damage to any associated equipment or product and will not be liable for loss of time, profit, inconvenience, commercial loss or direct consequential, special or incidental damages.

The provisions of this warranty do not apply to any product or parts which have been subject to misuse, negligence or accident, or which have been repaired or altered outside of Cirus Controls' factory in any way (in the judgment of Cirus Controls) so as to affect adversely its performance or reliability. Neither does this warranty apply to normal maintenance service and parts or to normal deterioration due to wear and exposure.

This warranty is expressly in lieu of other warranties, expressed or implied, in fact or by law, including any implied warranty of merchantability of fitness for a particular purpose. The remedies of repair or replacement as set forth are the only remedies under this warranty, Cirus Controls' disclaims any obligations or liability for loss of time, profit, inconvenience, commercial loss or direct consequential, special or incidental damages. This warranty is in lieu of any other obligation or liability of Cirus Controls' of any nature whatsoever by reason of the manufacture, sale, lease or use of such products and Cirus Controls neither assumes, not authorizes anyone to assume for it, any other obligation or liability in connection with such products.

Revision Level of this Manual

At the time of release, this manual was accurate, but Cirus Controls reserves the right to make revisions and alterations to this manual from time to time without notice.

Rev Letter	Date	<u>Detail</u>
V	1/26/10	Updated Frequency Table, Dwgs, AIP Mod
\mathbf{W}	10/19/10	Load & Rate Calculator, Update Gate Control, AI Power Module
X	3/8/11	General Update
Y	6/1/11	Touch Screen added
Z	11/22/11	General update
AA	5/8/13	Changed Pass to Pass (Pause)
AB	3/11/14	Gran Cal Val/Touch Screen Cal/Direct Cast
AC	11/5/2014	Added Preset Rates, Granular MDM Switching, Booms on/off
AD	11/13/14	Preset Rates Update

Package Contents

A complete *SpreadSmart Rx* TM spreader control system contains the following items:

- 1) SpreadSmart Rx TM control unit
- 2) Color TFT touch screen display and operator interface one touch day/nite viewing;
- This manual
- 4) Power Cable, Speedometer/Remote Blast/Pass (Pause) Cable
- 5) Hydraulic control cable (s)
- 6) Sensor Cable(s): defined as part of your system configuration;

If any of these items are missing, please contact your distributor immediately for replacement.

Functional Overview and Fundamental Operating Parameters

The *SpreadSmart Rx* TM spreader control is a simultaneous three media (granular, pre-wet and anti-ice), ground speed oriented closed loop system. It is designed to accurately control multiple application rates based on ground speed and sensor feedback. Installations may run the auger and pre-wet pump in closed or open loop configuration. The system is also capable of controlling a closed loop spinner and complete, 3 boom anti-ice systems simultaneously. The system is designed to be "set it and forget it", where the operator sets the application rates and the system does the rest, starting and stopping dry, pre-wet and anti-ice applications as the vehicle starts and stops, and varying the auger speed and pre-wet/anti-ice pump rates as the vehicle speeds up and slows down to deliver consistent material per lane mile traveled.

Open Loop or Closed Loop Spreading

SpreadSmart Rx TM is designed to spread granular and /or liquid material with feedback sensors: "Closed Loop operation" or without: "Open Loop operation." Use of feedback sensors allows **SpreadSmart Rx** TM to actually measure output and compare it to signal output to make real-time adjustments for more consistent control throughout the range of operating conditions.

<u>Selecting Closed Loop Operation</u>: during Setup wizard for each device (auger, spinner, pre-wet, and anti-ice) the choice of "**Sensor Present – yes**" **results in closed loop** operation for the system must be selected. A choice must be made for each device. Sensor types for closed loop systems vary. See Attachment A for a drawing to set pull up resistors if non-standard sensors are used. Factory defaults are shown.

Selecting Open Loop Operation: during Setup wizard for each device (auger, spinner, pre-wet, and anti-ice) the choice of "Sensor Present - no" results in open loop operation for the system selected. A choice must be made for each device.

NOTE: we do not recommend that open loop operation be used as the normal operating mode for pre-wet or anti-ice systems since that choice over-rides the pump protection that would prevent a pump from running dry and damaging it.

Distance or Area Spreading of Granular Mat'l. with Proportional Gate

When setting up the auger/conveyor section of your system, select the method that causes the controller to manage the amount of material spread by:

- a) Pounds (Kg) per Mile Driven = Distance Spreading. the controller manages the material released by the auger/conveyor. The operator controls spinner speed and therefore the "spreading pattern" occurs as the operator has set it. Material dispensed will correlate to ground speed and distance traveled, but is not spread in a uniform thickness over the road at any speed.
- b) Pounds (Kg) per Lane Mile Driven = Area Spreading. In this format, the controller manages the material released by the auger/conveyor as well as controlling the spinner speed needed to disperse material uniformly within the lane width specified (0.1 lanes up to 3.0 lanes in 0.1 lane increments). Auger and spinner speeds are controlled and both correlate to ground speed and distance traveled resulting in a uniform thickness of material spread regardless of ground speed during spreading.
- c) Proportional Control of hydraulically powered rear gate on conveyor is optional.

"Prescription Spreading" and/or "Operator Choice" Spreading

For users want to follow specific spreading methods, SpreadSmart offers a wide array of definable spreading prescriptions to allow users to precisely manage their spreading parameters. Detailed instructions are included in "managing materials."

- a) Invoice by assigning different spreading prescriptions for different jurisdictions. Define your spreading prescriptions/categories so you'll always know how much material was dropped on federal roads, state roads, county roads, municipal roads and private roads. Be able to track total material spread as well as each individual category of materials spread.
- b) Unique calibration settings named for wet or dry material: Since wet material weighs more than dry material, spread amounts per revolution of the auger will vary if material is wet or dry. This problem is correctable if the calibration values take actual material weight into account. Naming each granular material calibration to correlate to the conditions under which granular material is stored improves the accuracy of data collected during spreading.
- c) Uniform vs. Preset Rate Increments: Uniform rate increments rely on a preset interval while changing spreader rates between a minimum and a maximum spreading value. Preset rates provide for non uniform intervals on rate changes by pre-configuring dispensing rates for each material.

Temperature Response Spreading

SpreadSmart Rx TM offers the user the ability to control all spreading parameters in direct response to changes in measured road temperature. By correlating up to (5) spreading prescriptions to each of (5) temperature ranges for which those prescriptions apply, the anti-icing and de-icing performance is optimized. See System Setup and Temp ResponseTM Settings in the Materials section for detailed setup instructions.

Load and Rate Calculator

SpreadSmart Rx TM allows operator to calculate, properly load liquid and granular materials on spreading vehicles and set the liquid and granular rate(s) to:

- 1) Fully consume the maximum amount of pre-wet salt brine capacity on a vehicle for a given length of route.
- 2) Use Anti-icing tanks (on board or pulled with trailer) simultaneous with granular and pre-wet systems and fully consume the loaded liquid.
- 3) Using the amount of salt brine available on a fully loaded truck, calculate the amount of dry granular salt material to load onto that truck to deliver a particular total amount of salt for the planned route
 - a. (Total salt pounds for route = liquid salt + granular salt)

High Current Electric Pre-Wet Systems

The pre-wet channel on *SpreadSmart Rx* TM is rated for a maximum current capacity of 6 amps. If you are using an electric pre-wet pump that is rated for higher source current levels, contact Cirus Controls for the Electric Pre-Wet Driver current management module.

Single or Two-Tier Anti-Ice System

The *SpreadSmart Rx* TM anti-ice system offers automatic integration of two tier dispensing of anti-ice liquids. By choosing the boom and its nozzles with specific flow rates in mind, the system offers a wide range of material delivery capability. The anti-ice system automatically recognizes when the controller asks for output rates that require the output of the Low Flow Tier 1 boom alone, the High Flow Tier 2 boom alone or the combination of Tiers 1 & 2 (note: Tier 1 is set up with the lowest output nozzles and tier 2 with the highest output nozzles). Nozzles are chosen so as not to overlap output rates between booms. AI Power Module allows the SS Rx to switch power to the high current lines for the boom valves.

Details for Single Tier Anti-Ice System

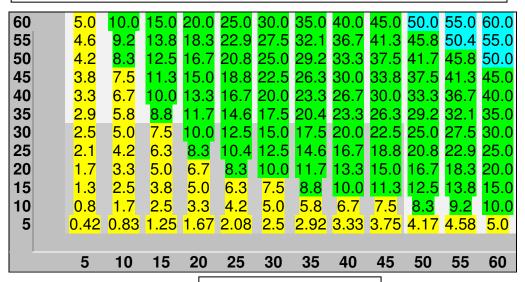
SpreadSmart Rx TM will also operate an anti-ice system with a single row of dispensing booms (one, two or three for left, right and center dispensing). To configure the **SpreadSmart Rx** TM for a system with a single tier, answer "yes" to single tier relay as described below and verify that the boom valves are wired to the tier 1 output signals.

Boom Rating Maxi	mum Flow Rate	e Range Max Gallons/Lane Mile @
60mph		
Tier 1- Low Volume	0 - 8 GPM	8 GPLM (= 8 GPM)
Tier 2- High Volume	8 - 48 GPM	48 GPLM (= 48 GPM)
Tier 1 + Tier 2 (total)	48-56 GPM	56 GPLM (= 56 GPM)

Note: the gallons per lane mile output at which the system switches between tiers is dependent upon the boom rating of each tier.

Gallons per lane mile (GPL-M)

System capacity required (GPM) for single lane application at various rates and speeds.



Colored boxes indicate which boom tier is in operation at any particular combination of MPH and GPL-M settings. Color and Tier reference is above. For multiple lane system capacities, multiply the single lane capacity by the total number of lanes required.

Table 1

Ground speed (mph)

Data Recording and *Drive by Download*TM for Data

SpreadSmart records storm and season totals automatically, but with the addition of *Drive by Download*TM option, can record more information and automatically download it. See Optional equipment section for more detail.

Operating Functions Matrix – SpreadSmart Rx

Desired Function Control	Operating Mode	Notes
Normal Operation		
Normal operation with spreading data collection and ground speed orientation;	Use Automatic Mode	Normal operating mode; System powers up with "pass (pause) on" as the default setting;
"Pause" normal operation,	Select "pass (pause)" to turn on, select again to turn off,	Rates may be changed while in pass (pause) mode.
Spread at Max. Rate temporarily	Select "blast"	Timed or "latched on" modes
Operation with operator settings and ground speed triggering; data is not recorded.	Use Manual Mode	Operating mode – ground speed triggered, must have valid ground speed signal to operate.
Simulated automatic operation without ground speed input (signal or motion of truck). Spreading data is recorded.	Use No Speedo Mode	Operating Mode – does not require ground speed signal.
Unload Granular Material	Use Unload Mode	Operating Mode
Unload Anti-Ice Tank	Use Unload Mode	Operating Mode
Changing Materials	<u>Use Materials</u> <u>Screen</u>	Set Up step

System Setup and Testing		
Technician test of system function with	Use Test Mode	Used for initial setup; Use as
feedback;		operating mode with no ground
		speed signal
Validate multi-tier	Use No Speedo Mode	Used for initial setup;
Anti-Ice system in a stationary truck;		
Special Operations Choices		
Dispense Material while truck is stopped	Use Unload Mode	Special Operation
– dispensing ceases automatically when		
truck moves;		
Automatic spreader operation without	Use No Speedo Mode	Operating mode, simulates truck
truck wheels turning.		speed,
Re-Circulate A.I. Tank	Use Unload Mode	Stationary Truck,

SpreadSmart Rx TM TFT-Color Touch Screen

Electronics (CPU)





Basic Operation Controls:

- 1) **Power:** system is wired to the truck ignition and comes on with the truck.
- 2) Dry, Pre-Wet and Anti-Ice each has individual on/off buttons on screen.
- 3) **Anti-Ice Booms** have individual on/off controls for each of the three booms.
- 4) Auger, Spinner, Pre-wet and Anti-Ice up/down buttons control the application rate in various run modes. The spinner doubles as a button used to navigate the menu functions.
- 5) Blast/Pass (Pause) Buttons have the dual use for navigating menus and for Blast/Pass (Pause) function.
 - a. Pass (Pause) is enabled during every power cycle to prevent un-intended spreading;
- 6) Color screen displays settings, menu items and material outputs.

Startup Checklist – SpreadSmart Rx TM

	Step	Task	Completed by:
		Installation - Mount the control unit in the truck cab and connect	
1		hydraulic control cable, sensor cable, power and speedometer cable to the	
		appropriate valve coils and feedback sensors;	
		Power Verification – power up the unit and verify that the LCD displays	
2		the Setup Wizard. Wait to perform the wizard until all hydraulics and	
		spreader hardware is installed in the truck. At this point, no other	
		functions are possible until all hydraulic systems are installed in the truck.	
		Set Up Wizard: follow the step-by-step controller instructions to: a)	
2		enable the systems installed in the truck (auger, spinner, pre-wet, anti-ice,	
3		sensors, etc); b) complete "pre-delivery trim" of the selected hydraulic	
		systems.	
1	·	"Un-calibrated" automatic mode - Choose "yes" when asked to run un-	
4		calibrated; Normally, trucks are delivered to customers without	

	performing drop test calibration. Note: if unable to get into "un-	
	calibrated" automatic mode, step 3 needs to be verified and/or repeated.	
	Calibrate Speedo - Verify speedometer signal input to the spreader and	
5	choose system set up, trims/cal to calibrate the spreader speedometer to	
	match the truck speedometer.	
6	Pre-Delivery Functional Test – Using No-Speedo mode, test and verify	
O	ground speed operation, off rate indications, and alarms.	

Post Delivery Steps:

	Truck ID, Material Setup - Input truck ID, program up to (10 each)	
A	Granular, Pre-Wet and Anti-Ice material names to establish operational	
	parameters for granular, pre-wet and anti-ice systems.	
	Drop Test Calibration of Auger and Spinner – Load truck with granular	
В	material and perform drop test calibration (Closed or Open Loop) for each	
	Granular material customer defined.	
	Post Delivery Functional Test - Verify that the system functions properly	
C	and is stable at the ground speed and material delivery rates the customer	
	desires;	

Installation Steps

STEP 1 - Installation

Guard Against RF Interference

Even properly guarded sources of radio frequency (rf) noise can "leak" and interfere with in-cab electronics. Take care when installing radios and radio antenna cable to keep at least 12" spacing between them and any cabling for the *SpreadSmart Rx* TM. Take particular care with *SpreadSmart Rx* TM installations that have dash mounted LCD's.

Installing the control unit

The control unit should be mounted in a position where the display is easily seen (often on the dash board) and the operator can easily reach the controls of the unit. It should not, however, be mounted in a position such that it interferes with the drivers line of sight of the roadway.

Connecting the cabling





Connections for Power (connect to ignition hot source), 5/12v switch for sensors, Aux for WiFi bridge power, Hydraulics, Anti-Ice booms, Sensors and speedo/remote blast/ pass (pause) switches.

Connections: Drive by Data, Temp/GPS, LCD display, Bus, & PC.

STEP 2 – Power Verification

At this stage, the system can be powered up to verify electrical connections, but will not operate the hydraulics until the Set up Wizard is complete.

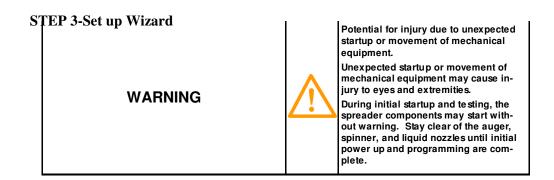
Turn on the power to the truck. The unit should start up, lighting the display, displaying the **SpreadSmart Rx** TM logo, and will display the Set-Up Wizard screen.

Pre-delivery setup has not been completed. The spreader will now enter the setup wizard to prepare the system for delivery. Please follow the prompts on the screen to complete pre-delivery setup.

(PASS)=next

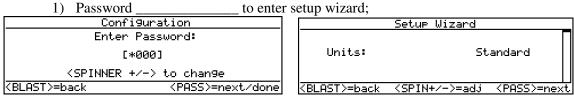
Multiple Uses of touch screen buttons (=key pad switches):

To keep the operator interface easy to use, the *SpreadSmart Rx* TM makes multiple uses of the buttons on the touch screen. The label on the touch screen indicates the use of the button during normal operation. Included throughout this manual are multiple uses of some of the buttons for programming and set up of the system. In all cases, the buttons are referred to by the name that appears next to them on the touch screen.



The *SpreadSmart Rx* TM system must be configured and trimmed before it can be run in automatic mode. Prior to initial operation, following the Set up Wizard will set the basic operating parameters. The settings chosen here affect all aspects of system performance.

Set up Wizard is a step-by-step, menu driven sequence that allows you to configure the controller to match the equipment set on the truck and to run automatic trimming sequences to align the controller settings with the hydraulic system on the truck. After successful completion of the wizard, the truck will be ready to run, but will not be calibrated until the granular drop test and spinner calibrations have been complete. The Wizard will walk you through the following steps:



- 2) Select Units standard or metric
- 3) PWM Frequency match with coils on truck;
- 4) Systems Installed on Truck:
 - a. Auger, spinner, pre-wet, anti-ice;
- 5) Automatic Trimming:
 - a. For each system you enable (by answering yes) the set up wizard will give you the option to run automatic trimming. These steps should not be completed until all hydraulics are installed and ready to test.
 - b. Note: when trimming Anti-Ice system, turn all 3 boom valves on.
- 6) Press "pass (pause)" to complete, save configuration and re-start SpreadSmart Rx.
- 7) Choose to:
 - a. Complete Granular Calibration (completed by customer using his material).
 - b. Run System Un-Calibrated

To bypass the Wizard and leave the system un-configured, answer "no" to each of the four questions. The SpreadSmart will display the "mode" screen, but none of the output signals will function until turned on at a later time.

STEP 4: "Un-Calibrated" Automatic Mode

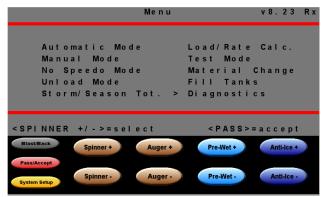
Choose "yes" when asked to run un-calibrated. Normally, trucks are delivered to customers without performing granular drop test calibration. Note: if unable to get into "un-calibrated" automatic mode, step 3 needs to be verified and/or repeated.

Granular Wei9ht Calib	ration
This system is not weight c Inaccurate dispensing will running the system in this	result from
→ Perform Calibration Now Run System Uncalibrated	
<pre><spinner+ -="">=select</spinner+></pre>	<pass>=next</pass>

Note: this screen will re-appear every time the system is powered up until the granular calibration is satisfactorily completed, but only on controllers with the auger activated. It is not necessary to calibrate to run the system unless you are seeking accurate spreading amounts. This warning screen can be disabled by selecting the "perform calibration now" and pressing "pass (pause)" for every question asked until you reach a screen offering you the option to disable this warning by pressing "pass (pause)." (Selecting "pass (pause)" in this manner causes you to reach the end of the drop test without doing the test correctly). It is not recommended that you disable this warning.

STEP 5: Speedometer Calibration

The speedometer sensor emits a stream of pulses, which increase as the speed increases. The *SpreadSmart Rx* TM uses this information to determine speed, using a "pulses per mile" setting. This can be set either by driving the truck at 30 MPH (steady speed), by driving the truck over a known mile (fixed distance) or by "matching the truck speedometer." Fixed distance calibration is more accurate, but "steady speed" or "matching" calibrations are faster.



- 1) Enter configuration menu by selecting the yellow "system setup" button. You will be asked for a password, enter "using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run the cursor past the end to enter setup mode.
 2) Use spinner button, select "Trim/Cal",
- a) Use GPS as Speedo answer yes if GPM antenna is source of speedo signal. Default is "no" when you use the truck speedometer/transmission for speedo signal
 - b) Speedo Pulses / MI hit pass (pause) to begin calibration of speedometer

"Steady Speed" Calibration

- 1) Select speedometer calibration;
- 2) Select steady speed calibration;
- 3) Bring the truck to 30 miles per hour and remain at that speed;
- 4) Press pass (pause) to start calibration;
- 5) Calibration will complete after several seconds;

The unit will take several samples of the speed sensor output, average, and determine the number of pulses per mile. The whole process takes about 10 seconds.

"Fixed Distance" Calibration

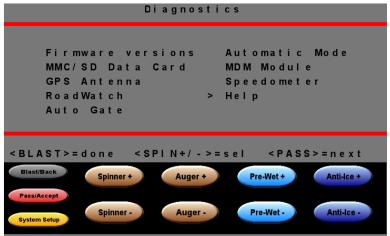
If using fixed distance calibration, the best method is to drive a mile using mile markers. Although driving a mile in stop and go traffic would work, more accurate results are achieved if driving a steady speed on a highway.

- 1) Select speedometer calibration.
- 2) Select fixed distance calibration.
- 3) Once the instructions are on the screen, drive to the first mile marker and press pass (pause).
- 4) Drive to the next mile marker, and press pass (pause) again as the vehicle passes the marker.
- 5) The speedometer is now calibrated.
 - "Match Truck Speedometer" Calibration
- 1) Select speedometer calibration;
- 2) Select match Speedometer calibration;
- 3) Bring the Truck to a steady, maintainable speed (10-30 mph);
- 4) Using the "spinner" button, adjust the pulses per mile/km until the resulting mph/kph matches the value displayed on the truck speedometer.

Press "pass (pause)" to accept setting and return to Trim/Cal menu.

STEP 6- Pre-Delivery Functional Test with Diagnostics

In No-Speedo mode or Test mode, operate and verify ground speed operation (auto or manual), warnings, and hydraulic functionality. Use Diagnostics from the Mode screen to trouble shoot problems.



Using stored calibration files to configure multiple trucks

Once the set up wizard has been completed, the stored calibration file can be downloaded to your laptop computer and subsequently uploaded to a new truck before running the set up wizard. See "Other downloads" for instructions. Once upload is complete, power cycle the controller and the set up wizard will passed. Drop test calibration must still be completed.

Post Delivery Steps

STEP A - Material Setup & Calibration

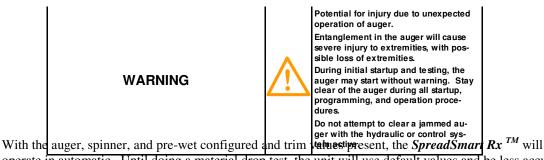
Material Setup

Configure up to (10) Granular, (10) Pre-Wet and (10) Anti-Ice material names to establish operational parameters operation. See Managing Materials section for full instructions.

1) Enter configuration menu by selecting the yellow "system setup" button. You will be asked for a password, enter "____" using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run cursor past the end of the password to enter setup mode.

2) Using the spinner button, select "Materials" to begin.

Granular Drop Test - Open or Closed Loop



operate in automatic. Until doing a material drop test, the unit will use default values and be less accurate.

Closed Loop Drop Test (auger/conveyor sensor present):

For accurate material delivery, a drop test must be performed for each named type of granular material.

Conveyor Spreaders: accuracy is a function of the gate height settings on the truck. If multiple gate settings are used in normal operation, a material name and drop test must be run for each gate setting (Salt 2, Salt 3, Salt 4 etc). Changes in the gate setting without changing the calibration will result in less accurate dispensation of granular material.

1) Enter configuration menu by simultaneously hold the auger and pre-wet button down to enter the "configuration screen." You will be asked for a password, enter it using the spinner controls to change the digits, and the blast/pass controls to change cursor. Move cursor past the end to enter setup mode.
2) Using the spinner button, select "Materials," and select material type.



	Material Setup	
→ Granular Prewet Anti-Ice		
<blast>=done</blast>	<spin+ -="">=sel</spin+>	<pass>=next</pass>

	Setup	
→ 1> SALT	<u>6</u> ?	
]	83	
4) SALT4 5) SAND	.92	
	10)	
<blast>=done</blast>	<spin+ -="">=sel</spin+>	<pass>=next</pass>



- a) Pick the material type you wish to calibrate (i.e. salt).
- b) Scroll down to pulses per pound.
- c) Press pass to select between calibration modes:
 - i) Weigh Truck (requires truck scales);
 - ii) Weigh Material Dropped (requires 75 lb. scale and bucket for weighing);
- d) Read the instructions and page through them using the pass button.
 - a. Weigh truck run the auger at 50% and unload at least a yard of material;
 - b. **Weigh Material** run the auger at 50% and unload 300-500 lbs of material.
- f) Enter weight of material dropped.
- g) Accept the new calibration value in pulses/lb (note that max lbs/min is changed by the system as a result of the new value in pulses/lb).

Drop Test is now complete for the material selected. Note that for maximum accuracy and performance, a drop test must be performed for each type of granular material (salt, sand, combinations, other material, etc.).

Open Loop Drop Test (no sensor on auger/conveyor)

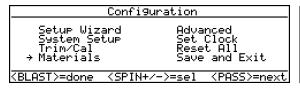
A drop test must be performed for each named type of granular material (salt, sand, mixture, etc).

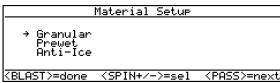
Drop tests performed on open loop systems will improve accuracy, but cannot achieve the accuracy of a closed loop system. In addition, accuracy of open loop system is dependent on the accuracy of the hydraulic trimming for the auger. Best trimming requires a hand held tachometer to properly identify the max rpm of the auger (and the max trim of the auger hydraulic channel).

Conveyor Spreaders: accuracy is a function of the gate height settings on the truck. If multiple gate settings are used in normal operation, a material name and drop test must be run for each gate setting (Salt 2, Salt 3, Salt 4 etc). Changes in the gate setting without changing the calibration will result in less accurate dispensation of granular material.

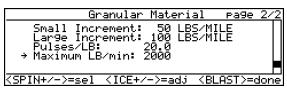
1) Enter configuration menu by selecting the yellow "system setup" button. You will be asked for a password, enter " using the spinner controls to change the digits, and the blast/pass controls to change cursor positions. Run the cursor past the end of the password to enter setup mode.

2) Using the spinner button, select "Materials," and select material type.





		Setup	
-	1) SALT 2) SALT; 3) SALT; 4) SALT4 5) SAND	6) 2 7) 3 8) 4 9)	
₹BL	AST>=done	<spin+ -="">=sel</spin+>	<pass>=next</pass>

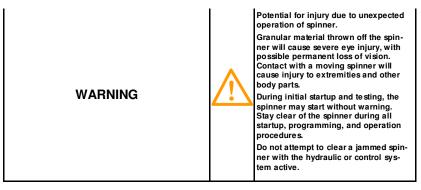


- a) Pick the material type you wish to calibrate (i.e. salt).
- b) Scroll down to maximum LB/min.
- c) Press pass to select between calibration modes:
 - i) Weigh Truck (requires truck scales);
 - ii) Weigh Material Dropped (requires 75 lb. scale and bucket for weighing);
- d) Read the instructions and page through them using the pass button.
 - a. Weigh truck run the auger at 50% and unload at least a yard of material;
 - b. Weigh Material run the auger at 50% and unload 300-500 lbs of material.
- e) Enter weight of material dropped.
- f) Accept the new calibration value in pulses/lb (note that max lbs/min is changed by the system as a result of the new value in pulses/lb).
- g) Drop Test is now complete for the material selected.

Note that for maximum accuracy and performance, a drop test must be performed for each type of granular material (salt, sand, combinations, other material, etc.).

Enter configuration menu by selecting the yellow "system setup" button.

STEP B - Spinner Calibration with Granular Material



The controller can be operated in **linear spreading mode** (**pounds per mile**) **or area spreading mode** (**pounds per lane mile**). To accurately spread material over an area, spinner speed must be calibrated to spread material in a pattern of a particular width. There are four trim settings for the spinner that cannot be set automatically: a one and three lane wide pattern for "normal" dispensing rates as well as one and three lane wide settings for "blast" dispensing rates. **To trim these settings accurately, the unit must be filled with material to set spread widths.**

Detailed instructions for zero velocity spinner are listed in "detailed spinner trims."

1) Enter configuration menu by selecting the yellow "system setup" button. You will be asked for a password, enter " using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run cursor past the end of the password to enter setup mode.

Set the One Lane Spinner speed:

- 2) Select trim/cal. Select spinner trim.
 - e) Select the "one lane wide" trim setting and follow the on screen instructions.
 - f) Increase the auger setting until a small amount of granular material is being augured.
 - g) Increase the spinner setting until a 1 lane wide (12 feet measured) pattern is thrown.
 - h) Press pass (pause) to accept the one lane speed setting.

Three lane Spinner: Follow the same procedure for setting 3 lanes wide (36 foot) pattern.

Set the blast spinner settings (allows "blast setting on the auger to be spread uniformly in a width between 1 lane and 3 lanes).

- 1) Use the spinner key to go down to the "one lane blast" trim setting.
- 2) Set the auger to dispense the amount of material dispensed while in blast mode.
- 3) Increase spinner speed to create a "one lane wide" pattern.
- 4) Press "pass (pause)" to accept the "one lane blast" setting.
- 5) Follow the same procedure for three-lane blast trim calibration.
- 6) Once the one and three lane trim for both normal and blast amounts have been set, the spinner is calibrated.

STEP C - Post Delivery Functional Test

In Non-Speedo mode verify system functions and is stable at the ground speed and delivery rates the customer expects.

For trouble shooting ideas, see the trouble shooting section of this manual or the diagnostics screen in the SpreadSmart Rx mode screen.

Note: it is recommended that you save all settings after completion of all system setup and calibration to a PC for safekeeping. In the event of loss of this setting information, it can be uploaded from the stored file in a matter of minutes. Storing this information is described in the section of the manual "Other Downloads.

Managing Materials - Granular, Pre-Wet and Anti-Ice

For maximum flexibility of operation, *SpreadSmart Rx* TM allows you to define operating programs by using the "Name" to designate either a different material (salt/sand; Brine/KCl, etc); or to designate a different material distribution rate (Salt 500, Salt 1000, etc); or to use several of each within the 10 choices/material the system offers. The word "material" is used for consistency even though you are allowed to name either a "unique material" (salt or sand) or a unique set of distribution conditions for the same actual material (salt, salt 500, salt abc, etc.).

To enter the materials screen:

- 1) Enter configuration menu by selecting the yellow "system setup" button. You will be asked for a password, enter "using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run the cursor past the end of the password to enter "Configuration screen". Changing settings without authorization can result in performance variations; password should only be given to authorized personnel.
- 2) Move the arrow to "materials" and select "pass (pause)" to enter the materials screen.

Config	Buration
Setup Wizard S⊎stem Setup Trim/Cal → Materials	Advanced Set Clock Reset All Save and Exit
<pre><blast>=done <spin+< pre=""></spin+<></blast></pre>	·/->=sel <pass>=next</pass>

Choose the material you wish to define your settings for (granular, pre-wet or anti-ice) and make the following four settings for each individual "material" you wish to "name."

- 1) Name: Up to 10 granular programs, 10 pre-wet programs and 10 anti-ice programs) can be defined (each named with up to 8 characters). In normal operation, the operator selects his material from those defined on this list. The "name" is used to identify the ten different material types or distribution settings. Ex: "Salt" is often used generically and doesn't have a pre-programmed distribution rate. The operator is then free to adjust his distribution rate using the Auger button. "Salt 500" is a pre-programmed setting that could deliver 500 lbs / lane mile of salt. In that case, the operator cannot change the rate without changing material type. This also applies for pre-wet and anti-ice.
- 2) Min and Max Rate settings for each material: These are the lowest and highest settings the operator can select while in automatic mode, in pounds per lane mile. The system allows the minimum to be set at 0 and the max at 9999. In typical applications, minimum is usually set no lower than 100 lbs and maximum not above 3,000 lbs.

 To "pre program" a specific rate, set the min and max at the same value (eg. 500lbs/lane).
 - To "pre-program" a specific rate, set the min and max at the same value (eg. 500lbs/lane mile), thereby "locking" the rate only at that value for that material.
- 3) <u>Blast mode setting</u>: is the number of pounds per lane mile that are dispensed when the truck is in blast mode (automatic mode only).
- 4) <u>Small and large rate change increment settings</u>: are the amount that the dispensed rates are changed when the rate button is pressed, and how much the rates are changed when the rate button is pressed and held.

Choosing a material name and recording data:

SpreadSmart Rx TM records all spreading output for each uniquely named material. The Spreading Performance Report uses this information to produce combined material reports and individual reports for each named material. To ensure integrity in the combined materials reports, material names are limited to 8 characters and must follow this convention:

Material Name must be consistent: all materials named Salt with a space following the "t" will add correctly together in the following example.

- a. Salt
- b. Salt 500
- c. Salt 1000

Inconsistent Material Names will not add together correctly

- d. Salt500
- e. Salt 1000
- f. Salt Special

Note: This naming convention affects the combined material reports and if not followed consistently, will make the summary reports inaccurate.

Changing "Materials" program during normal operation

Once your materials set up is complete, an operator can select any programmed choice by selecting "materials change" from the main "mode" screen before the system drops into

automatic operation mode. From there, the operator can choose any of the programmed material types designated in the prior section.

Temp Response TM Prescription Set Up – for each material type

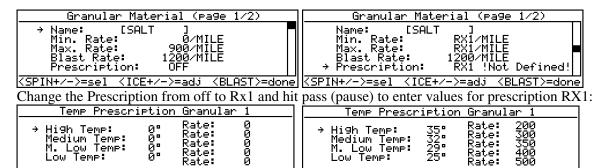
For any material type, you can also create up to four *Temp Response*TM prescriptions to automatically change spreading rates as a function of road temperature. The user, for their local conditions, determines the actual temperature/spreading rate relationship. *Temp Response*TM prescriptions can be run for one material (salt) or for combinations (salt and pre-wet), but each is configured individually. English or Metric units are shown based on the system setup choice.

To set a temperature controlled, granular spreading prescription, enter configuration menu by selecting the yellow "system setup" button. Enter_your password_using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run the cursor past the end of the password to enter setup mode.

	Configuration	
Setup Wiz System Se Trim/Cal → Materials	tup Set Rese	anced Clock et All e and Exit
<blast>=done</blast>	<spin+ -="">=sel</spin+>	<pass>=next</pass>

Setup		
→ 1) SALT 2) 3) 4) 5)	6) 7) 8) 9) 10)	
KBLAST>=done	<spin+ -="">=sel</spin+>	<pass>=next</pass>

Scroll down to Prescription, Use "Anti-Ice" paddle to select Prescription RX1- RX4. Incomplete prescriptions are listed as "undefined." Up to four prescriptions are can be created for each media type (Granular = 4; Pre-Wet = 4; Anti-Ice = 4).



In this example, the prescription has been set as follows:

<ICE+/->=adj

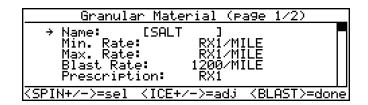
(SPIN+/->=sel

Temperature Range (F)	Salt Spread Rate
Above 35 degrees	200 (lbs/mile)
34-32 degrees	300 (lbs/mile)
31-29 degrees	350 (lbs/mile)
28-25 degrees	400 (lbs/mile)
Below 25 degrees	500 (lbs/mile)

KSPIN+/->=sel

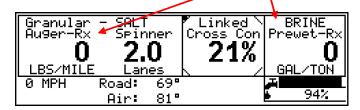
(Note: these rates are for illustration only and are not process recommendations). Select "blast" and return to the Granular material screen to confirm prescription is set:

<BLAST>=done



Your prescription for your granular material named "salt" is now set. To set another granular material, choose name #2-10, select Prescription RX2-4 and repeat the process.

When operating the SpreadSmart Rx or RDS, the letters Rx is added to the display to show that *Temp Response* TM is controlling the granular and pre-wet spreading rate.



For Pre-Wet or Anti-Ice prescription setting, choose one of those "materials" and begin the naming and prescription setting process as above. Because the distribution rate varies with material, a prescription must be set individually for each.

	<u>Configuration</u>			Material Setup		
	Setup Wizard System Setup Trim/Cal Materials	Set Rese	nced Clock t All and Exit	Granular → Prewet Anti-Ice		
KBLA:	5T>=done <spin< th=""><th>(+/->=sel</th><th><pass>=next</pass></th><th><blast>=done</blast></th><th><spin+ -="">=sel</spin+></th><th><pass>=next</pass></th></spin<>	(+/->=sel	<pass>=next</pass>	<blast>=done</blast>	<spin+ -="">=sel</spin+>	<pass>=next</pass>

Setup			Temp Prescription Prewet 1	
→ 1) BRINE 2) 3) 4) 5)	6) 7) 8) 9) 10)		Hi9h Temp: 30° Rate: 2.0 Medium Temp: 25° Rate: 3.0 M. Low Temp: 20° Rate: 4.0 Low Temp: 15° → Rate: 5.0	
<blast>=done <sp< th=""><th>'IN+/->=sel</th><th><pass>=next</pass></th><th><pre><spin+ -="">=sel <ice+ -="">=adj <blast>=done</blast></ice+></spin+></pre></th></sp<></blast>	'IN+/->=sel	<pass>=next</pass>	<pre><spin+ -="">=sel <ice+ -="">=adj <blast>=done</blast></ice+></spin+></pre>	

In this example, the prescription (are for illustration only) has been set as follows:

Temperature Range (F)	Liquid Rate
Above 30 degrees	2.0 (gal/ton)
29-25 degrees	3.0 (gal/ton)
24-20 degrees	4.0 (gal/ton)
19-15 degrees	5.0 (gal/ton)
Below 15 degrees	6.0 (gal/ton)

Recording Spreading Data for each named material

Data recording for each named material occurs whenever that material name has been selected and material is spread in automatic operating mode. No action is necessary to begin the recording of spreading data for each named material.

Operating Mode	Spreading Data Recording
Automatic	yes
No Speedo Mode	yes
Manual Mode	no
Test Mode	no

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Using Preset Rates with Materials

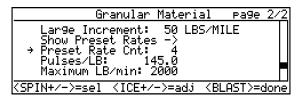
Up to 10 preset rates can be defined for each granular, pre-wet, and anti-ice material. One advantage of preset rates is the use of non uniform intervals between rates. To turn this feature on, set the "Enable Preset Mat. Rates" to Yes in System Setup. Enabling the preset material rates requires that the granular, pre-wet, and anti-ice materials being used must have their rates predefined, and no longer use the min/max increment to adjust rates in modes.

To define preset rates for materials, enter the configuration menu by simultaneously holding the auger and pre-wet switches down to enter the "configuration screen." Enter_your password using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run the cursor past the end of the password to enter setup mode.

Config	uration
Setup Wizard System Setup Trim/Cal → Materials	Advanced Set Clock Reset All Save and Exit
⟨BLAST⟩=done ⟨SPIN+.	/->=sel <pass>=next</pass>

Setup		
→ 1) SALT 2) 3) 4) 5)	6) 7) 8) 9) 10)	
<blast>=done</blast>	<spin+ -="">=sel</spin+>	<pass>=next</pass>

Select the number of rates being used for this material (Preset Rate Cnt). Scroll to "Show Preset Rates ->" and use pass (pause) to view the preset rates.



Granular Material page	2/2
Lar9e Increment: 50 LBS/MILE → Show Preset Rates -> Preset Rate Cnt: 4 Pulses/LB: 145.0 Maximum LB/min: 2000	
<pre><spin+ -="">=sel <ice+ -="">=adj <blast>=c</blast></ice+></spin+></pre>	lone

Enter the rates starting with rate 1 through the preset rate count from the previous step.

Preset Ra	stes Granular:	SALT
→ Rate 1: Rate 2: Rate 3:	0 Rate 200 Rate 400 Rate	· 7: 0 · 8: 0
Rate 4: Rate 5:	600 Rate 0 Rate	9: 0 10: 0
<spin+ -="">=sel</spin+>	⟨ICE+/->=adj	<blast>=done</blast>

Managing Information on SpreadSmart Rx ™

Four groups of information are "stored in" or "recorded by" *SpreadSmart Rx* TM

Trims and Calibration of Spreader Hardware: these settings are chosen after installation in a truck and are the coordinated result of the interaction between the *SpreadSmart Rx* TM and the hydraulics system it is paired with. This data is stored on the *SpreadSmart Rx* TM CPU and is download-able and upload-able using the *SpreadSmart Rx* TM connected to a Laptop PC.

System Set Up (Operating Parameters): these settings are selected by the installer, the site supervisor or (in some cases) by the operator and determine the manner in which the *SpreadSmart Rx* TM operates. This data is stored on the *SpreadSmart Rx* TM CPU and is download-able and upload-able using the *SpreadSmart Rx* TM serial port connected to a Laptop PC. (Note: 1 & 2 are stored, uploaded or downloaded as a single file).

Storm and Season Totals: this function records the amount of material distributed for each named material. This data is recorded and is downloadable via serial connection to a laptop PC. Spreading Performance Report: this data is the record of performance and events that occurred during actual spreading. SpreadSmart Rx TM records this continuously and then stores it on the SD bulk data storage card at a settable rate. SD stored data is download-able using the SpreadSmart Rx TM wired or wireless data transfer options (see optional equipment). The table below indicates types of data stored and used by SpreadSmart Rx TM

Information	Description	Information Movement Direction	SpreadSmart Rx	Common Usage
Trims, Settings	Hydraulic Settings	Upload Download	Laptop PC Serial Laptop PC Serial	Same settings for multiple trucks;
System Set Up	Chosen operating parameters	Upload Download	Laptop PC Serial Laptop PC Serial	Re-install settings after repair;
Storm/Season Totals	Spreading totals stored by storm or season only	Upload Download	None; Laptop PC Serial,	Normal log for recording spreading results
Spreading	All record-able data	Upload	None;	High volume data
Performance Report	that the spreader tracks.	Download	SD Card, RJ45, Serial or Wireless <i>Drive By Download</i> TM	for events, alarms, GPS, etc.

Battery Backup for Date and Time

SpreadSmart TM includes a 3 volt battery to store data in RAM when the truck power is off. Backup batteries are designed to last up to 5 years in normal usage, but may wear out before that time. Data in RAM storage includes:

- a) Date and Time: this information is critical when recording spreading data;
- b) "Last Used" Settings: *SpreadSmart* stores the last settings in use when the truck is turned off and restores them using the backup battery when the truck is restarted. These settings include auger, spinner, pre-wet and anti-ice rates currently in use;
- c) LCD Contrast settings: if the contrast has been changed from the default settings, the backup battery stores the current setting.
- d) Storm and season totals: spreading data only.
- e) Liquid tank levels: the graphical display only.

Indication that the battery needs to be replaced: a lowercase "b" will show up on the top left of the system menu screen when the battery is exhausted. Additionally, items a-e above will revert to "default values" if the battery needs to be replaced.

Battery Replacement: the battery is inside the red CPU. Disconnect power; open the case and battery can be physically removed. This operation should be performed by someone comfortable with working on electronics, as care should be taken to avoid static discharge. The battery is most easily removed using a pair of small pliers. The new battery can be slid into the socket without the use of tools, but confirm that the battery clip holds the new battery tightly.

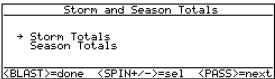
Part availability

Any battery which cross references to the BR2020 number or the CR2450 number can be used as a suitable alternative. Please verify the physical dimensions and the 3V rating before inserting the new battery in the spreader. Batteries can be found at most battery stores, and various electronic stores (such as Radio Shack).

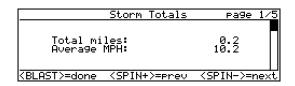
Accessing Storm and Season Totals (SST) from SpreadSmart Rx ™

1) Choose the Storm and Season Totals from the menu screen:

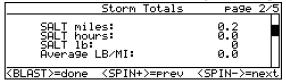




2) View total and average miles recorded any time the SS Rx is powered on and vehicle is in motion (does not need to be spreading).



3) View amount spread by named material, miles driven, hours operated, during spreading of that material and average amount per mile driven.



Storm Totals	Pa9e 3/5
BRINE miles: BRINE hours: BRINE 9allons: Average GAL/TON:	0.2 0.0 0.0
<pre><blast>=done <spin+>=prev</spin+></blast></pre>	⟨SPIN-⟩=next

Note: all SST totals may be re-set by the operator and are only accurate since the last re-set. Automatic mode spreading data used by *Drive by Download* TM is not re-settable, but cannot be viewed from the SST screens.

Downloading Storm and Season Totals (SST) from *SpreadSmart Rx* ™

From time to time in the course of normal operation, the administrator will download the spreading data collected by the $SpreadSmart Rx^{TM}$. This downloading process is accomplished using standard equipment or optional equipment (described in optional equipment section). The method for standard equipment is as follows:

- 1) Hardware Required:
 - a. <u>Laptop computer with Windows 2000 or XP operating system;</u>
 - b. Cirus Controls "Storm and Season Totals (SST) Utility" for Windows (CDROM);
 - c. <u>Standard PC serial cable (male to female DB-9 terminations) or USB to serial" conversion cable;</u>
- 2) Download Steps
 - a. Power *SpreadSmart Rx* TM off and connect PC using serial cable;
 - b. Open SST Download utility on PC;
 - c. If the COM port does not open, SST will report the error in the red bar. To correct error, turn off any device using COM port. Re-start SST Download utility and verify that PC is "waiting for a connection."
 - d. Power *SpreadSmart Rx* TM on to automatically initiate download. SST will display the resulting data. You may print or save the data by selecting "print" or "save".
 - e. If you choose to save the data, it is stored on your PC as a standard "comma delimited text file (xxx.csv)" that can be opened later by various PC applications.

Re-Setting Totals (SST) on SpreadSmart Rx ™

Typical use of these recording functions is to use one to record short time duration spreading data (shift, day, or storm totals) and the other to record longer time duration events (season totals). "Storm totals" can be re-set by the operator in the truck, "Season" totals are only re-settable by an administrator with a password. Note: once either or both of the totals are re-set in $SpreadSmart Rx^{TM}$, they are no longer retained in memory. Be sure to complete your data download before re-setting either or both of these totals.

Re-Setting Storm Totals:

- 1) Return to Mode screen (turn power off and on) and use spinner to arrow to "storm and season totals." Select by choosing "pass (pause)."
- 2) Use "pass (pause)" to select **Storm** totals;
- 3) Use "spinner" to scroll to last page "press pass (pause) to clear storm totals" and select "pass (pause)".
- 4) **SpreadSmart Rx^{TM}** will ask you to confirm that you wish to delete totals. Use "spinner" to select "y" and press pass (pause) to complete re-setting of storm totals.
- 5) Re-setting is complete and *SpreadSmart Rx* TM automatically returns you to the mode screen and normal operation.

Re-Setting Season Totals:

- 1) Return to Mode screen (turn power off and on) and use spinner to move arrow to "storm and season totals." Select by choosing "pass (pause)."
- 2) Use "spinner to move down and "pass (pause)" to select **Season** totals;
- 3) Use "spinner" to scroll to page saying "press pass (pause) to clear season totals" & select "pass (pause)".
- 4) **SpreadSmart Rx** TM will ask you to confirm that you wish to delete totals. Use "spinner" to select "y" and press pass (pause) to move to password for final approval.
- 5) Enter _____ and hit "pass (pause)" to complete re-set of season totals.
- 6) Re-setting is complete and $SpreadSmart Rx^{TM}$ automatically returns you to the mode screen and normal operation.

Other Downloads – Calibration/System Settings Data

These settings discussed here are described in the System set up section of the manual. Some users choose to store those settings by downloading them to a PC for use in the event of a desire to use them in multiple trucks or to allow a fast re-set of a controller that has been repaired. **To download these settings and store them:**

- a) Plug the standard male to female serial PC cable from your computer to the system serial port: located on the side of the backpack case. If your PC has a USB connection and not a serial port, insert a USB to Serial adaptor (Belkin FSU 409 or equivalent) between your PC and the serial connection.
- b) <u>Start the SPRDUTIL.EXE utility</u>. The utility will report "waiting for connection" in the red bar. If the COM port does not open, SPRDUTIL will report the error in the red bar. To correct error, check Com port number setting on SPRDUTIL Utility and make sure that no device on your PC is using that same number COM port (such as a Palm Pilot etc). Turn off any device using COM port. Re-start SPRDUTIL utility and verify that PC is "waiting for a connection."
- c) Cycle the power on the spreader system. Both the TX and RX lights on the application should blink momentarily, and the bar should go from red to green, and indicate "SpreadSmart Rx (or Stingray) PC Interface". The "Retrieve Calibration" button should now be selectable.

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- d) <u>Press the "Retrieve Calibration" button on SPRDUTIL.EXE</u>, and when the "Save As" dialog box appears, name the file and choose the location you wish to save it to on your PC. Then select "save." The download is very quick and the progress bar is not used. Verify that the file has been saved in the location you chose.
- e) When you have verified the location of the file, close the SPRDUTIL.EXE by clicking on the x in the corner.

To Upload (Restore or Send) Calibration/Settings Data: follow the above instructions through (c) and then:

- d) Press the "Send Calibration" button on SPRDUTIL.EXE, the file is automatically transferred to the *SpreadSmart Rx* TM .
- e) Power down and up on the *SpreadSmart Rx* TM A correctly transferred calibration file will allow you to run in Automatic mode (no line through it). No other indication shows a completed transaction.

Operational Modes - Description

Accessing the "Mode" Screens

The primary choice screen is called the "mode" screen. From this screen, the operator can access all normal operating modes, all testing modes, all help screens, all system setup screens and all material change screens. The mode screen appears as the second screen (after the logo/copyright screen) after powering the system up. The mode screen can be accessed from other screens by:

- 1) During normal operation, by pressing the "AUX (MENU)" button.
- 2) During normal operation, by "powering down" the *SpreadSmart Rx* TM , followed by "power up".
- 3) During setup and configuration, by pushing "blast" until you have returned to the mode screen.

Automatic Mode – Ground speed oriented

Automatic mode is the normal operating mode of $SpreadSmart Rx^{TM}$. In automatic mode, the $SpreadSmart Rx^{TM}$ tracks ground speed and then adjusts output rates based on that speed so the amount of pounds per lane mile of material dispensed is consistent regardless of speed. To enter automatic mode, turn unit on and select Automatic from the menu or allow the system to default into Automatic mode after ten seconds. To dispense material in this mode, the truck must be moving.

In automatic mode, the granular amount dispensed is displayed in pounds per lane mile or pounds per mile. Pressing the auger +/- button once will show the set amount, pressing it again will change the set amount. After three seconds, the measured rate will be displayed again. The spinner control is shown in number of lanes wide. If the pre-wet on/off button is set to on, the pre-wet pump is turned on and dispensed rate is shown in gallons per ton. The bar graph on the right side of the screen shows the liquid tank level.

Alarms

In automatic mode, the sensors are used to determine how much material is being dispensed. Without these inputs, the *SpreadSmart Rx* TM can't accurately measure the amount being dispensed. The *SpreadSmart Rx* TM system uses the auger sensor to measure granular material dispensed, the pre-wet (and/or) the anti-ice flow meter to measure liquid dispensed.

Auger Sensor Fail: If the system detects an auger sensor failure, it indicates either a stopped auger or a bad sensor signal. The system will beep and display "auger sensor fail" in a flashing sequence on the screen. Simply pressing the auger +/- button will silence the alarm, and the unit will drop into "open loop auger" mode and continue running. This allows the operator to verify his operation and (if only the sensor has failed), he may continue to distribute granular material until repairs can be made.

Pre-Wet Flow Meter Fail: If the system detects a pre-wet flow meter failure, it indicates that either the sensor failed or the pump can no longer function safely, because the tank is empty. To prevent burning the pump up, **SpreadSmart Rx** TM automatically shuts the pump off and raises an alarm. To silence the alarm, simply press the pre-wet (–) button or shut off the pre-wet alarm. If the system has been set up to allow flow sensor alarm overrides (see Dry Run in set up), you must press and hold pass (pause) then press the pre-wet (+) button, at which point the system functions in open loop pre-wet mode.

Anti-Ice Flow Meter Fail: If the system detects an Anti-Ice flow meter failure, it indicates that either the sensor failed or the pump is no longer functioning safely, because the tank is empty. To prevent burning the pump up, $SpreadSmart Rx^{TM}$ automatically shuts the pump off and raises an alarm. To silence the alarm, simply press the Anti-Ice (–) button or shut off the Anti-Ice alarm. If the system has been set up to allow flow sensor overrides, you must press and hold pass (pause) then press the Anti-Ice (+) button, causing the system to be in open loop.

Off Rate Alarm: in the case of closed loop systems, *SpreadSmart Rx* TM can detect (by measuring return pulses), how accurately it is achieving the programmed output rate of granular, pre-wet or anti-ice material. If factors (jamming, lack of hydraulic power, other) prevent the planned output from occurring, the Off –Rate alarm will be displayed for the system not meeting its programmed rate (granular, pre-wet or anti-ice).

Maximum Speed Alarm

As part of the system setup, an alarm can be set when the vehicle exceeds a chosen speed. The system will beep and flash the speed reading on the screen. The alarm stops when vehicle speed is reduced below the programmed speed maximum.

Manual Mode - Ground speed triggered

Manual mode allows the operator to adjust his output settings as a % of output capacity without a calibrated "pounds/mile" setting. In manual mode, output rates are displayed as a percentage of full-scale output and are ground speed triggered (meaning they turn on to the set rate when the truck starts moving, and stop with the truck). A proper ground speed signal is necessary to allow operation in manual mode. If no ground speed signal can be established, convert to "no speedometer" mode or to "test" mode.

Manual mode is the default-operating mode before the system has been trimmed. It allows manual dispensing of material with a minimum amount of system set up. You select manual mode from the mode screen by scrolling the arrow to "manual" and pushing "pass (pause)".

No data logging occurs in manual operation mode.

No Speedometer Mode - Ground speed simulated

This mode is the backup-operating mode for SpreadSmart Rx in the event that the speedometer sensor fails and the driver wishes to continue to dispense material prior to repair. In a trimmed truck, select "no speedometer mode from the mode menu" and the output rates will be displayed

in pounds per lane mile and gallons per ton, (as in automatic mode). If the unit is not trimmed, rates will be displayed in percent of full scale and operation will be open loop, as in manual mode. Refer to the following table for details about "no speedometer"-operating operating mode:

	Truck trimmed and Auto mode	Truck not trimmed or auto mode	
	selected	not selected	
Granular Material Units	Pounds per lane mile	Percent of full scale	
Spinner Units	Lanes	Percent of full scale	
Pre-wet Units	Gallons per ton	Percent of full scale	
Operating Mode	Closed loop, ground speed oriented	Open loop, ground speed triggered	
Speed	MPH, adjusted while in pass (pause) mode using the auger +/- button ¹	Moving or stopped, using the pass (pause) button ²	

¹ Driver can set desired simulated speed. Press pass (pause) and use the auger up and down key to change the speed do this. **Once the desired speed is set, the pass (pause) button must be pressed again to start dispensing.**

Testing the Boom Tiers using No Speedometer Mode

No Speedometer mode can be used to test the flow rates of each boom and of each tier in a stationary truck. *SpreadSmart Rx* TM automatically determines which boom tier runs based upon the rating of the booms (in GPM), the calibration settings in the system, on the speed the truck runs and on the flow rate (in GPL-M) selected by the operator. No Speedo Mode can be used to simulate truck speed in a non-moving truck to allow you to verify that each boom tier turns on and off at the planned flow rate.

To make the determination, verify the flow ratings of your boom tiers and using the chart above to select several combinations of flow rates and speeds which are just above or just below the rates where the flow ratings of the tiers overlap. For example in a truck with tiers rated at a maximum of 8GPM for the low flow tier and 48 GPM for the high flow, we suggest you select speed and flow rate combinations that allow you to test for flows at 7, 9, 47 & 49 GPM (one gallon above and below the max rating of each tier).

To use "No Speedo" mode to simulate the speed / flow rate combinations for above:

- 1) Menu button on, automatic on, all boom buttons off. Pass (Pause) to select "No Speedo";
- 2) Display should show the current flow rate in GPL-M, should show that none of the boom buttons are highlighted (in off position), should show the default liquid material selected, and at the bottom of the screen should show 0 mph.
- 4) Use the anti-ice toggle to increase or decrease the rate of liquid delivery (in GPL-M). Verify that there is liquid in the anti-ice tank and that dispensed liquid will not cause

problems.

- 5) Open one or more boom valves by turning on the corresponding boom button.
- 6) Continue the test at each of the planned combinations of speed and flow rate settings to determine if correct boom tier operates as planned.
- 7) Turn off boom buttons to complete the test and return system to auto mode by turning menu button off and automatic button on.

² Driver tells the unit whether the truck is moving or stopped using the pass (pause) button.

Test Mode – No ground speed interaction

The technician, when verifying hydraulic valve outputs and sensor inputs, normally uses this mode. All output rates are displayed in percent of full scale and sensor inputs are displayed in pulses per minute. With the pre-wet button on, the pre-wet output level and pre-wet sensor are displayed; with the pre-wet sensor off, the speedometer sensor signal is displayed.

Test mode may be used as an operating mode when a "no ground speed interaction" mode is desired (aka: completely manual operation). Material output is not related to truck motion or speed and is controlled only by the settings for the auger/conveyor, spinner, pre-wet, and anti-ice.

Unload Mode - Granular or Anti-Ice

This mode is used for unloading the truck and computer simulates motion to allow the over-ride of the safety feature that prevents material from pumping unless the truck is moving and boom switches are on. Note: verify proper valve settings for system before operating unload mode. All three media (if they are enabled) are displayed on the Unload Mode Screen, however, no dispensing can occur unless the on/off button is "on" and the % output is raised above "0%". Material can be unloaded individually or simultaneously if you choose. Note: Pre-Wet Material is normally not unloaded using the SpreadSmart Rx controller. Most systems are plumbed with a manual unload valve/spigot.

Granular Material

- 1) Power down and then up, scroll down to Unload Mode and push "pass (pause)" to select;
- 2) Verify that the media you wish to unload (granular) is on using the main button. The unload mode operating screen is displayed and the rate defaults to 0% (The rate is displayed as a percentage of full scale).
- 3) Raise the % output to the desired level using the auger +/- toggle.
- 4) Pressing pass (pause) in unload mode turns off dispensing.
- 5) When unloading is complete, push blast and controller will return to the mode screen.

Anti-Ice Material

- 1. Turn off boom valves on **SpreadSmart Rx** TM .
- 2. Power down and up, scroll down to Unload Mode and push "pass (pause)" to select;
- 3. The unload mode operating screen is displayed and the rate defaults to 0% (The rate is displayed as a percentage of full scale).
- 4. Actuate one or more boom buttones.
- 5. Raise the % output to the desired level using the anti-ice +/- toggle.
- 6. (The truck must be stopped in order to pump liquid material. Dispensing will stop when the truck is moved, and will automatically resume when the truck stops again.)
- 7. Pressing pass (pause) in unload mode turns off dispensing.
- 8. When unloading is complete, push blast and controller will return to the mode screen.

Using Unload Mode to Re-circulate the material in the anti-ice tanks

Verify that the anti-ice system is plumbed with a re-circulation return line; truck must be stationary for pump to operate. If re-circulation line is not present, pump will be damaged if operated in this mode. Note: verify proper valve settings for your system before operating in unload mode.

- a. Turn off all boom valves on **SpreadSmart Rx** TM .
- b. Turn on menu button, scroll down to Unload Mode and push "pass (pause)" to select;
- c. The unload mode operating screen is displayed and the rate defaults to 0%.

- d. Raise the dispensing rate to 25% using the anti-ice +/- toggle and pump will circulate material from the tank through re-circulation return line back into the tank. Note: leave boom valve buttones off or material will be dispensed.
- e. Turn off menu button when unloading is complete and truck will return to automatic.

Contrast

The contrast for the display is set at the factory for average brightness. Contrast can be adjusted for personal preference and individual lighting. To adjust, push the auger and pre-wet paddles up simultaneously, use the spinner up and down key to adjust the contrast to a readable level, and press pass (pause) to accept. This setting will be remembered between power downs until the next time contrast is set.

Speedometer with Re-settable Odometer (miles & feet)

SpreadSmart Rx^{TM} uses the calibrated link to the truck speedometer to display a single mile odometer in the diagnostics section of the menu screen. This odometer displays in feet and portions of a mile, can be re-set by selecting pass (pause) = zero and re-sets automatically when it reaches 5,280 feet. This function is used for road distance measurements and its accuracy is a function of the accuracy of the truck speedometer and the calibration.

Dia9nostics Dia9nostics			
Firmware versions MMC/SD Data Card GPS Antenna RoadWatch	Automatic Mode MDM Module → Speedometer		
<pre><blast>=done <spin+ -<="" pre=""></spin+></blast></pre>	->=sel <pass>=next</pass>		

Dia9nostics			
Speed:	0	MPH	
Distance:		Miles Feet	<pass>=zero</pass>
<blast>=done</blast>	1		

Material

If more than one material has been pre-defined in the material calibration setting section, the material can be changed here. This allows for multiple weight calibrations, minimum and maximum dispense settings, and varying blast rates.

Fill Tank

On a pre-wet-equipped system, the *SpreadSmart Rx* TM maintains the tank level by calculating the amount dispensed. When the tank is filled, the level in the *SpreadSmart Rx* TM unit must be updated to reflect this. By simply pressing pre-wet (+) the tank level is re-set to "full". Should you choose to partially fill the tank, you can estimate the displayed percentage by pressing the pre-wet rate button (up or down) to change the tank level to estimate a partial fill. Correctly setting this feature enables the low level warning system (which functions in open or closed loop set ups), but does not affect the automatic pump protection system. Automatic pump protection is only possible in closed loop systems which give flow sensor readings to the controller.

Common Methods of Operation in Automatic Mode

Using Named Materials with Flexible Rates:

A common operating mode is to name the material(s) being distributed, but not to predetermine the rate at which the material will be distributed. This allows the operator to use the $SpreadSmart Rx^{TM}$ touch screen to respond to changing conditions by adjusting the material distribution. Following the instructions in the "managing materials" section of the manual will allow you to designate the material name, the full range of rate applications allowed (min and max) and the increment at which the rate can be changed using the touch screen.

Using Named Materials/Rates with no changes allowed:

Many sites choose to pre-set the actual rate of material distribution and not allow changes by the operator unless another material name (with a different program) is chosen. This method defines the particular amount of material (lbs/lane mile) that will be distributed during the run. The actual rates will vary by location and type of material being spread. Following the instructions in the "managing materials" section of the manual, allows you to set the minimum rate of distribution equal to the maximum rate of distribution, thereby allowing "no changes" to the settings you have chosen. The rate change switches on the *SpreadSmart Rx* TM will not change the material distribution setting once the "pre-programmed material name" is selected in automatic mode.

Using Named Materials with Programmed Rate Change Increments:

This method of operation allows the operator to change rates of distribution during the course of a run, but only within the limits (min and max rate) and at the increments (100 lbs, 250 lbs, etc) that is designated. This method gives the operator some discretion at setting his distribution, but only within planned limits. Following the instructions in the "managing materials" section of the manual, allows you to set the min. and max. rates of distribution as well as the rate change increments to create the range of operating limits you wish to achieve.

Load and Rate Calculation

SpreadSmart Rx TM allows operator to calculate, properly load liquid and granular materials on spreading vehicles and set the liquid and granular rate(s) to accomplish the following process parameters:

- Fully consume the maximum amount of pre-wet salt brine capacity on a vehicle for a given length of route (fill the pre-wet liquid tanks full and consume all of it for a particular route).
- Allow the use of Anti-icing tanks (on board or pulled with trailer) for simultaneous use with granular and pre-wet systems and fully consume the loaded liquid.

Using the amount of salt brine available on a fully loaded truck, calculate the amount of dry granular salt material to load onto that truck to deliver a particular total amount of salt for the planned route (Total salt pounds for route = liquid salt + granular salt). Load Calculation is increased by 10% for excess granular;

Operational Description of Rate and Load Function -

To begin: access the menu screen to select Rate and Load calculation screen:

- 1) System set up requirements:
 - a. *SpreadSmart Rx* TM must have pre-wet and anti-ice set up in gallons per mile. Rate and load calculator does not work when pre-wet is set to run in gallons/ton of granular material.
 - b. *SpreadSmart Rx* TM must be setup with the correct materials chosen for the application. In the case of salt and brine spreading, the granular material must be set for salt and the pre-wet material for brine (materials screen); If the correct material names are not chosen, then accuracy of downloaded data can be compromised.
 - c. Tank volumes shown in *SpreadSmart Rx* TM setup menus must be accurate for both pre-wet and anti-ice. The bar graph and % remaining displays are driven using the tank volumes in the set up menu and not those from the rate calculator;

Select Menu Screen and move cursor to select Route/Rate Calculator – note that the help screen menu choice has been moved inside the Diagnostics screen menu choice;

Menu	∪6.19 R×
Automatic Mode → Manual Mode No Speedo Mode Unload Mode Storm/Season Tot.	Load/Rate Calc. Test Mode Material Chan9e Fill Tanks Dia9nostics
(SPINNER +/->=select	(POSS)=accept

Load/	Rate	Calculator	
Inputs: Route Miles App. Rate Prewet Gal Anti-Ice Gal	11 250 150 425	Calculations: Salt Tons Auger Rate Prewet Rate Anti-Ice Rate	0.8 140 12.9 36
<pre><blast>=cance1</blast></pre>		<pass>=a</pass>	accept

Input Values – for this route

- 1) **Pre-Wet (Gal/Liters)** = amount of pre-wet liquid loaded on this truck for this route;
 - a. This amount will be the basis of the gallons and % remaining display:
 - i. **Complete fill** the maximum gallons (liters) the truck will hold (system will not accept a larger value than maximum shown on set up page)
 - ii. **Partial Fill** = the number of gallons actually loaded in the tank(s);
 - iii. Pre-Wet (gal / ltr.) is adjusted up or down using the Pre-wet +/- toggle.
 - b. Total Pre-Wet fluid capacity is entered during setup on the Pre-Wet setup screen.
 - c. When an occasional use device (such as a trailer) is added to the system, the additional fluid volume capacity of the trailer must be added to the "permanent onboard capacity" for a total system capacity shown in the Pre-Wet set up menu. salt brine rate calculations; 230 lbs salt/100 gal f.
- 2) **Anti-Ice Salt (Gal/Liters)** = amount of anti-ice liquid loaded on this truck for this route;
 - a. This amount will be the basis of the gallons and % remaining display:
 - i. **Complete fill** the maximum gallons (liters) the truck will hold (system will not accept a larger value than maximum shown on set up page)
 - ii. **Partial Fill** = the number of gallons actually loaded in the tank(s);
 - iii. Anti-Ice (gal/ltrs) is adjusted up or down using the Anti-Ice +/- toggle.
 - b. Total Anti-Ice fluid capacity is entered during setup on the Anti-Ice setup screen.
 - c. When an occasional use device (such as a trailer) is added to the system, the additional fluid volume capacity of the trailer must be added to the "permanent onboard capacity" for a total system capacity shown in the Anti-ice set up menu.
- 3) All salt brine rate calculations assume that brine includes 230 lbs salt/100 gal H2O.**Route Distance**: operator enters miles for planned route using the Spinner +/- toggle.
- 4) Application Rate (lbs. per lane mile)
 - a. Equals the total amount of salt to be spread on this route as defined by the supervisor for the particular storm event;
 - b. Value is equal to the pounds of granular salt calculated plus the number of pounds of salt dissolved in the brine in all of the liquid tanks that hold liquid.

App Rate is adjusted using the Auger +/- toggle.

Operational Calculations made by SpreadSmart Rx^{TM}

- 1) Salt tons calculated amount of salt needed to complete the route with 5% overage;
 - a. **This value is the basis for the Tons XX.**X shown above the spinner. This amount counts down based on miles driven times the rate per mile;
 - b. "Over" shows up instead of a value if the requested amount exceeds the capacity of the dump body/hopper from the granular set up screen.

Auger Rate: granular application rate the auger will run at (lbs/mile);

Pre-Wet Rate = setting the pre-wet control will run at (use all pre-wet liquid on board for a given route with a 5% liquid overage used in the calculation);

Anti-Ice Rate = setting the anti-ice control will run at (use all anti-ice liquid on board for a given route with a 5% liquid overage used in the calculation);

Granular Capacity on the truck:

- 1) **Auger setup screen -** granular capacity of the vehicle is added to the auger setup screen (shown in tons); This value will interact with the calculator in the following manner:
 - a. Sets the maximum amount of granular material the calculator will respond to
 - i. If the calculated amount of salt required by the liquid settings exceeds the capacity of the dump body/hopper, the word "over" appears instead of a value in the salt tons.

Accept and Upload Values - "are you sure" warning

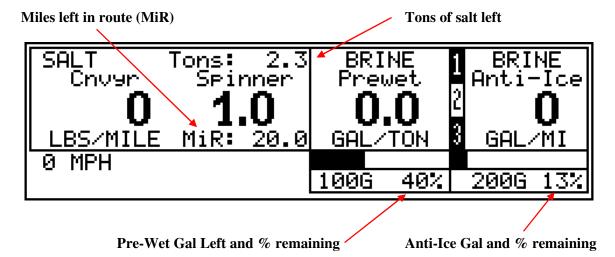
- 1) Operator must accept the calculated values by choosing Y and hitting "pass (pause)" button. If the operator doesn't acknowledge the calculations, no change will occur with the rate settings and rates will stay as they were last set;
- 2) Once new rates are set, all other *SpreadSmart Rx* TM function keys will operate as normal. The operator can still change the rates using the auger & pre-wet.

<u>Rate Values do not re-set to zero automatically</u> – *SpreadSmart Rx* TM retains "last settings" on all of these values until:

New values are input or old values are cleared out;
 Battery backup wears out (which would cause last settings to return to zero when the power is turned off);

<u>Display Route Miles (MiR):</u> displays a simple calculation of "miles remaining" for this route on the Automatic and No Speedo mode screens. Counts down the miles driven and subtracts from planned route miles. This display amount is accurate for route miles left, but can only be an estimate of material remaining since there is no accurate method to determine granular material remaining. Please note that spacing is very tight on the screen (this image is pretty close to final).

Remaining capacities indicators:



(note: in a partial fill situation, the % value and black bar graph will not start at 100%, but will end at 0% when tanks are empty);

Spreading Rate Warnings

1) It is possible for operators to choose values that would, when operated, will result in warnings for over rate or under rate. Warnings occur during operation, not during rate calculations;

2) Integrating warnings during calculations do not obviate the need for warnings that result from "normally calculated rates," that cannot be achieved due to equipment set on the truck or the speed the truck is operated at.

Other Benefits from this Firmware:

<u>Use this calculator for Granular only rate setting</u>: shut off the liquid section using on/off button and run the calculator as normal. The granular rate and the number of tons to load will be calculated. Note that the Total App Rate will equal the Granular App Rate in this case.

Using the system to re-calculate if things change

- 1) How many miles are left on your route? observe MiR indicator on automatic screen;
- 2) Calculate a new route with values from above?
 - a. Use estimated gallons and tons from screen;
 - b. Open load and rate page from menu;
 - c. Input new liquid and granular route mileage and run calculator;

Note that basing a new route on the estimated values will not be accurate.

Operating Instructions- Other Settings

<u>Advanced calibration</u>: This category of settings is the closed loop control settings for the hydraulics. These settings are set at the factory and rarely need to be changed. Please contact Cirus Controls with any questions about these settings.

Other Settings- Return to Set Up Wizard

Enter the configuration menu as before and select:

<u>Set Up Wizard:</u> system will run the set up wizard but will retain previous settings until you change them.

Reset All: This selection will clear all calibration data, reset the unit to factory defaults and resets the Set up Wizard. If you choose this action, you will be asked to confirm your selection before the unit is reset, to prevent accidental erasure of calibration settings. Use this selection to clear all memory and begin configuration with factory defaults.

Configuration of System without using Set up Wizard

Power up the unit & when the "menu" screen is displayed, press the yellow system setup button to enter the configuration menu. You will be asked for a password, enter it using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run the cursor past the end of the password to enter "Configuration screen". Because changing settings without authorization can result in performance variation, this password should only be given to authorized personnel. Move the arrow to "System set up" and select "pass (pause)" to enter the system set up.

Summary of Setup Parameters

Truck ID: allows administrator to specifically identify the truck this *SpreadSmart Rx* TM is installed in. This ID will be displayed on all truck specific data recorded by the *SpreadSmart Rx* TM. Up to 24 alpha and/or numeric characters may be entered using "spinner up" to scroll through letters, "spinner down" to scroll through numbers and blast to move the cursor left or pass (pause) to move the cursor down. Any number of characters (up to 24) may be used for ID. When your ID characters are entered, use "pass (pause)" to scroll to the right to complete the ID and allow you to use "spinner" to move to the next step.

<u>Units (of measure)</u>: records data and performs calculations in Standard (English) or Metric units. All data will be reported in the units chosen. Changing this setting will switch the unit to the preferred measurement system. Standard mode uses miles, pounds, gallons, and tons, - metric mode uses kilometers, kilograms, liters, and tons. Once you select a choice, all data must be input in those units. Mixed units will cause problems.

<u>PWM Frequency</u>: this value is set at the factory to match the frequency of the hydraulic valve coils in use. <u>Normal operation does not include changing this value.</u>

Allow Dry Run: This setting allows the operator to keep dispensing pre-wet or anti-ice material even if the flow sensor fails (applies to closed loop system only). This is set to NO by default to prevent the pre-wet pump from burning up if the flow meter detects no liquid flow (for example if the tank is empty). The pump automatically shuts off if this is the case. If this setting is set to YES, the operator can override this safety feature and continue dispensing pre-wet material in the case that there is a sensor failure.

<u>Password Test</u>: this feature allows the supervisor to set a password for the "Test" operating mode to stop unauthorized operators from entering mode. Default is "yes."

<u>Password Manual</u>: this feature allows the supervisor to set a password for the "Manual"-operating operating mode to prevent unauthorized operators from entering that mode. Default is set to "no" since manual mode is a common operating mode.

<u>Password No GS</u>: this feature allows the supervisor to set a password for the "No Ground Speed" operating mode to prevent unauthorized operators from entering that mode. Default is set to "no".

<u>Manual GS Trigger</u>: allows user to choose if Manual mode has a ground speed trigger or not. Default is Yes – when Manual mode is selected, spreading is triggered when the truck is moving and stopped when the truck stops.

<u>Number of Tanks</u>: one or two tanks can be selected. If truck has pre-wet only, select "1" tank; if truck has both pre-wet and anti-ice tanks, select "2." If pre-wet and anti-ice are supplied from a single tank, select "1."

<u>Pre-Wet Tank Volume:</u> use the anti-ice button to scroll up or down to set the total volume of the tank used for pre-wet application. The units of measure (Gallons or Liters) are automatically chosen based upon your choice in "units of measure."

<u>Anti-Ice Tank Volume:</u> use the anti-ice button to scroll up or down to set the total volume of the tank used for anti-ice application. The units of measure (Gallons or Liters) are automatically switched based on the setting in "units."

<u>Blast Mode:</u> Blast mode can be set to "toggle" on or off, operate as a "momentary" function or be set to run in a "timed on" fashion. Use the anti-ice button to choose.

<u>Blast Seconds</u>: settable to the number of seconds (0-60) that the "Timed Blast" functions. Use the anti-ice button to scroll up or down to make your selection.

Blast when stopped: chose yes to allow blast to function with truck standing still;

<u>Blast resume after stop:</u> choose yes to allow blast to start while stopped and continue once the truck is in motion.

Off Rate Minimum Speed: this setting determines the minimum speed above which the "off rate" alarm may function. At very low speeds (below 10 mph) this alarm is not useful and is quite annoying to the operator. Default is set at 10 mph.

Off Rate Dead band Percentage: this setting allows you to set the minimum amount of "off rate" error that will trigger the warning. Defaults are set to 50%.

<u>Display Dead band</u>: This setting determines the amount of variation in output that is displayed on the LCD. A lower value will cause the displayed value to rise and fall often because the full accuracy of the sensors is displayed. A larger value will make the display show less "variation." Changing this setting does not change the amount of material being spread. Default is set to 25% of the range before a change is displayed.

Minimum Auto Mode Speed: These settings causes the *SpreadSmart Rx* TM to respond to truck motion as if it was instantaneously at the minimum speed selected (mph). Default is 2mph. This setting is useful for applications with "start and stop" spreading (intersections etc) to spread more material since the truck speed is slow in an intersection. Speedometer display is not affected.

<u>Maximum Speed Alert:</u> use this setting to trigger an audible alarm when the truck exceeds the set speed. Default is set at 0, which means no alarm is enabled.

<u>IP Address</u>: this setting is factory set and must not be changed.

<u>Subnet Mask</u>: this setting is factory set and must not be changed.

Foreground download: select yes (default) for data download indication on LCD screen.

<u>Log Interval</u>: adjustable setting that determines how often *SpreadSmart Rx* TM records data to the SD Card. This setting is only active when combined with the Drive by Download Option. Log interval is adjusted in the following increments using the "pass (pause)" button: 5sec, 10 sec, 30 sec, 60 sec, 120 sec, 300 sec. The longer the interval, the less often data is recorded and the faster data can be transferred; the shorter the interval, the more often data is recorded and the slower data can be transferred.

<u>Startup Timer</u>: when set to "yes", the SpreadSmart Rx counts 8 seconds after power up (when truck is started and SpreadSmart Rx is on) and defaults into automatic mode. The operator can start spreading as soon as the truck moves. When set to "no" the SpreadSmart Rx will power up and hold at the "mode screen" for the operator to choose his operating mode before beginning spreading.

<u>Driver ID Required</u>: answer yes to require the driver to enter his ID # to enable the system.

Temp Sensor Protocol: allows user to set SS Rx for both brands of temp sensors:

- a. RS232 = Road Watch Brand (RW01-discontinued)
- b. RS485 = Road Watch SS (current) or QTT Surface Patrol Brand

<u>AVL Heartbeat On</u>: Logs the firmware version and truck ID every log interval (5, 10, 30, 60, 120, 300 seconds) when turned on.

<u>AVL Storm/Season Total On</u>: Logs the Material Name, Storm Material Dispensed, and Season Material Dispensed every log interval (5, 10, 30, 60, 120, 300 seconds) when turned on.

Display AI x Booms On: When turned on the anti-ice displays the rate of material being

dispensed which includes all booms. When turned off the anti-ice displays the rate/boom.

<u>AVL Materials Freq. On</u>: Logs the Materials Selection Log entry every log interval (5, 10, 30, 60, 120, 300 seconds) instead of only when materials are changed.

<u>Materials Locked Count</u>: Locks users without the supervisor password out of editing the first 'X' number of materials. Defaults to 6.

Cal Matl Password On: Enables the use of the Cal/Matl password.

Set Cal/Matl Password: Allows the user to change the password for Cal/Matl.

<u>Set Test Mode Password</u>: Allows the user to change the Test Mode password.

Summer Password On: Enables the use of the Summer password.

Set Summer Password: Allows the user to change the Summer password.

Enable Push Downloads: Method of downloading data from the spreader (default NO)

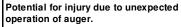
Dnld Psh Host IP: Server IP running DBD DCE for push downloads

<u>Enable Audible Pass</u>: When set to YES, will beep once when the spreader is set to PASS (Pause), and beep twice when leaving PASS (Pause). This feature is available in No Speedo, Manual, and Automatic modes.

<u>Enable Preset Mat. Rates</u>: When set to YES, provides 10 uniquely settable rates per material, per channel. When this feature is turned on, the auger, prewet and anti-ice channels must all use preset rates.

Auger / Conveyor Set up and Trimming

WARNING



Entanglement in the auger will cause severe injury to extremities, with possible loss of extremities.

During initial startup and testing, the auger may start without warning. Stay clear of the auger during all startup, programming, and operation procedures.

Do not attempt to clear a jammed auger with the hydraulic or control system active.

- 1) To trim the auger, power the unit up. Once the "menu" screen is displayed, select the yellow system set up button to enter the configuration menu. You will be asked for a password, enter "using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run the cursor past the end of the password to enter setup mode.
- 2) Using the spinner button, select "Trim/Cal", then select auger. The screen will now display the auger settings.
 - a. Auger Present: default is yes;
 - b. Sensor Present: choose NPN, PNP or No; Default is NPN;
 - c. Minimum Trim: do not adjust yet;
 - d. Maximum Trim: do not adjust yet;
 - e. Auger Units: choose either pounds per mile or ponds per lane mile (LN-MI);
 - f. Show as Conveyor: choose "no" to have the display use the word "auger." Choose "yes" to have the display show the word conveyor.
 - g. Capacity in Tons (kg) default setting is 10 tons. This value is used in conjunction with the load and rate calculator to verify that the amount of salt needed to meet the route & rate guidelines actually can be carried by the truck. Set up personnel should adjust this value to match the maximum tons of granular material the truck can carry.
- 3) Press the spinner control until the minimum trim setting is selected.
- 4) Press "pass (pause)" to enter trim calibration.
- 5) Choose either automatic (requires sensor) or manual (with or without sensor) calibration. The unit can automatically calibrate the trim settings using the sensor as feedback. (see "automatic" to continue). Automatic is recommended for most trucks If you wish to manually trim the auger (faster for more experienced users), scroll and select manual trim (see manual calibration for rest of instructions).

Manual Auger / Conveyor trimming (closed or open loop)

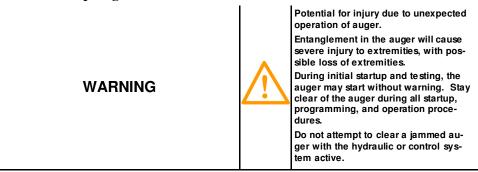
If you selected manual calibration, you must manually raise the hydraulic level using the auger button and either observe the pulse count returning from the sensor (if equipped) or visually observe the auger motion. The spinner control is functional during auger trim calibration to prevent material piling up on the spinner.

- 1) Raise the hydraulic level (auger button) until the auger is barely moving.
- 2) Press pass (pause) to accept this speed as the minimum trim level.
- 3) Increase the hydraulic level until maximum auger speed is achieved.
- 4) Press pass (pause) again to accept the maximum trim levels.
- 5) Once the maximum trim level is accepted, the user is asked to "accept calibration". Select "Y" using the spinner control, and then press pass (pause).
- 6) The auger trim is now set, select blast to return to the main menu.

(Note: Do not adjust the factory settings for "pulses per pound." They will be changed during the material drop test).

Automatic Auger / Conveyor Trimming

If you selected automatic trim calibration, the unit automatically selects the trim levels using the sensor as feedback. The spinner control is functional during auger trim calibration, to prevent material piling.



- 1) Step through the on screen instructions using the pass (pause) button to begin trim calibration.
- 2) Once initiating auto trimming, you have 10 seconds to raise the engine RPM.
- 3) Hold RPM constant while unit is calibrating. This may take as much as two minutes. (You may cancel the trim test at any time using the blast key.)
- 4) Once the automatic trim calibration test is completed, the user is asked to "accept calibration". Select "Y" using the spinner control, and then press pass (pause).

Spinner and Zero velocity Set Up and Baseline Trimming

Standard Spinner Configuration and Trimming

Enter the configuration menu and select trim/cal as before. Select spinner trim.

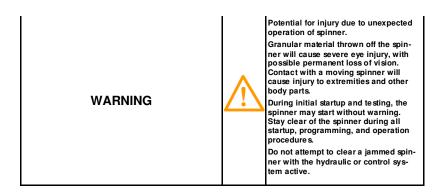


- 1) Spinner Present: Set to yes if spinner present.
- 2) Sensor Present: Default is "no" because most systems do not have a spinner sensor, and systems with a spinner sensor require a special pigtail.
- 3) Zero velocity: if your spinner is a zero velocity type, answer yes. If not, answer no. If you answer yes, the screen will change to "zero velocity set-up."
- 4) Show Spinner in %: answer yes to show spinner in % output instead lanes.
- 5) <u>Spinner Stops with Truck</u>: answer yes to allow the spinner to keep spinning very slowly while the truck is stopped in order to keep the hydraulic fluid moving and warm. The auger is stopped when truck motion is stopped. Choose "no" to stop spinner when truck is stopped.

Spinner Setup	pa9e	2/2
→ One Lane Speed: One Lane Blast Speed: Three Lanes Speed: Three Lanes Blast Speed:	1579 1579 1579 1579	
<pre><spin+ -="">=sel <ice+ -="">=adj</ice+></spin+></pre>	<blast>=c</blast>	done

6) Press the spinner control until the one lane speed setting is selected.

Note this step is usually done without material in the truck, for the purpose of estimating final spinner trim settings and to allow the truck to enter "uncalibrated automatic mode".



Set the Trim for the Rotational Speed of the "One Lane Setting" (minimum trim):

Enter the configuration menu and select trim/cal as before. Select spinner trim.

- 1) Select the "one-lane wide" trims setting and follow the on screen instructions.
- 2) Increase the auger setting until a "normal" auger speed is occurring.
- 3) Increase the spinner setting until a "one-lane wide" spinner speed is occurring (note: this rotational speed is your estimate based on observation of the spinner speed. Accurate calibration will be done later)
- 4) Press pass (pause) to accept the "one lane" speed setting.

Set the Trim for the Rotational Speed of the "Three Lane" Setting (maximum trim):

- 5) Select the "three-lane wide trims" setting and follow the on screen instructions.
- 6) Increase the auger setting until a "normal" auger speed is occurring.
- 7) Increase the spinner setting until a three-lane wide spinner speed is occurring (note: this rotational speed is your estimate and <u>must be faster than the setting you chose in the one-lane wide step</u>. Accurate calibration will be done later).
- Press pass (pause) to accept the "three lane" speed setting.

Note: at this stage, the trims for 1 and 3 –lane blast settings are the same as those chosen here. Final settings for Blast will be completed during the calibration step.

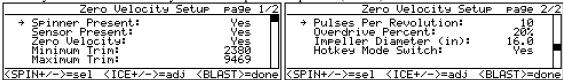
Zero velocity spinner configuration

Enter the configuration menu and select trim/cal as before. Select spinner trim.

- 1. Spinner Present: Set to yes if spinner present.
- 2. Sensor Present: set to yes for Zero velocity spinner;
- 3. Zero velocity: set to yes for Zero velocity spinner
- 4. Minimum Trim: see below;
- 5. Maximum Trim: see below:

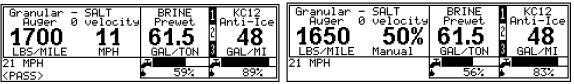
- 6. <u>Pulses Per Revolution</u>: enter the rated pulses per revolution of the sensor on the Zero velocity spinner;
- 7. Overdrive %: leave at default value.
- 8. <u>Impeller Diameter (inches)</u>: enter size of impeller in inches.
- 9. <u>Hotkey mode button:</u> allows single key switching between auto/mph and manual control of zero velocity spinner. Default is no.

Hotkey Mode: allows the operator to switch from ground speed oriented operation of the ZV spinner to manual mode (manual control of output based on % of total output) with a single "hotkey." Enable the hotkey in the set up of the spinner (above):



Toggle between MPH (auto) and Manual (%) with "pass (pause)" enabled, with one click of spinner.

While "pass (pause)" is off, toggle between functions by holding spinner (-) till it reaches 0 and switches to Manual mode. Hold spinner up to raise manual output, down to lower, 0 plus one click to return to MPH mode.



Select Manual or Automatic Trim

- a) Press the spinner control until the minimum trim setting is selected.
- b) Press "pass (pause)" to enter trim calibration.
- c) Choose either automatic (requires sensor) or manual (with or without sensor) calibration. The unit can automatically calibrate the trim settings using the sensor as feedback.

Manual Zero velocity Trimming - Recommended

If you selected manual calibration, you must manually raise the hydraulic level using the spinner button, and observe the pulse count returning from the sensor or visually observe the Zero velocity motion. The auger button must also be raised until the auger is moving throughout the trimming step.

- 1) Raise the hydraulics (Spinner button) until the zero velocity spinner is <u>barely</u> moving.
- 2) Press pass (pause) to accept this speed as the minimum trim level.
- 3) Increase the hydraulic level until maximum zero velocity speed is achieved.
- 4) Press "pass (pause)" again to accept the maximum trim levels.
- 5) Once the maximum trim level is accepted, the user is asked to "accept calibration". Select "Y" using the spinner control, and then press pass (pause).
- 6) The zero velocity trim is now set, select blast to save and return to the main menu.

Automatic Zero velocity Trimming – Closed loop only

If you selected automatic trim calibration, the unit automatically selects the trim levels using the sensor as feedback.

- 1) Step through the on screen instructions using the pass (pause) button to begin trim calibration.
- 2) Once initiating auto trimming, you have 10 seconds to raise the engine RPM.
- 3) Hold RPM constant while unit is calibrating. This may take as much as two minutes. (You may cancel the trim test at any time using the blast key.)

- 4) Once the automatic trim calibration test is completed, the user is asked to "accept calibration". Select "Y" using the spinner control, and then press pass (pause).
- 5) The zero velocity trim is now set, select blast to save and return to the main menu.

Pre-Wet Pump Set up and Trimming

WARNING

Potential for injury due to unexpected operation of liquid spray system.

High-pre ssure liquid spray will cause severe eye injury, with possible permanent loss of vision.

During initial startup and te sting, the liquid system may start without warning.

Wear face and eye protection when working with active high-pressure spray systems.

VERIFY THAT FLUID IS PRESENT IN TANKS B/4 BEGINNING OPERATION.

- 1) Power the system down and up and enter the configuration menu as before. Then, using the spinner button, select trim/cal and select pre-wet. The screen will now display the pre-wet settings. Use anti-ice toggle to change settings.
 - a. Prewet Present: default is yes;
 - b. Sensor Present: choose NPN, PNP or No; Default is NPN;
 - c. Minimum Trim: do not adjust yet;
 - d. Maximum Trim: do not adjust yet;
 - e. <u>Pulses per Gallon</u>: enter the pulses per gallon rating of your flow meter. Refer to flow meter manufacturer to determine the signal pulses sent by the flow meter for each gallon (or liter if set in metric mode).
 - 1) Micro Trak FM500 flow meter used by Cirus Controls
 - a) Gallons: Pulses per gallon = Flow cal number / 2
 - b) Liters: Pulses per gallon = Flow cal number / 7.58
 - 2) Raven brand flow meters are listed in pulses per 10 gallons.
 - a) divide the flow meter rating by 10 and input that value.

Note: units of measure here must match units of measure in master set up. If you are changing from English to Metric units, you must start at the first setup step and be consistent or calibration errors will occur:

- f. Pump max. Gal/minute: enter the max output rating of your pre-wet pump.
- g. <u>Prewet Units</u>: choose between gallons/ton (default setting) and gallons/mile
- 2) Press the spinner + control until the minimum trim setting is selected.
- 3) Press pass (pause) to enter trim calibration.
- 4) Choose either automatic (requires flow meter) or manual (with or without flow meter) calibration. The unit can automatically calibrate the trim settings using the sensor as feedback. If you wish to manually trim the pre-wet pump (faster for more experienced users), select manual trim.

Automatic Pre-Wet Pump Trimming and Calibration

If you selected auto trimming, the unit automatically selects the trim levels using the flow sensor.

- 1) Step through the instructions using the pass (pause) button to begin trim calibration.
- 2) Once initiating auto trimming, you have 10 seconds to raise the engine RPM.
- 3) Hold RPM constant while unit is calibrating. This may take as much as two minutes. (You may cancel the trim test at any time using the blast key.)

- 4) Once the automatic trim calibration test is completed, the user is asked to "accept calibration". Select "Y" using the spinner control, and then press pass (pause).
- 5) Press blast to accept all settings.

Trimming and Calibration is complete, select blast again to save and return to main menu.

Manual Pre-Wet Pump Trimming and Max Flow Setting

If you selected manual trimming, you must manually raise the hydraulic level using the pre-wet button, and either observe the pulse count returning from the flow sensor (if equipped) or visually observe fluid being dispensed.

- 1) Raise the hydraulic level (pre-wet toggle) until the pre-wet pump is <u>barely</u> pumping.
- 2) Press pass (pause) to accept minimum trim level.
- 3) Increase the hydraulic level until maximum pre-wet fluid flow is achieved.
- 4) Press pass (pause) again to accept the maximum trim levels.
- 5) Once the maximum trim level is accepted, the user is asked to "accept calibration". Select "Y" using the spinner control, and then press pass (pause).

If the vehicle does not have a pre-wet flow meter, open loop trimming is used. In this case, enter the maximum pump flow for the pump installed (gallons or liters /minute), the *SpreadSmart* unit will use this value to calculate the amount of pre-wet material dispensed. In an open loop system, recording of amount of material dispensed by the system is based on a system that is not "calibrated" and therefore is not a "certifiable" value.

Anti-Ice System – Configuration and Trimming Steps

- 1) To configure the anti-ice system, power the unit up. Once the "menu screen is on, select the yellow system set up button to enter the configuration menu. You will be asked for a password, enter "using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run the cursor past the end of the password to enter setup mode.
- 2) Using the spinner button, select "Trim/Cal", and scroll down to "anti-ice" and push pass (pause) to select. This will put you at the Anti-Ice Setup and make selections. Use Anti-Ice +/- to toggle between Yes (Y) and No (N).
- a) Anti-Ice Present answer yes to activate system;
- b) Sensor Present Sensor Present: choose NPN, PNP or No; Default is NPN;
- c) <u>Minimum Trim</u> do not adjust value from factory pre-sets until the next section...trimming.
- d) <u>Maximum Trim</u> do not adjust value from factory pre-sets until the next section...trimming.
- e) <u>Multi-Tier System yes</u> for two tier system, no for single tier boom system;
- f) Anti-Ice uses Prewet channel: answer yes for special use of pre-wet plumbing and extra spraying apparatus controlled like Anti-Ice, but using Pre wet hydraulics. Special use only.
 - h. <u>Pulses per Gallon</u>: enter the pulses per gallon rating of your flow meter. Refer to flow meter manufacturer to determine the signal pulses sent by the flow meter for each gallon (or liter if set in metric mode).

Micro-Trak FM500 – flow meter used by Cirus Controls

- b) Gallons: Pulses per gallon = Flow cal number / 2
- c) Liters: Pulses per gallon = Flow cal number / 7.58

Raven brand flow meters are listed in pulses per 10 gallons.

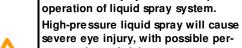
d) divide the flow meter rating by 10 and input that value.

Note: units of measure here must match units of measure in master set up. If you are changing from English to Metric units, you must start at the first setup step and be consistent or calibration errors will occur;

- g) <u>Pump max. Gal/minute</u>: enter the max output rating of your anti-ice system pump.
- h) <u>Tier 1 Max GPM</u>: Enter the maximum flow rate of the Tier 1 booms (in gallons per minute). This setting is the point at which the Tier 2 –High Flow Booms turn on. See table below for reference. Note: early versions of *SpreadSmart Rx* TM named this function "Tier 2 GPM." The value entered is the same as Tier 1 max GPM.
- i) <u>Tier 2 Max GPM</u>. Enter the maximum flow rate of the Tier 2 booms (in gallons per minute). This setting is the point at which the system turns both tiers on. Note: if you have answered yes to "use single tier relay," this question is not asked on the screen. Earlier versions of *SpreadSmart Rx* TM named this function as "Tier 1+ Tier 2 GPM." The value to enter is the same as the Tier 2 max GPM.
- j) Use spinner + to return to the minimum trim line.

Anti-Ice Pump Trimming

WARNING



manent loss of vision.

During initial startup and testing, the liquid system may start without warn-

Potential for injury due to unexpected

Wear face and eye protection when working with active high-pressure spray systems.

VERIFY THAT FLUID IS PRESENT IN ANTI-ICE TANK BEFORE BEGINNING.

- 1) Turn on all boom valve buttons (3),
- 2) Press spinner + to reach the "minimum trim" line. .
- 3) Press "pass (pause)" to enter trim calibration.
- 4) Enable at least one boom control valve button.
- 5) Choose either automatic (requires flow meter) or manual (with or without flow meter) calibration. The unit can automatically calibrate the trim settings using the sensor as feedback or manually (faster for more experienced users), by selecting "manual".

Automatic Anti-Ice Pump Trimming and Configuration

If you selected auto trimming, the unit automatically selects the trim levels using the flow meter (sensor) as feedback.

- 1) Step through the instructions using the pass (pause) button to begin trim calibration.
- 2) Once initiating auto trimming, you have 10 seconds to raise the engine RPM.
- 3) Hold RPM constant while unit is calibrating. This may take as much as two minutes. (You may cancel the trim test at any time using the blast key.)
- 4) Once the automatic trim calibration test is completed, the user is asked to "accept calibration". Select "Y" using the spinner control, and then press pass (pause).

Trimming and Configuration is complete, select blast again to return to main menu.

Manual Anti-Ice Pump Trimming and Max Flow Setting

If you selected manual trimming, you must manually raise the hydraulic level using the Anti-Ice button, and either observe the pulse count returning from the flow sensor (if equipped) or visually observe fluid being dispensed.

- 1) Raise the hydraulic level until the Anti-Ice pump is <u>barely</u> pumping.
- 2) Press pass (pause) to accept minimum trim level.
- 3) Increase the hydraulic level until maximum Anti-Ice fluid flow is achieved.
- 4) Press pass (pause) again to accept the maximum trim levels.
- 5) Once the maximum trim level is accepted, the user is asked to "accept calibration". Select "Y" using the spinner control, and then press pass (pause).

If the vehicle does not have a Anti-Ice flow meter, open loop trimming is used. In this case, enter the maximum pump flow for the pump installed (gallons or liters /minute), and the SpreadSmart Rx^{TM} unit will use this value to calculate the amount of Anti-Ice material dispensed. In an open loop system, recording of amount of material dispensed by the system is based on a system that is not "calibrated" and therefore is not a "certifiable" value.

Validation of Flow Meter Ratings using SpreadSmart Rx

Confirm your Calibration: to validate that you are delivering the planned amount of fluid from your liquid system regardless of which flow meter is in use:

- a) Plumb your liquid system to allow you to catch and measure an amount of fluid from a single port (2-3 gallons or 8-12 liters). Add enough fluid to do the calibration;
- b) From the menu screen, select Test mode, enter the password;

Menu ∨4.15 Rx

Automatic Mode
Manual Mode → Test Mode
No Speedo Mode Material Change
Unload Mode Fill Tanks
Storm/Season Tot. Diagnostics

⟨SPINNER +/->=select ⟨PASS⟩=accept

Test Mode
Enter Password:

[*000]

<SPINNER +/-> to change

<BLAST>=back

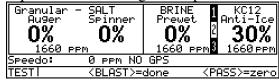
VPASS>=next/done

c) Ramp up the output on the liquid system in use until the pulses coming back are equal to the flow cal number (such as 1500). Liquid will be flowing at this point:

Granular - SALT
Auger Spinner

0%
0%
0%
1660 ppm
Speedo: 0 ppm NO GPS
TEST!

Granu
Prewet
Pr



- d) Collect fluid for exactly one minute. The volume of fluid collected is equal to the volume flowing in one minute. Because the test mode allows you to see pulses expressed in ppm (pulses per minute), the amount of fluid you collect will tell you if your pulses per gallon (or liter) rating on the flow meter is correct for the spreader control.
- e) If the test gives you more or less fluid than you expected (off by more than 3%), adjust the pulses per gallon (liter) in the spreader setup to compensate for the variation you experience.
- f) The variation is most likely due to the fact that different flow meters are calibrated using different methods and different fluids, not because of any problem with the flow meter or the spreader control.
- g) Flow meters supplied by Cirus Controls will have the correct pulses/gallon conversion shown on the actual flow meter for use during the set up step.

Granular Calibration Validation

The Cal Validation diagnostic option provides a process to confirm that calibration settings are correct without the vehicle moving. Using the calibration settings in the spreader, 100 lbs (50 kg in metric mode) of granular material is dispensed. You then weigh that material to validate the accuracy of the calibration. The spreader simulates dispensing granular material at a rate of 100 lbs/mi (25kg/km in metric mode), and speed of 30 mph (60km/hr in metric mode) for two minutes. After two minutes, the simulation covers 1 mile (2km in metric mode) and dispenses 100 lbs (50 kg in metric mode) of granular material. If the material dispensed is not 100 lbs (50kg in metric mode) +/- 5lbs, the vehicle should be recalibrated following the procedure for the granular drop test.

To run a Calibration Validation follow these steps:

Be certain that the granular material you wish to validate the calibration of is selected as the current granular material. The current granular material selected can be verified by selecting Automatic or No Speedo Mode to view the material name.

From the Main Menu, choose Diagnostics. Press pass (pause).

Menu	∨6.70 Rx
Automatic Mode Manual Mode No Speedo Mode Unload Mode Storm/Season Tot. →	Load/Rate Calc. Test Mode Material Chan9e Fill Tanks Dia9nostics
<pre><spinner +="" -="">=select</spinner></pre>	<pass>=accept</pass>

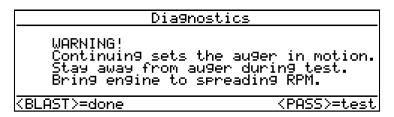
In the Diagnostics Menu go to Cal Validation. Press pass (pause).

Dia9nostics		
Firmware versions MMC/SD Data Card GPS Antenna RoadWatch Auto Gate	Automatic Mode MDM Module Speedometer Help → Cal Validation	
<pre><blast>=done <spin+ -<="" pre=""></spin+></blast></pre>	>=sel <pass>=next</pass>	

An overview of the test parameters is displayed on the screen. Press pass (pause).

<u>Calibration Validation Param</u>	eters
Granular Rate = 100 lb/mi Speed = 30 mph Validation Duration = 2 mi Select PASS to Start the V	nutes alidation
<pre><blast>=done</blast></pre>	PASS>=test

Make sure to clear personnel away from the auger. Press pass (pause).



If a closed loop auger is used, the display will show the amount of time the test has been running, feedback pulses, and the amount of material dispensed.

Diagnostics	
Time (s) 9 of 120 Pulses Per Minute (PPM) Material Dispensed (1bs)	1009 4
<blast>=STOP</blast>	<pass>=STOP</pass>

Open loop calibration displays the amount of time the test has been running, and the amount of material the spreader has calculated it dispensed.

Dia9nostics	
Time (s) 4 of 120	
Material Dispensed (lbs) 3	
<blast>=STOP</blast>	<pass>=STOP</pass>

When the test has concluded, the text VALIDATION COMPLETE will appear on the display.

Dia9nostics	
Time (s) 120 of 120	
Material Dispensed (1bs) 1 VALIDATION COMPLET	
<pre></pre>	<pass>=done</pass>

After two minutes of the test, 100 lbs (50 kg in metric mode) of material should be dispensed. If this is not the case, the controller needs to be re calibrated.

Optional Equipment

In Dash Mount on International Cabs

The color display is also available with mounting hardware for installation into the dash board cubby hole on International Trucks.

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Temperature Sensor

SpreadSmart Rx TM is capable of receiving temperature data from the following sensors:

- a) Road Watch Protocol = RS485 setting; Input connector = DB-9;
- b) QTT Surface Patrol Protocol = RS485 setting; Input connector = DB-9

Note: To operate correctly, the protocol must be set to match the brand of Temp Sensor plugged into the system. See the system set up detail to correctly set the protocol. Prior versions of SS Rx required a jumper change to match sensor brand. Jumpers are no longer required for temp sensors.

GPS Receiver

SpreadSmart Rx^{TM} is capable of receiving positional data from a compatible GPS receiver, the Garmin 17N and recording it onto its optional SD card. Download of GPS data requires the use of the optional Drive by Download system. Installation instructions are included with the system when purchased.

GPS Data: real time GPS data is displayed in three modes on the SpreadSmart Rx.

GPS Data Screen: this screen displays all of the data being received by the system: Current Latitude, Longitude, Current Date and Time (shown in Greenwich Mean Time-GMT), current speed and current direction of travel (compass). This screen is accessed from the mode menu.

- 1) Power system up.
- 2) Before the system drops into automatic mode (10 seconds on a calibrated truck), hold the "auger" button <u>down</u> and the "pre-wet" button <u>up</u> to enter the GPS data screen. This screen displays data and no operator changes are available. This screen is not accessible while the truck is in any normal operating mode (i.e. while the truck is moving and spreading).

Diagnostics or Test Mode: this operating mode includes display of latitude and longitude and is normally used for system level testing and not for "regular spreading of material."

Drive by Download [™] (DBD3.x)

System Overview: This optional system includes a high volume data storage device (SD card) and the hardware to download stored data using a wireless connection with a base station computer (known by its trade name: *Drive By Download* TM). The software installed on the base station PC called Data Analysis Tool (DAT) manages the process of downloading data from the *SpreadSmart Rx* TM to the base station and tracks/displays the "download status" of each truck in the DBD network. Once the spreading data has arrived on the base station computer, software called *DAT* is used to create spreading performance reports that allow the user to analyze the performance of one or several trucks over any time period for which there is stored data.

Download Frequency

For the smoothest data transfer operation, we recommend that *SpreadSmart Rx* TM data be downloaded each time the truck returns to the base station from a spreading run. The "download interval" is settable, and specifies how long the Drive By Download data manager waits after a download before attempting a new download. The more often the data is downloaded, the quicker the download process occurs.

Foreground/Background Download

SpreadSmart Rx TM can be configured to allow download in the foreground (operator gets a warning the download is underway and cannot spread during downloading) or background

(operator gets no warning that downloading is underway). Default is "foreground downloading." Background downloading will display a "d" in the top left corner of Main Menu screen.

Download Time

The time it takes for data to be transferred from the *SpreadSmart Rx* TM to the base station computer is a function of the amount of data stored on *SpreadSmart Rx* TM SD card The amount of data stored between downloads is dependent on the "log interval" set on your *SpreadSmart Rx* TM and the amount of spreading that occurs. Each site will want to adjust its "log interval" in the system set up to collect data at the optimum frequency that balances download speed and data volume.

Log interval

SpreadSmart Rx TM is continuously recording data in RAM, but writes that data to the SD card as often as the "log interval" determines. A 60 second interval is recommended. Longer log intervals result in data being stored less often and transfer speed increasing, shorter intervals result in data being stored more often and slower transfer speeds.

The *SpreadSmart Rx* TM has storage capacity for 32 megabytes of data (approximately 7 days x 24 hours of continuous spreading) before the SD card fills. We recommend that data be downloaded every time a truck returns to the base station for supplies or at the end of the shift. For this reason, the base station PC should be located at the site where the trucks return with the most regularity.

Data Linkage Range:

Linkage range is no more than 250 feet with a clear line of site between the truck transmitter antenna and the wireless access point antenna at the base station. Linkage range may be larger, but must be verified at the site.

Using the DBD 3.x and DAT software

The software is designed to operate automatically on your PC desktop.

<u>Initial Setup</u>: choose the preferences under the edit menu. Set the data path to direct your downloaded files to the location you choose on your PC. Once this data path is set, it should not be altered since the **DBD 3** uses this data path when creating reports. Changing the data path can result in reports being created from partial data.

Set the frequency that the software uses to look for trucks from which to download data. Factory presets are recommended. Choose the vehicle list and add truck ID for the truck(s) from which you choose to download data.

Normal operation: open the file by double clicking on the DRIVEBY icon on your desktop. Leave the file open to operate automatically. You can minimize it if you wish. Note: do not close the software during a download or the downloading will terminate without completing. It can however, be re-started at the beginning without loss of data.

<u>Range Indicator:</u> this box will indicate whether the truck is in range for down load. Constant red out of range indicator shows truck out of range for download.

<u>Download Bar</u>: Download bar indicates approximate % completion of download process. RX box will flash while data is being received.

Complete Transfer and Erase: is indicated in the status bar at completion of process.

To Download Data:

To download data, the base station PC with the DRIVEBY program running on your computer desktop and the wireless access point must be left powered up. The $SpreadSmart\ Rx$ must be on in the truck (the truck need not be running as long as power is on to the $SpreadSmart\ Rx$ TM). In that configuration, data may be downloaded manually or automatically (whenever a truck is in range).

Manually Triggered Download: Run *DRIVEBY* on the base station PC and select the download function. If the truck is in range, the data will automatically be transferred to the PC and stored for later use.

<u>Automatically Triggered Download:</u> Leave *DRIVEBY* running on the base station PC and select automatic download. Leave the PC and the *DRIVEBY* running. Every few seconds, the wireless access point will seek out the truck and automatically download the data whenever it makes a good connection with a truck.

Automatic Erasure of SD Card

Whenever a proper transfer of data is completed, the SD card is automatically erased and full capacity is available for recording again. In the event that the data transfer is interrupted for any reason before a complete transfer can occur, the SD card will not be erased and the data will remain until a complete transfer can occur.

Using the Report Writer – Data Analysis Tool

This software is designed to collect all of the downloaded data from each *SpreadSmart Rx* TM and use that data to produce a report for the time period specified.

<u>Initial Setup</u>: open Report / Data Analysis file and choose preferences from the edit menu. Set the data path to exactly match the data path you chose for the DRIVEBY. These must match exactly or reported data will not match downloaded data.

<u>Creating a Report</u>: double click on the Report/Data Analysis icon and open the file. Choose the time period you wish to report and the trucks for which you wish to show data. Select "show report" button. Once report is created it may be printed or stored to a file as you wish.

Material Detection Module [™] (MDM)

MDM is a "plug in" accessory module to accommodate digital and/ or analog sensor inputs that will integrate in any *SpreadSmart* TM product. The module includes additional inputs to support future sensors as they become available.

Functional Description of MDM integrated with SpreadSmart:

Gate Height Control: when operated in automatic mode, the *SpreadSmart* TM monitors the gate height setting and adjusts the conveyor speed to compensate for that setting to deliver the desired amount of material. Calibration of the gate height and granular material are required for accurate operation of the system.

Hopper Level Sensing: when installed, the hopper level is monitored by the *SpreadSmart* TM and warns the operator with audible and visual alarm when the hopper level falls below the position of the sensor in the dump body.

Granular Material Flow Sensing: when installed, the granular sensor is monitored by **SpreadSmart** TM and warns the operator when material is **not** moving past the sensor.

Pressure Sensor Display: when installed with the optional Large Format display, the **SpreadSmart** TM system displays a hydraulic pressure reading from a pressure sensor installed in the hydraulic system.

Installation: the MDM is designed to be installed in the cab of the truck in close proximity to the *SpreadSmart* TM CPU.



1) Connect all cables:

DC 1000 - Multi-plex input cable; connect to MDM 400 module;

a) Hopper sensor	mplex connector 1;
b) Gate Height sensor	mplex connector 2;
c) Material Flow sensor	mplex connector 3;
d) Hydraulic pressure sensor	mplex connector 4;
e) Direct Cast/Gran Material sensor	mplex connector 1; MDM Input 5
f) Backup Camera 1 sensor	mplex connector 2; MDM Input 6
g) Backup Camera 2 sensor	mplex connector 3; MDM Input 7

<u>DC 1001 and DC 1002</u> – sensor input cables. Choose for proper connection to sensors in use. Plug into DC-1000 cable as shown above.

HH1001 -Cirus Bus Cable; connect to Bus port on MDM 400 and on *SpreadSmart* TM CPU. MK 1003 – Power cable, connect to 12v supply, ignition hot and battery ground;

Configuration: Turn on *SpreadSmart* TM and enter the configuration menu as before.

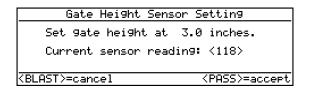


Enable Sensors installed in the truck using "anti-ice +/-" key to choose yes or no.



a) Calibrate the Gate Height Sensor

Default Gate Height setting: choose this opening size and always use this opening size for material calibration steps. Use "anti-ice +/-" key to raise or lower this value (allowable range is 1.5 to 24 inches). Select "default gate height setting" and hit "pass (pause)."



Move to rear of truck and set gate height to the actual value (inches) that corresponds to the value you have selected here. The sensor will respond with the "current sensor reading" value (as above). Hit pass (pause) to accept the setting and return to the MDM setup page 2. Repeat calibration steps for both the low and high gate setting;

Use "blast" key to return to running menu and save the new configuration.

Configure the other sensors attached to the system:

* **Pressure Sensor**: use "anti-ice" key to raise or lower sensor low and high values using the specified values supplied with the sensor chosen.

MDM Module Setup page 2/3

Pressure Sensor: Yes
Sensor Low Voltage (Vlo): 0.5
Pressure at Vlo: 0
Sensor High Voltage (Vhi) 5.5
Pressure at Vhi: 1600

SPIN+/->=sel <CON+/->=adj <BLAST>=done

These values must match the values for the pressure transducer installed in the valve.

Default values for the transducer supplied by Cirus Controls are as follows:

Sensor Low Voltage (Vlo) = 0
Pressure at Vlo = 0
Sensor at High Voltage (Vhi) = 10
Pressure at Vhi = 3625

- b) Use blast key to return to menu screen and save changes;
- c) Cycle the power on SpreadSmart Rx^{TM} and the pressure should now display on the screen. Operate system to verify proper pressure display on the display. Independent verification of pressure can be accomplished by reading a gauge installed on the valve assembly and comparing it to the pressure on the *SpreadSmart Rx*TM display.

* Hopper Level Sensor: refer to sensor installed to determine if hopper signal is to be inverted.

MDM Module Setup	Pa9e 1/3	MDM Module Setup	Pa9e 1/3
MDM Module Present: Hopper Sensor: Invert Hopper Signal: → Material Flow Sensor: Invert Flow Signal:	Yes Yes No Yes No	MDM Module Present: Hopper Sensor: Invert Hopper Signal: → Material Flow Sensor: Invert Flow Signal:	Yes Yes No Yes No
<pre><spin+ -="">=sel <con+ -="">=adj </con+></spin+></pre>	BLAST>=done	<pre><spin+ -="">=sel <con+ -="">=adj <b< pre=""></b<></con+></spin+></pre>	LAST>=done

^{*} Material Flow Sensor: refer to sensor installed in truck to determine if material flow signal needs to be inverted.

Diagnostics: Use diagnostics screen for verification of operation of the MDM system.

<u>Dia9nostics</u>	Diagnostics	
→ Firmware versions Automatic Mode MMC/5D Data Card MDM Module	MDM Module Attached:	Yes
GPS Antenna Speedometer RoadWatch	Hopper Sensor: Gate Height:	Full 4.3
KBLAST>=done	KBLAST>=done	

Automatic Proportional Gate Control

Purpose: This function adjusts the gate height via hydraulic control to optimize the gate height setting for any desired speed and application rate combination. The gate height controls the amount of material dispensed for a certain amount of linear distance travelled by the conveyer in a center conveyor spreading system. The controller keeps the speed of the conveyer in its "sweet spot" to achieve ideal control over the material dispensed.

Functionality: The gate height adjustment is completely automatic requiring no operator control. The *SpreadSmart Rx* TM system will output an up and down signal to a flow controlled pair of valves that will raise and lower the gate via a hydraulic ram. The output from the *SpreadSmart Rx* TM system will be a pair of signals to move the gate up and down as desired. The inches (cm) per second of gate travel will need to be confirmed during setup. The system will adjust the gate height no more than every 30 seconds in order to eliminate surging. The input to the *SpreadSmart Rx* TM system will be the current method of reading gate height using an MDM module and the variety of sensors this system supports.

Wiring Implementation:

Output will utilize the LEFT and RIGHT TIER 2 hydraulic boom outputs, preserving the ability to do single tier AI setups, and multi-tier setups using the "multi-tier relay."

System Setup

Power up the unit & when the "menu screen comes up, select the yellow system set up button to enter the configuration menu. You will be asked for a password, enter it using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run the cursor past the end of the password to enter "Configuration screen". Because changing settings without authorization can result in performance variation, this password should only be given to authorized personnel. Move the arrow to "TrimCal" and select "pass (pause)" to enter the system set up.

1) Go to the MDM module, enable it, and the gate height sensor (page 3).

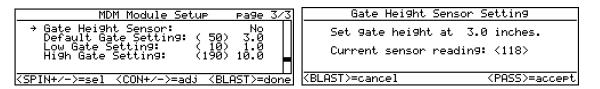
	rims/Calibratio	n	ME	M Module Setu	Р Ра9е 1/ <u>3</u>
Auger Spinner Prewet Anti-Ice		do Module Control		nsor: Per Signal: Tow Sensor:	Yes No No No No
<blast>=done</blast>	(SPIN+/->=sel	<pass>=next</pass>	<spin+ -="">=sel</spin+>	⟨ICE+/->=adj	<pre><blast>=done</blast></pre>

MDM Module Setup	ра9е	3/3
→ Gate Height Sensor: Default Gate Setting: (50) Low Gate Setting: (10) High Gate Setting: (190) Gate Closed Shutoff:	Yes 3.0 1.0 10.0 No	
<pre><spin+ -="">=sel <ice+ -="">=adj <bl(< pre=""></bl(<></ice+></spin+></pre>	AST>=c	done

2) Go to the Gate Control section and enable auto gate:

Trims/Calibrat	ion		Au	uto Gate (Control	ра9е	1/2
Spinner MD	eedo 1 Module Je Control		Gate Down	∍eed (incl	nch/sec):	Yes 2.0 2.0 40	
<pre><blast>=done <spin+ -="">=se</spin+></blast></pre>	. <pass>=next</pass>	₹:	SPIN+/->=sel	<ice+ -=""></ice+>	≻=adj <bl< th=""><th>AST>=c</th><th>lone</th></bl<>	AST>=c	lone

3) Calibrate the Gate Height Sensor – return to the MDM module on the Trim/Cal page;



Default Gate Height setting: choose this opening size and always use this opening size for material calibration steps. Use "anti-ice +/-" key to raise or lower this value (allowable range is 1.5 to 24 inches). Select "default gate height setting" and hit "pass (pause)."

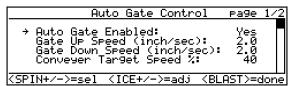
Move to rear of truck and set gate height to the actual value (inches) that corresponds to the value you have selected here. The sensor will respond with the "current sensor reading" value (as above). Hit pass (pause) to accept the setting and return to the MDM setup page 2. Repeat calibration steps for both the low and high gate setting;

MDM Module Setup	ра9е	3/3
→ Gate Height Sensor: Default Gate Setting: (50) Low Gate Setting: (10) High Gate Setting: (190)	No 3.0 1.0 10.0	_
<pre><spin+ -="">=sel <con+ -="">=adj <bl< pre=""></bl<></con+></spin+></pre>	AST>=c	done

Use "blast" key to return to running menu and save the new configuration.

4) Go to the Gate Control section, and run the auto speed cal for the gate.

The Auto Gate Control is an On/Off and enables the auto gate function for automatic mode (and no speedo mode). The **Up Speed** is the rate at which the gate opens when the coil is activated. This controls the timing of the gate when the auto gate function is used. The down speed is the other direction. The **Target Conveyer Rate** is how fast (as a percentage of max speed) we target the conveyer to run. This rate needs to be set on the truck during the set up procedure.

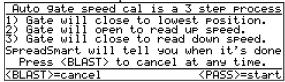


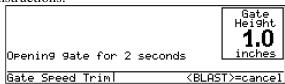
	<u>2</u>
→ Gate Update Speed (sec): 15 Show Target Height: Yes	
<pre></pre> <pre><spin+ -="">=sel <ice+ -="">=adj <blast>=dor</blast></ice+></spin+></pre>	

The **update rate** is how often the gate height is evaluated and if necessary, changed. This prevents surging.

Automatic Trim Procedure: Press <PASS (PAUSE)> on the up and down speed runs the automatic

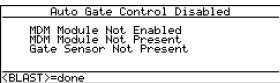
calibration for the speed. Follow the on screen instructions:



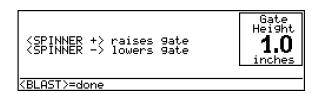


The calibration routine runs the gate all the way down to minimum and then measures the gate to make sure it's down. Then it runs the gate up for 2 seconds. It measures the gate to get the distance travelled, and divides by 2, giving the speed in inches/sec (or cm/sec for metric mode). Then it runs the gate up again for 2 seconds to get it enough room to do the down cal in case the down speed is faster. It takes the top measurement, runs the gate down two seconds, and makes the down reading. It will then ask you to confirm the setting. The auto gate is now ready to run.





Maximum output in "dump" mode functions in "automatic" and "no ground speed" modes only, as no speed signal is present in manual mode



Direct Cast Control Instructions

Purpose: This function adjusts the spinner rate depending on the Direct Cast angle which is between 30 degrees left or right of center.

Functionality: The spinner responds to the calibrated rate while positioned in the center at 0 degrees. As Direct Cast switches position to the left or right the spinner rate is increased. The amount of spinner rate increase (Boost) is configurable in the **SpreadSmart Rx** between 0 and 100. 0 produces the least amount of boost while 100 is

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the maximum. A visual representation for the direction Direct Cast is pointing and spread width is available in Auto, Manual, No Speedo and Test modes in the spreader. For each of these modes the boost is calculated to create the spinner rate. Examples of Direct Cast visual representation:







0 degrees < 1.0 lanes

 $0 \text{ degrees } 1.0 \le \text{lanes} \le 2.0$

0 degrees lanes > 2.0

System Setup

Verify the Direct Cast Sensor is plugged into the number 5 input of the MDM Module. Power up the unit & when the "mode" screen is displayed, simultaneously hold the auger and prewet switches down to enter the "configuration screen." You will be asked for a password, enter it using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run the cursor past the end of the password to enter "Configuration screen". Move the arrow to "TrimCal" and select <pass (pause)> to enter the system set up.

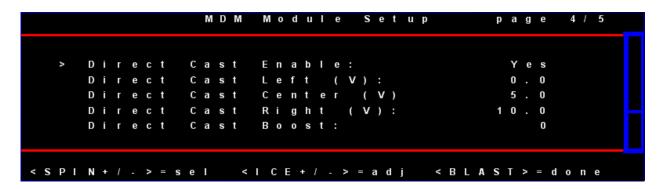
1) Go to the MDM module



2) Enable the MDM module



3) Enable Direct Cast



3) Calibrate the left 30 degree sensor setting

```
Module
                                     Setup
                 Cast
                         Enable:
                                  ( V ) :
                             nter
                                    ( V )
      Direct
                 Cast
                         Right
                                   ( V ) :
                                                    1 0 . 0
         rect
                 Cast
                          Boost:
< S P I N + / - > = s e I
                       < 1 C E + / - > = a d j
                                             < B L A S T > = d o n e
```

4) Set the Direct Cast spinner to the far left position to calibrate

```
Direct Cast Sensor Setting

Set Direct Cast Left at

current sensor reading: 0.0 Volts

< BLAST> = cancel 

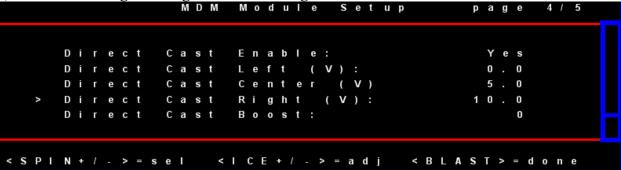
< PASS> = accept
```

5) Calibrate the center sensor setting



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7) Calibrate the right 30 degree sensor setting



8) Set the Direct Cast spinner to the far right position to calibrate

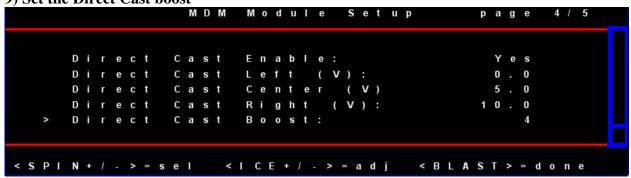
```
Direct Cast Sensor Setting

Set Direct Cast Right at

current sensor reading: 10.0 Volts

<BLAST>=cancel
<PASS>=accept
```

9) Set the Direct Cast boost



A value of 0 for Direct Cast Boost provides the least amount of boost, while 100 provides the maximum boost.

10) Click <BLAST> 3 times to save the settings.

Backup Camera Instructions

Purpose: This function allows up to two cameras to be triggered by an external source.

Functionality: The number 6 and 7 inputs of the MDM module are used to trigger a camera to go into full screen camera mode. The display will exit the full screen camera mode when the trigger has been removed. Input 6 triggers camera 1 and takes precedence over input 7 which triggers camera 2. The camera triggers are active in all menu and mode screens for the **SpreadSmart Rx**. Great White displays using two **SpreadSmart Rx** spreaders have the option to use two MDM modules which allows for four triggers.

System Setup

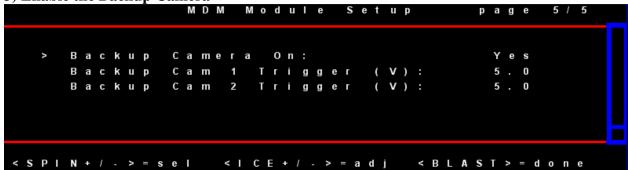
Power up the unit & when the "mode" screen is displayed, simultaneously hold the auger and prewet switches down to enter the "configuration screen." You will be asked for a password, enter it using the spinner controls to change the digits, and the blast/pass (pause) controls to change cursor positions. Run the cursor past the end of the password to enter "Configuration screen". Move the arrow to "TrimCal" and select <pass (pause)> to enter the system set up.

1) Go to the MDM module

2) Enable the MDM module

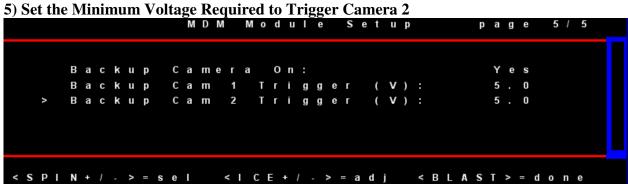


3) Enable the Backup Camera



4) Set the Minimum Voltage Required to Trigger Camera 1





7 Inch Touch Screen Calibration Instructions

7" Touch Display Requirements:

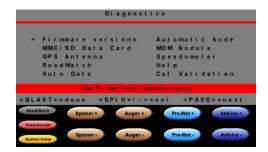
- 1) Spreadsmart Rx TM touch compatible CPU box;
- 2) 7" Touch TFT screen with firmware 2.23 or higher
- 3) Stylus or a stylus substitute such as a pen.

7" Touch Display Calibration Instructions:

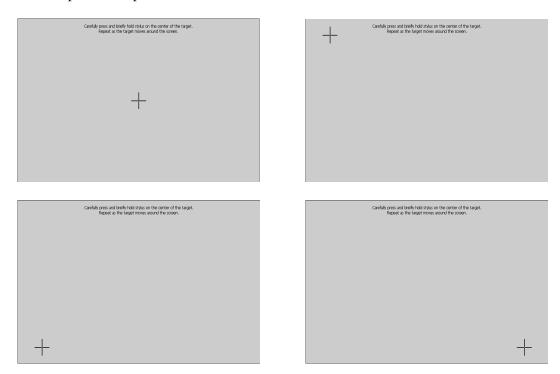
1.) Power up the 7" display and the spreader. Navigate to the Diagnostics Screen from the main menu.



2.) Touch the "Click To Start Touch Calibration Screen" button.



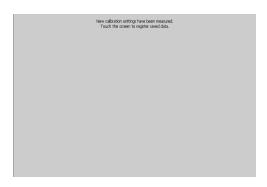
3.) Using the stylus touch the crosshair on the display to move to the next crosshair to complete the 5 point calibration shown below.





*Note: If the crosshair continues to loop back to the center of the screen, make sure you are using a stylus and touching the center of the crosshair.

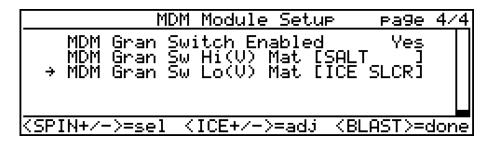
4.) Touch anywhere on the display to complete calibration.



5.) Touch the 'OK' button on the Registry Save message box (or touch anywhere on the 7" display) and calibration is complete.

Granular Material Switching Using the MDM Module

The Granular material being dispensed can be switched between any two of the granular materials already set up in the *Spreadsmart Rx* TM . The "MDM Module Present" and "MDM Gran Switch Enabled" settings must be set to YES in the MDM Module Setup. The two materials can then be selected. The high voltage material Hi(V) will be used when the MDM Channel voltage is greater than 5 volts. The low voltage material Lo(V) will be used when the MDM Channel voltage is lower than 5 volts. Channel 5 of the MDM Module is used to control this feature.



SpreadSmart System Troubleshooting Guide

Complaint	Cause (s)	Correction (s)
Set Up Issues		
Power Isn't On	a) Master Power Off;	a) Turn on truck;
	b) Fuse is blown;	b) Replace Fuse (s)
	c) Bad Power or Ground connection;	c) Verify power/ground connections.
SpreadSmart Rx cuts out or acts	Low power supply voltage from truck	Minimum truck voltage must be >
strange;	battery/alternator;	12.0 volts;
No speedometer signal appears	a) Speedometer cable failure;	a) Repair/replace speedometer cable;
during test mode.	b) Signal offset needs adjustment	b) Adjust trim pot for VRM signal;
	(VRM speedometer only);	
Auger or Spinner Doesn't Move	a) PTO not engaged;	a) Engage PTO;
	b) Hydraulics not functioning;	b) Verify Hydraulics: actuate plow or
		hoist; manually operate using manual
		over-ride on valve;
	c) Electrical connection failure;	c) Check LED at coil connection and
		at Valve junction box; Repair cable;
	d) Spreader power off;	d) Check wiring connections;
Auger/Spinner move, but output rates	a) Auger sensor failure;	a) Check sensor wiring and sensor;
not indicated	b) Sensor flashes, but signal not	b) Check sensor signal cable; verify
	displayed in Test mode;	that spreader setup shows "sensor
		present";
Operating Modes	Cause (s)	Correction (s)

Automatic mode is unavailable (Automatic)	a) Installed systems are not set up and trimmed properly;b) System(s) not installed in truck, but enabled in controller setup & not trimmed (anti-ice not installed)	a) Follow Set Up and Trim procedure;b) Follow set up procedure and turn off any systems not installed in truck;
Pre-Wet or Anti-Ice will not display when panel button is turned on; Settings on display are shown in %	Pre-Wet or Anti-Ice not "enabled" during system set up; a) Automatic mode: System is not	Follow Set Up and Trim procedure to enable functions; a) Follow Set Up and Trim
(not in lbs/mile);	set up and trimmed properly; b) Manual mode is selected;	procedure: b) Select Automatic mode;
Flow Rate won't calibrate	a)Flow meter inaccurate (meter, sensor or cable);b) Units conversion error	 a) Use test mode to compare pulses to volume of liquid flowing. Replace meter or sensor if needed; b) SS Rx must be set in the desired units (English or metric) before any setup occurs. Re-start complete setup procedure with units set correctly;
Spinner Runs Continuously	Spinner set not to stop with truck;	Follow Spinner set up procedure;
Unable to maintain steady application at set rate (low speed);	a) Auger is not trimmed properly for low speed operation;b) Advanced settings need adjustment (sticky valves);	a) Re-trim hydraulic system to improve low speed performance; b) Adjust parameters – qualified technician only;
SS Rx display goes blank and functions stop (on a system that was working normally before the event);	Probable shorted or open circuit externally – most often with a sensor, but may be a damaged cable connection.	a) Disconnect Hyd Out, Sensor In & Anti-ice Booms. If SS Rx display comes back, one of them has a open/short; b) Re-connect cables one at a time to determine damaged component; c) Replace damaged component;
Multiple Tier Anti-Ice System does not switch tiers at desired speed;	Anti-Ice Tiers not configured to switch at desired speed (or output amount);	Follow anti-ice set up procedure to set the parameters for tier 1 and tier 2 operations.
Alarm Conditions	Cause (s)	Correction (s)
Off Rate Alarm Sound/Flash	Actual material dispensed does not match rate setting;	a) Clear auger or spinner jam; b) Re-Trim system to improve consistency;
Auger Alarm Sound/ Flash	a) Auger stopped; b) Auger sensor failure; c) Minimum trim too low; d) Stuck or sticky valve;	a) Clear Auger jam; b) Repair Sensor & or cable; c) Adjust minimum trim; d) Adjust "coil unseat" settings; repair valve coil
Pre-Wet or Anti-Ice Alarm Sounds/Flash	a) Pre-Wet Pump Stopped; b) Pre-Wet Sensor Failure; c) Minimum trim too low; d) Stuck or sticky valve;	a) Repair pump/clear obstruction; b) Repair sensor & or cable; c) Adjust minimum trim; d) Adjust "coil unseat" settings; repair valve coil
Alarm keeps sounding (applies to all alarms);	System needs to be re-set; Alarm display will remain until root condition is corrected;	Turn off main truck power and restart;
Speedometer Alarm	Cause (s) a) Speedometer signal lost; b) Speedometer not calibrated;	Correction (s) a) Verify cable connections; b) Follow Speedo set up steps;
D: 1	-	
Display LCD too dark or too light	Contrast setting needs to be changed;	Simultaneously raise "auger" and "pre-wet" buttons. Raise or lower

		"spinner" to change contrast.
LCD Display Changes	Some variation is normal	Re-set contrast as needed;
LCD is Blank	CPU Lock Up;	a) Master System Reset (power);
	LCD Failure;	b) Replace LCD;
	LCD Cable Failure	c) Replace LCD Cable;
LCD Display Locks up	CPU or Data Lockup	Master System Reset (power)
Data Logging		
Storm & or Season totals don't match	a) Inaccurate calibration during drop	a) Re-run granular drop test and
material dispensed;	test;	validate calibration for auto mode;
	b) Operating sometimes in manual	b) No dispensation data is recorded in
	and sometimes in automatic during	manual mode. If accurate data is
	dispensing;	required, run in automatic mode;
Cannot download calibration data	a) Bad connection between PC and	a) Validate cable connections
from SpreadSmart Rx to PC;	SpreadSmart Rx;	between systems;
	b) PC operating system must be	b) Use PC with compatible operating
	Windows 2000 or newer;	system;
Cannot upload calibration data from	a) Bad connection between PC and	a) Validate cable connections
PC to SpreadSmart Rx;	SpreadSmart Rx;	between systems;
	b) Data file not selected	b) Select the data file you wish to
	(highlighted) when initiating upload.	upload before pressing, "send
		calibration" on "sprdutil.exe".

Diagnostics - on board

SpreadSmart Rx includes on board diagnostics for a number of key functions. To enter the Diagnostics section, first enter the mode screen by:

- 1) During normal operation, by pressing the "Menu" button, by "power then up
- 2) During setup and configuration, push "blast" until you reach the mode screen.

Glossary of Terms

Master System Settings

Truck ID – name of the truck in which the system is installed

Units (Metric or English): select the units that the system uses. (All calibrations will be lost when changing from

Metric to English or vice-versa.)

Default Screen Contrast: setting for screen contrast (no units). **PWM Frequency**: setting for frequency of PWM signal (in Hz).

Password Manual Mode: choose to select password protection for "Manual" mode or not.

Password No Speedo Mode: choose to select password protection for "no speedo" mode or not.

Password Test Mode: password protection for "Test" mode or not.

Allow Wet Fail Override: setting to "yes" allows operator to over-ride of safety protection of Prewet/Anti-Ice system.

Blast Mode: select between on/off, timed or momentary start operation.

Blast Seconds: amount of time the timed blast runs (1-60 seconds).

Minimum Off-rate Speed: determines the minimum speed (mph) above which the "off rate" alarm will function.

Off Rate Dead band: percentage of "off rate" error allowed prior to triggering warning.

Display Dead band: determines the percent of variation in output that is displayed on the LCD.

High Frequency Speedo: select yes or no depending upon the type of speedometer input.

Number of Liquid Tanks: tells the system how many liquid tanks are present.

Prewet Tank Capacity: capacity of the pre-wet tank. **Anti-Ice Tank Capacity**: capacity of anti-ice tank.

IP Address: Unique internet address of this SpreadSmart Rx. Used for *Drive by Download* TM.

Subnet Mask: Unique subnet mask address of this SpreadSmart Rx. Used for *Drive by Download* TM.

Log Interval: adjustable setting that determines how often *SpreadSmart Rx* TM records data to the SD Card.

Auger Settings

Device Present: select yes or no to tell the controller that an auger is present.

Device Has Sensor: select yes or no to tell the controller that an auger sensor is present.

Minimum Trim PWM: PWM value at which the auger starts moving. Value determined at "trim" step.

Minimum Trim PPM: Pulse per minute value received from sensor running at minimum trim.

Maximum Trim PWM: PWM value when auger hits maximum speed. Value determined at "trim" Maximum Trim

PPM: Pulse per minute value received from sensor when running at maximum trim Default Pulses Per Pound:

Default value for each material choice. Set at 5.0

Default PWM-t Per Pound: Open loop PWM to pounds conversion ratio. Set at 5.0 **Auger Units**: select granular distribution rate in pounds/mile or pounds/lane-mile.

Auger Advanced Settings -

Lock Strength: (deleted as of v 3.17). Set at 0 and do not adjust.

Lock Increment: SpreadSmart Rx PWM response increment. Set at 70 (no units). Increasing value causes spreader to attempt to correct more frequently causing display to be more jumpy.

Update Laps: Feedback adjustment response cycle rate. Allows coil to react. Set at 3 cycles. Increasing value makes controller respond more slowly, decreasing makes controller respond more rapidly.

Unseat Drive Percent: % of trim signal used to unseat valve at motion startup. Set at 50%

Unseat Time: Length of time that unseat signal is sent. Set at 10 (1 equals one tenth of second).

Spinner Settings

Device Present: select yes or no to tell the controller that an spinner is present.

Device Has Sensor: select yes or no to tell the controller that an spinner sensor is present.

Minimum Trim PWM: PWM value where spinner starts spinning. Value determined at "trim" step.

Minimum Trim PPM: Pulse per minute value received from sensor running at minimum trim.

Maximum Trim PWM: PWM value when spinner hits max speed. Value determined at "trim"

Maximum Trim PPM: Pulse per minute value received from sensor when running at maximum trim.

Zero velocity: yes or no tells the controller is zero velocity spinner is present (closed loop system only).

1 Lane Normal PWM: PWM Value when spinner delivers 1-lane width pattern, normally a 12 ft wide pattern. Value determined at "trim" step and actual 1-lane disbursal width can be adjusted to end-user preference.

1 Lane Normal PPM: Pulse per minute value received from spinner sensor when running at "1 lane wide" trim.

1 Lane Blast PWM: Max trim value with 1 lane width spinner. Value determined at "trim" step.

1 Lane Blast PPM: Pulse per minute value received from spinner sensor when running at maximum (blast) trim.

3 Lane Normal PWM: PWM Value when spinner delivers 3-lane width pattern, normally a 36 ft wide pattern. Value determined at "trim" step and actual 3-lane disbursal width can be adjusted to end-user preference.

3 Lane Normal PPM: Pulse per minute value received from spinner sensor when running at "3 lane wide" trim.

3 Lane Blast PWM: Max trim value with 3 lane width spinner. Value determined at "trim" step.

3 Lane Blast PPM Pulse per minute value received from spinner sensor (if installed) when running at max (blast) trim

Spinner Stops With Truck: optional selection to allow spinner to run when truck stopped while in auto.

Spinner Always On (obsolete): no longer functional, will be removed in future designs.

Zero velocity Overdrive: allows Zero velocity to run slightly slower (neg.) or faster (pos) than truck speed.

Zero velocity Pulses Per Revolution: Sensor signal pulses/rev. Default is 4.0

Zero velocity Impeller Diameter: Unique value for a given Zero velocity system (inches).

Spinner Advanced Settings

Lock Strength: Set at 0 and do not adjust.

Lock Increment: SpreadSmart Rx PWM response increment. Set at 70 (no units). Increasing value causes spreader to attempt to correct more frequently causing display to be more jumpy.

Update Laps: Feedback adjustment response cycle rate. Allows coil to react. Set at 3 cycles. Increasing value makes controller respond more slowly, decreasing makes controller respond more rapidly.

Unseat Drive Percent: % of trim signal used to unseat valve at motion startup. Set at 50% typically.

Unseat Time: Length of time that unseat signal is sent. Set at 10 (1 equals one tenth of second).

Prewet Settings

Device Present: select yes or no to tell the controller that an pre-wet pump is present.

Device Has Sensor: select yes or no to tell the controller that a pre-wet sensor is present.

Minimum Trim PWM: PWM value when Prewet pump starts pumping. Value determined at "trim" step.

Minimum Trim PPM: Pulse per minute value received from flow sensor with Prewet system running at min. trim. Maximum Trim PWM: PWM value when pre-wet pump hits max output. Value determined at "trim" Maximum Trim PPM: Pulse per minute value received from flow sensor when Prewet system is running at maximum trim.

Pulses Per Gallon: Input value from the flow meter on the pre-wet system. Key conversion factor.

Pump Max. Gallon/Minute: Input value from the pre-wet pump rating. Limit of open loop output.

Pre-Wet Advanced Settings

Lock Strength: Set at 0 and do not adjust.

Lock Increment: SpreadSmart Rx PWM response increment. Set at 70 (no units). Increasing value causes spreader to attempt to correct more frequently causing display to be more jumpy.

Update Laps: Feedback adjustment response cycle rate. Allows coil to react. Set at 3 cycles. Increasing value makes controller respond more slowly, decreasing makes controller respond more rapidly.

Unseat Drive Percent: % of trim signal used to unseat valve at startup. Set at 50% (To unseat sticky valves)

Unseat Time: Length of time that unseat signal is sent. Set at 10 (1 equals 0.1 second).

Anti-Ice Settings:

Device Present: select yes or no to tell the controller that an Anti-Ice pump is present.

Device Has Sensor: select yes or no to tell the controller that an Anti-Ice sensor is present.

Minimum Trim PWM: PWM value when anti-ice pump starts pumping. Value determined at "trim" step Minimum Trim PPM: Pulse per minute value received from flow sensor when Anti-Ice system is running at minimum trim.

Trim FrM: Pulse per minute value received from now sensor when Anu-rec system is running at minimum trim.

Maximum Trim PWM: PWM value at anti-ice pump max output. Value determined at "trim" step. **Maximum Trim PPM**: Pulse per minute value received from Anti-Ice liquid flow sensor when Anti-Ice system is running at max. trim.

Pulses Per Gallon: Input value from the flow meter on the anti-ice system. Key conversion factor.

Pump Max. Gallon/Minute: Input value from the anti-ice pump. Limit of open loop output.

Tier 1 Gallon/Minute: Maximum flow rate of the Tier 1 booms (in gallons per minute)

Tier 2 Gallon/Minute: Maximum flow rate of the Tier 2 booms (in gallons per minute).

Anti-Ice Advanced Settings

Lock Strength: Set at 0 and do not adjust.

Lock Increment: SpreadSmart Rx PWM response increment. Set at 70 (no units). Increasing value causes spreader to attempt to correct more frequently causing display to be more jumpy.

Update Laps: Feedback adjustment response cycle rate. Allows coil to react. Set at 3 cycles. Increasing value makes controller respond more slowly, decreasing makes controller respond more rapidly.

Unseat Drive Percent: % of trim signal used to unseat valve at motion startup. Set at 50% (to unseat sticky valves);

Unseat Time: Length of time that unseat signal is sent. Set at 10 (1 equals one tenth of second).

Speedometer Calibration - part of "Trim/Cal Menu"

Speedo Setting: Pulses Per Mile traveled. Value determined during Speedo Trim step.

Appendix A: System Drawings

Appendix B: Spare parts list

0301925	SpreadSmart Rx TFT Display assembly in housing
IDM7TFT	SS Rx TFT for International Dash mount
TS-3001	5v power cable for Drive by Download bridge (truck mount)
030193	SpreadSmart Rx Mini CPU in Red Housing (Xtec box)
022054	SpreadSmart Rx Mini Touch screen (stand alone - no housing)
0205086	Touch screen cable (10 foot length) M12 to M12
000453	Replacement 3 volt battery
MK-1003	Main Power Cable
TS-2004	Speedo and Remote Blast/Pass (Pause) Cable
TS-2004E	Speedo Enclosure Series Cable (12ft)

Appendix D – Typical Frequency Settings by Valve Mfg

Brand Valve (prewet systems)	100 Hz
Husco – Section Valves –	100 Hz
HydraForce (Cirus manifold)-	220 Hz
Parker -	60 Hz
Rexroth (MP18)	180 Hz
Sauer Dan Foss - PVG32	80 Hz

Appendix E – Anti-Ice Flow and Boom Arrangement

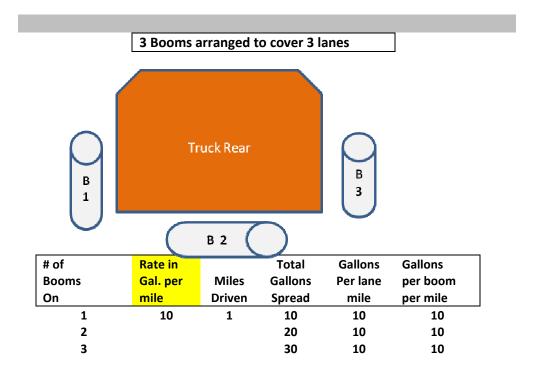
Flow Rates and Volume Dispensed with various booms

Rev C 12/09

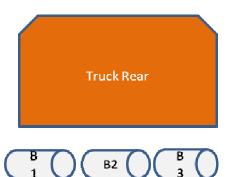
Gallon per Mile (Gal/Mi)

Flow rate multiplied by # of booms turned on

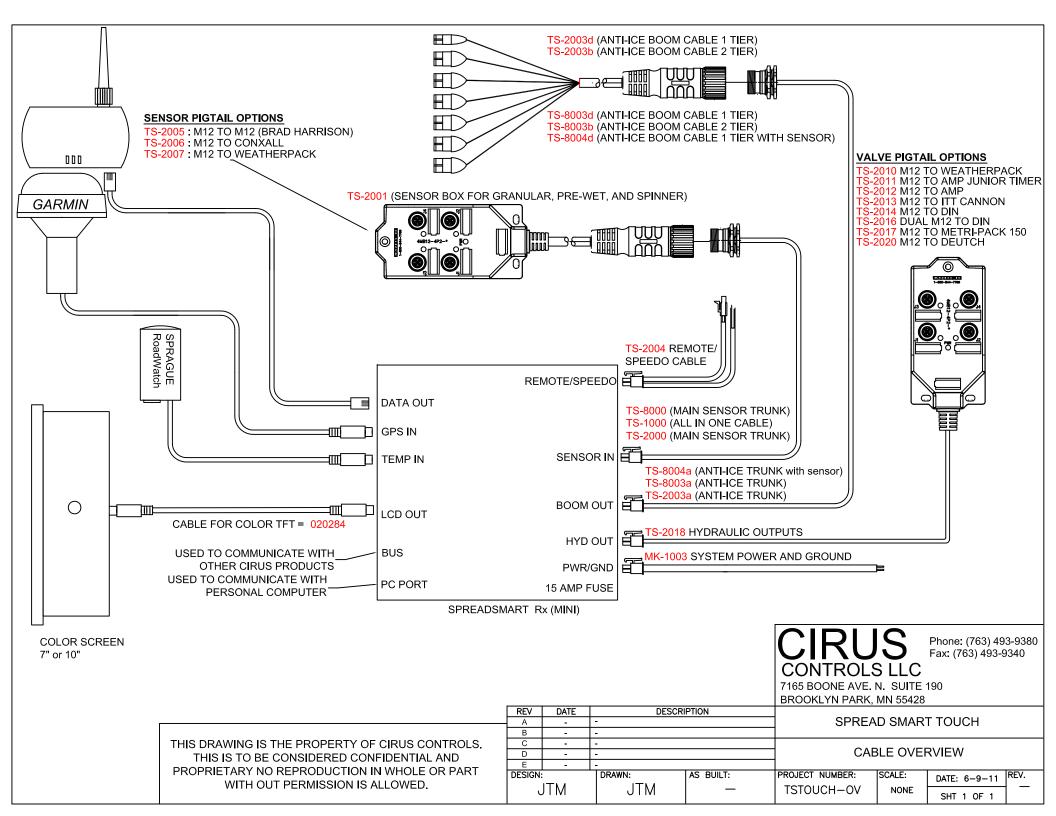
(also applies to Metric Units)



3 Booms inside truck body - 3 booms spread within one lane width



			-	
# of	Rate in		Total	Gallons
Booms	Gal. per	Miles	Gallons	Per lane
On	mile	Driven	Spread	mile



TURCK

Industrial Connectivity Products

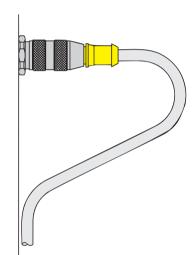
Cable Applications

Proper management of cabling systems can mean the difference between a dependable and smooth operating installation and costly reoccurring down time. The suggestions outlined below illustrate some of the common sources of problems and provide simple and effective solutions.

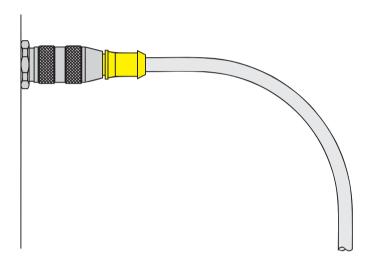
Proper Bend Radius for Fixed and Moving Applications

Providing sufficient bend radius will allow the cable to absorb the energy of bending over a greater portion of its length, increasing its effective working life. Small increases in the radius of the bend can produce substantial increases in cable life.

Fixed Applications:
Minimum bend radius 5x cable diameter

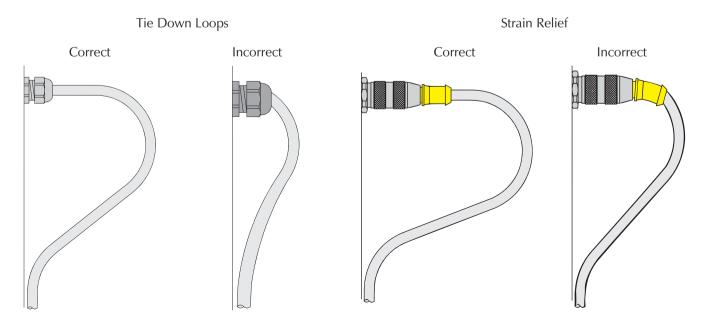


Moving Applications:
Minimum bend radius 10x cable diameter



Eliminating Stress Points in Cable Dress

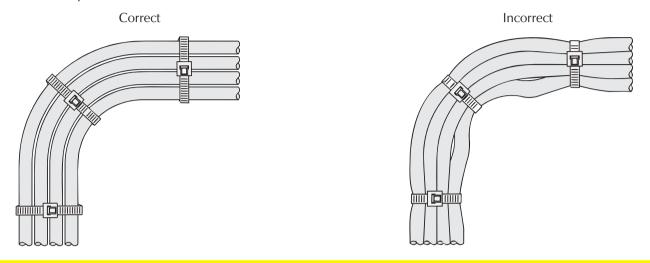
Installing cables to allow for adequate stress loops and freedom of motion increase the life of the cables. **TURCK** cordsets incorporate molded strain reliefs that will assist in preventing stress.





Cable Bundling Techniques

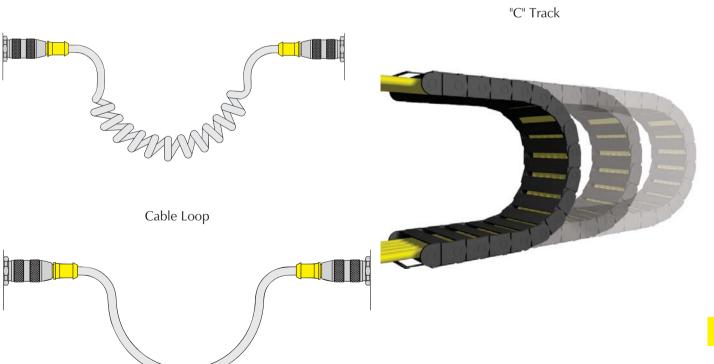
When bundling several cables together, always keep the bundle loose enough to move within itself. Tightly tied bundles create both compression and tension stresses when the bundle is moved.



Cabling for Motion Applications

Where cabling is subjected to linear, angular or rotational motion between two points, always allow adequate cable length to absorb the energy imparted by the motion. Use of coiled cords, mechanical support mechanisms, or large, well supported cable loops will maximize cable life.



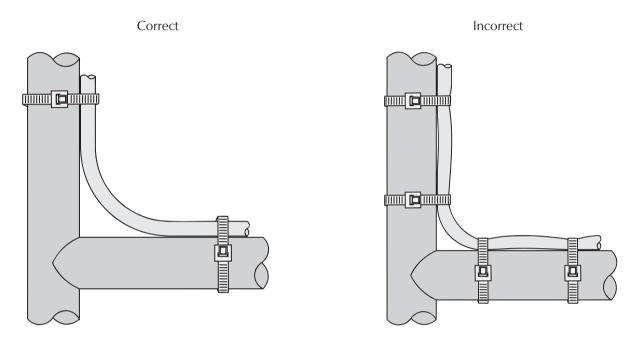


TURCK

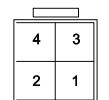
Industrial Connectivity Products

Tying Cables with Cable Ties

When tying cable with self locking cable ties, always leave the ties loose enough for the cables to slide freely under the tie. Over tightening will create stress concentrations that can cause the conductors to fail prematurely. Never tighten the tie to the point where the cable jacket becomes deformed or pinched.



Note: Do not use tools to tighten coupling nut. Hand-tighten only!!



MOLEX PIN# SIGNAL

1 GROUND: WHITE (18AWG)
2 +12 VDC: RED (18AWG)
3 GROUND: WHITE (18AWG)
4 +12 VDC: RED (18AWG)

BACK VIEW (SIDE PINS ARE INSERTED FROM)

B.O.M.

QTY PART NUMBER DESCRIPTION

1 39-01-2040 MOLEX RECEPTACLE 4 PIN
(Digi-Key WM3701-ND)

39-00-0039 M

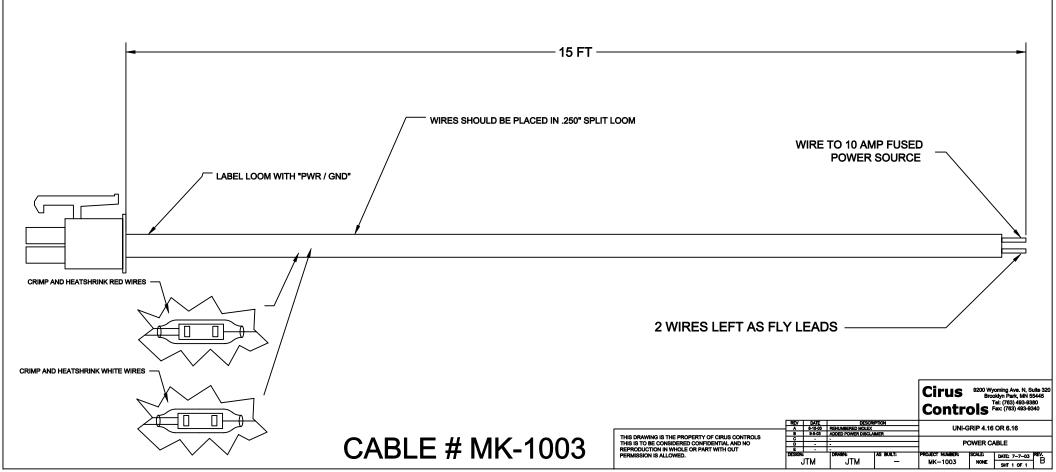
MOLEX TERMINALS FEMALE 18-24 AWG

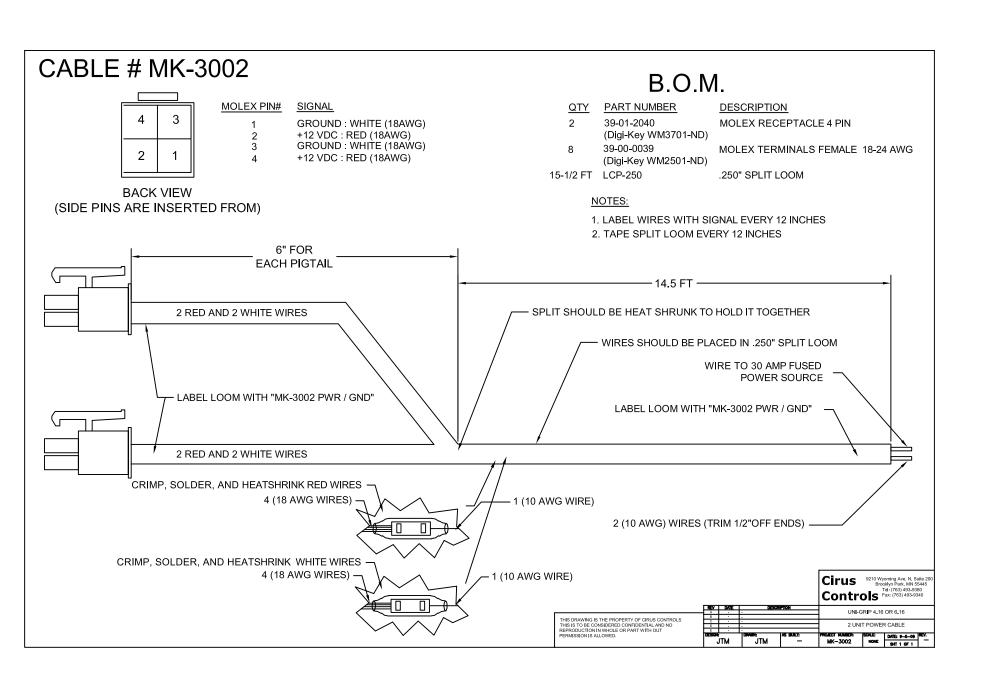
(Digi-Key WM2501-ND) 15 FT LCP-250

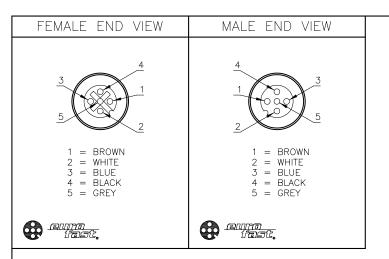
.250" SPLIT LOOM

NOTES:

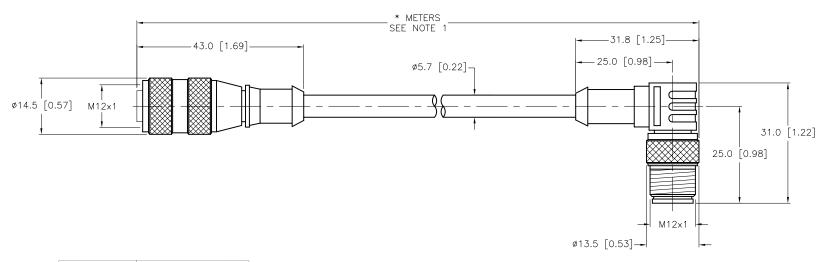
- 1. LABEL WIRES WITH SIGNAL EVERY 12 INCHES
- 2. TAPE SPLIT LOOM EVERY 12 INCHES







SPECIFI	CATIONS
CONTACT CARRIER MATERIAL	NYLON or PUR
MOLDED HEAD MATERIAL/COLOR	THERMOPLASTIC PUR/YELLOW
CONTACT MATERIAL/PLATING	BRASS/GOLD
COUPLING NUT MATERIAL/PLATING	BRASS/NICKEL
RATED CURRENT [A]	4.0 A
RATED VOLTAGE [V]	250 V
OUTER JACKET MATERIAL/COLOR	PVC/GREY
CONDUCTOR INSULATION MATERIAL	PVC
NUMBER OF CONDUCTORS [AWG]	5x22 AWG
TEMPERATURE RANGE	-40° C to $+105^{\circ}$ C (-40° F to $+221^{\circ}$ F)
PROTECTION CLASS	MEETS NEMA 1,3,4,6P AND IEC IP68



FINISH

SEE SPECIFICATIONS

CABLE LENGTH	TOLERANCE			
ALL LENGTHS	+ 4% (OR 50mm) OF LENGTH - 0% (OR 0mm) OF LENGTH WHICHEVER IS GREATER			
STRIP LENGTH	TOLERANCE			
0-7mm	±0.5mm			
8-29mm	±1.0mm			
30-49mm	±2.0mm			
50-69mm	±3.0mm			
70-100mm	±4.0mm			
OVER 100mm	±5.0mm			

NOTES:

1. "*" INDICATES CABLE LENGTH IN METERS. CONTACT TURCK TO ORDER SPECIFIC LENGTHS.

O	ADD	COLOR	CALLOUTS,	CHANGE	CABLE	DIA.	&	MATERIAL	RDS	03/29/06	14924
REV	DESCR	RIPTION							BY	DATE	ECO NO.

RELATED DOCUMENTS	3RD ANGLE PROJECTION	THIS DRAWING IS PROPERTY OF		
1. 2. 3. 4.	⊕ □	TURCK INC. USE OF THIS DOCUMENT WITHOUT WRITTEN PERMISSION IS PROHIBITED.		
MATERIAL	TOLERANCES UNLESS OTHERWISE SPECIFIED	DRFT JBJ		
SEE SPECIFICATIONS	0.5 TO 6 ±0.1 6 TO 30 ±0.2	DSGN		
	30 TO 200 ±0.3	UNIT OF		

OVER 200 ±0.4

ANGLES ±1° ALL INCH DIMENSIONS ARE REFERENCE ONLY

DO NOT SCALE THIS DRAWING

TURCK INC High Technology Sensors and Automation Controls

3000 CAMPUS DRIVE MINNEAPOLIS, MN 55441 1-800-544-7769 (763) 553-7300 (763) 553-0708 fax turck.com

SHEET 1 OF 1

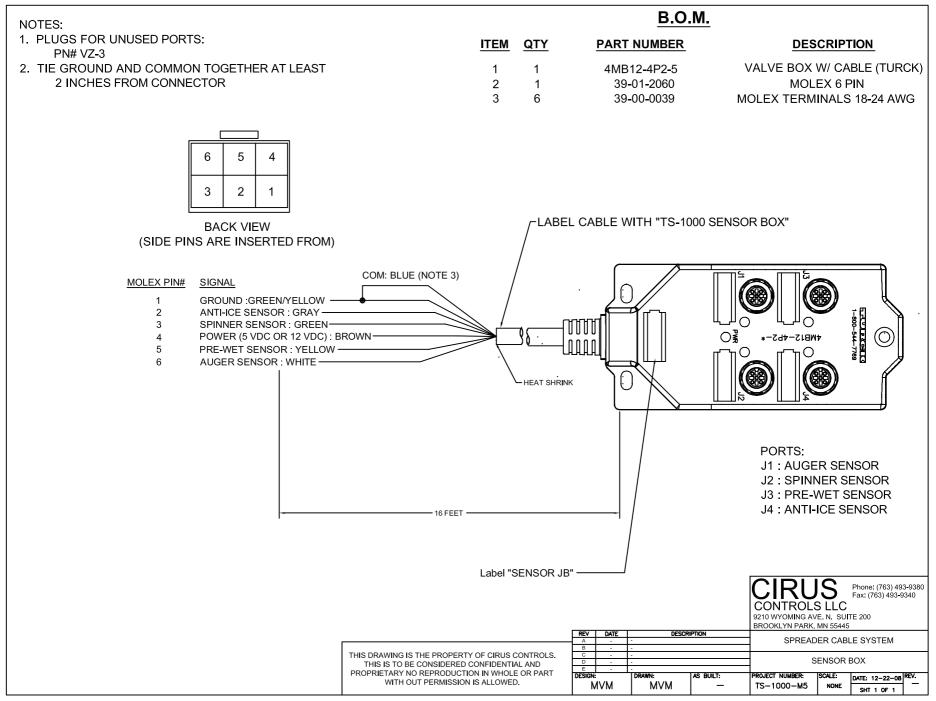
RK 4.5T-*-WS 4.5T

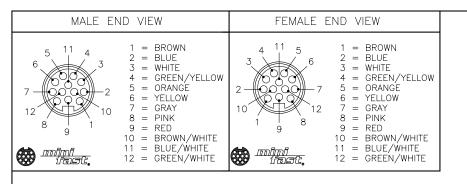
SOURCE DRAWING - FOR REFERENCE ONLY

ETER [INCH]

FILE: EURO-C/777000631

NOTES:				<u>B.O.M</u>	<u>.</u>
 PLUGS FOR UNUSED PORTS: PN# VZ-3 		<u>ITEM</u>	QTY	PART NUMBER	DESCRIPTION
2. TIE GROUND AND COMMON TOGETHER AT LEAST 2 INCHES FROM CONNECTOR		1 2 3	1 1 6	4MB12-4P2-12 39-01-2060 39-00-0039	VALVE BOX W/ CABLE (TURCK) MOLEX 6 PIN MOLEX TERMINALS 18-24 AWG
6 5 4 3 2 1 BACK VIEW (SIDE PINS ARE INSERTED FROM)			LABE	EL CABLE WITH "TS-1000	SENSOR BOX"
MOLEX PIN# SIGNAL 1 GROUND :GREEN/YELLOW — 2 ANTI-ICE SENSOR : GRAY — 3 SPINNER SENSOR : GREEN — 4 POWER (5 VDC OR 12 VDC) : B 5 PRE-WET SENSOR : YELLOW — 6 AUGER SENSOR : WHITE —			* A *		1-800-544-7789 *-ZdtZl:9Mt *-ZdtZl:9Mt
_	——————————————————————————————————————				PORTS: J1 : AUGER SENSOR J2 : SPINNER SENSOR J3 : PRE-WET SENSOR J4 : ANTI-ICE SENSOR
		Label "S	ENSOR JI	B"	CIRUS Phone: (763) 493-9380 Fax: (763) 493-9340 CONTROLS LLC 9210 WYOMING AVE. N. SUITE 200 BROOKLYN PARK, MN 55445
	THE PRIMITION OF THE PR	on oleve -	ONEDC: C	REV DATE DESCRIPTION A B	
	THIS DRAWING IS THE PROPERTY OF THIS IS TO BE CONSIDERED CONTRACTOR PROPRIETARY NO REPRODUCTION	ONFIDENTIA N IN WHOLE	L AND OR PART	C	SENSOR BOX BUILT: PROJECT NUMBER: SCALE: DATE: 7-29-08 REV.
	WITH OUT PERMISSION IS	SALLOWED	·	MVM MVM	- TS-1000 NONE SHT 1 OF 1





SPECIFICA	ATIONS
CONTACT CARRIER MATERIAL/COLOR	THERMOPLASTIC PUR/YELLOW
MOLDED HEAD MATERIAL/COLOR	THERMOPLASTIC PUR/YELLOW
CONTACT MATERIAL/PLATING	BRASS/GOLD
COUPLING NUT MATERIAL/PLATING	BRASS/NICKEL
RATED CURRENT [A]	9.0 A
RATED VOLTAGE [V]	300 V
OUTER JACKET MATERIAL/COLOR	PVC/YELLOW
CONDUCTOR INSULATION MATERIAL	PVC
NUMBER OF CONDUCTORS	12x18 AWG
DRAIN/SHIELD	20 AWG/POLYESTER FOIL
TEMPERATURE RATING	-40°C to +105°C (-40°F to +221°F)
PROTECTION CLASS	MEETS NEMA 1,3,4,6P AND IEC IP68

SOURCE DRAWING - FOR REFERENCE ONLY

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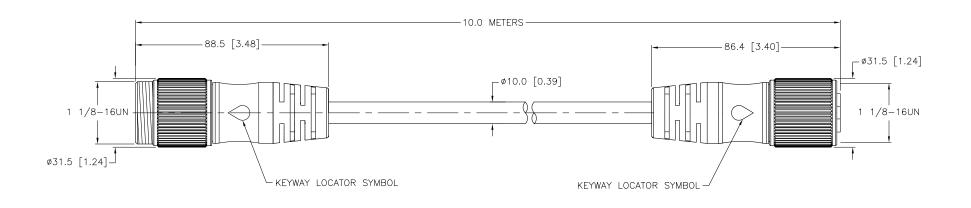
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(763) 553-7300

turck.com

(763) 553-0708 fax



CABLE LENGTH	TOLERANCE				
ALL LENGTHS	+ 4% (OR 50mm) OF LENGTH - 0% (OR 0mm) OF LENGTH WHICHEVER IS GREATER				
STRIP LENGTH	TOLERANCE				
0-7mm	±0.5mm				
8-29mm	±1.0mm				
30-49mm	±2.0mm				
50-69mm	±3.0mm				
70-100mm	±4.0mm				
OVER 100mm	±5.0mm				

NOTES:

1. TURCK EQUIVALENT: RSM RKM 120-10M/S817/CS-PVT LABEL					MATERIAL	TOLERANCES UNLESS OTHERWISE SPECIFIED	DRFT	RDS	DATE 09/28/09	DESCRIPTION	TS-8103		
2."/S817" DESIGNATES SPECIAL CABLE WITH CUSTOM WIRING.					SEE SPECIFICATIONS	0.5 TO 6 ±0.1 6 TO 30 ±0.2	DSGN	DSGN SCALE 1=1.8		13-0100			
	,				FINISH	30 TO 200 ±0.3 OVER 200 ±0.4	UNIT OF MEASUREMENT			IDENTIFICATION NO.		$\neg \neg$	REV
						ANGLES ±1°	N	MILLIMETE	R[INCH]		U2-16520		Α
Α	DRAWING RELEASE	RDS	09/29/09	9	SEE SPECIFICATIONS	ALL INCH DIMENSIONS ARE							
REV	DESCRIPTION	BY	DATE	ECO NO.		REFERENCE ONLY	D	O NOT SCALE	THIS DRAWING	FILE: U2-16520		SHEET	1 OF 1

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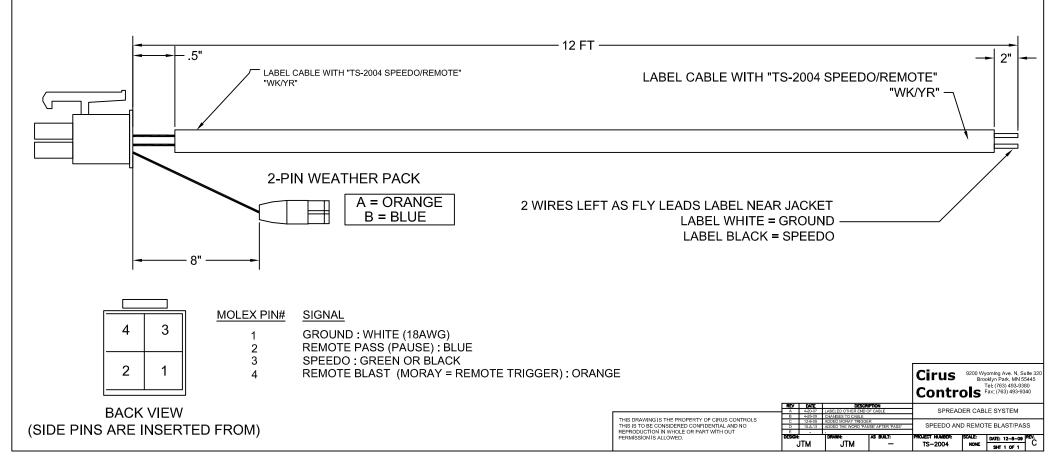
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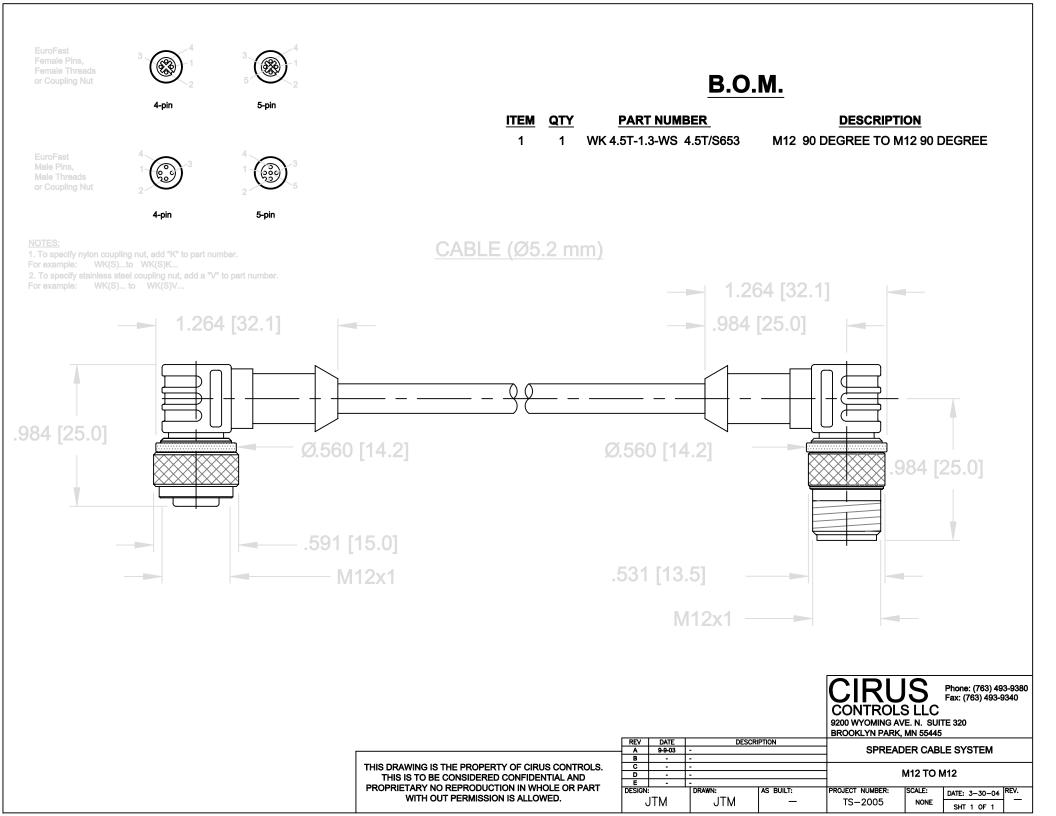
3.

NOTES:

1. CABLE TO BE BAGGED AND THE BAG LABELED WITH "TS-2004"

QTY PART NUMBER **DESCRIPTION** 39-01-2040 **MOLEX RECEPTACLE 4 PIN** (Digi-Key WM3701-ND) 39-00-0039 MOLEX TERMINALS FEMALE 18-24 AWG (Digi-Key WM2501-ND) 12 FT AUTOMOTIVE GRADE 2 CONDUCTOR 18 AWG CABLE 12010973 2-PIN WEATHER PACK (SHROUD) 12089040 PINS FOR WEATHER PACK 12015323 SEAL FOR WEATHER PACK





<u>ITEM</u>	QTY	PART NUMBER	CIRUS PN	DESCRIPTION
1	1	????	????	M12 90 degree connector and cable
2	1	3182-3SG-3DC	000624	CONXALL CONNECTOR - 3 SOCKET FEMALE (SHELL & TERMINALS)

	GUAGE	LENGTH	SIGNAL	WIRE COLOR	CRIMP END	
M12						<u>J3</u>
4 -	— 20 AWG —	—— 48" ——	SENSOR SIGNAL	BLACK	INCLUDED	6 O'CLOCK (3)
1 -	— 20 AWG —	——— 48 " ——	+5 VOLTS FOR SENSOR	BROWN	— INCLUDED ———	10 O'CLOCK (2)
3	— 20 AWG —	48"		——BLUE & CABLE SHIELD—	—— INCLUDED ———	2 O'CLOCK (1)

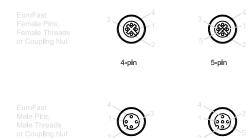


CIRUS Phone: (763) 493-9380 Fax: (763) 493-9340 CONTROLS LLC

9200 WYOMING AVE. N. SUITE 320 BROOKLYN PARK, MN 55445

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L	REV	DATE	DATE	DESCRI	l					
Æ	٧	9-9-03	9-9-03	•		l	SPREAD	ER CABL	.E SYSTEM	
Г	В	-	-	•						
Е	C	-	-	-						
Е	O	-			l	M12 TO CONXALL				
Г	Е	-		•						
T	ESIGN:			DRAWN:	AS BUILT:	PROJECT	NUMBER:	SCALE:	DATE: 3-11-04 REV.	
ı		JTM	TM	JTM	_	TS-	-2006	NONE	SHT 1 0F 1	



TEM_	QTY	PART NUMBER	DESCRIPTION
1	1	WAYTEK 38044	3 PIN WEATERPACK (SHROUD HALF)
2	1	WS 4.4T-2/S653	M12 90 DEGREE AND CABLE
3	3	WAYTEK 30034	PINS WEATHER PACK
4	3	WAYTEK 39000	SEAL FOR WEATHER PACK

NOTES

1. To specify nylon coupling nut, add "K" to part number.

For example: WK(S)...to WK(S)K...

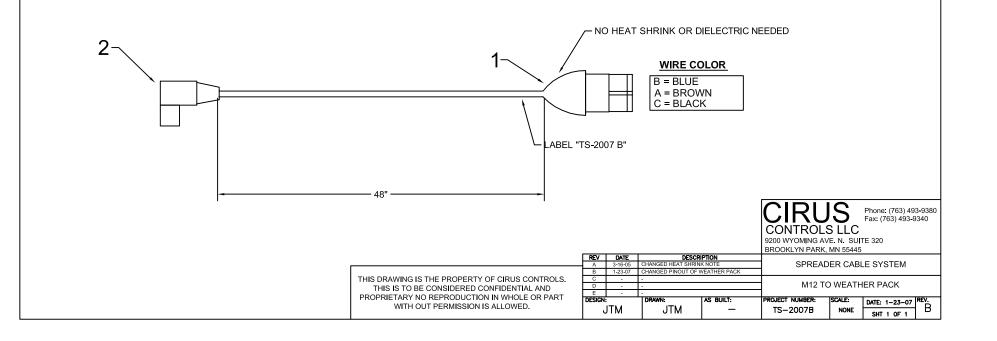
2. To specify stainless steel coupling nut, add a "V" to part number.

4-pin

5-pin

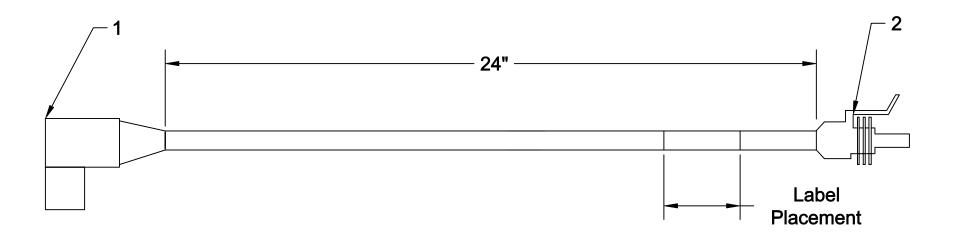
For example: WK(S)... to WK(S)V...

	GUAGE	<u>LENGTH</u>	<u>SIGNAL</u>	WIRE COLOR	
M12					<u>J1</u>
4	├─ 20 AWG —	——— 48" ———	———— SENSOR SIGNAL ———		c
1	├─ 20 AWG —		+5 VOLTS FOR SENSOR	BROWN	A
3	20 AWG —	48" —	——— GROUND FOR SENSOR ——	——— BLUE AND CABLE SHIELD ——	В



	WIRING DIAGRAM	
M12		WP
1		
2 3 —		_ 1
4 —		2

<u>ITEM</u>	QTY	PART NUMBER	DESCRIPTION
1	1	WS 4T5	M12 90 degree connector and cable
2	1	38043 (waytek)	weatherpack 2 pin (tower half)
3	2	30035 (waytek)	tower terminals 20- 18 awg
4	2	39000 (waytek)	weatherpack seals



Notes:

- 18 AWG, 2 Conductor cable
- Label to be white w/ black printing and located on cable per drawing. (mylar w/ clear cover, all caps, 15pt font)
- M12 MATES TO SENSOR BOX 4MB12-4P2

9200 Wyoming Ave. N, Suite 320 Brooklyn Park, MN 55445 Tel: (763) 493-9380 REV DATE
A 2-28-05
B - C D - E DESIGN:

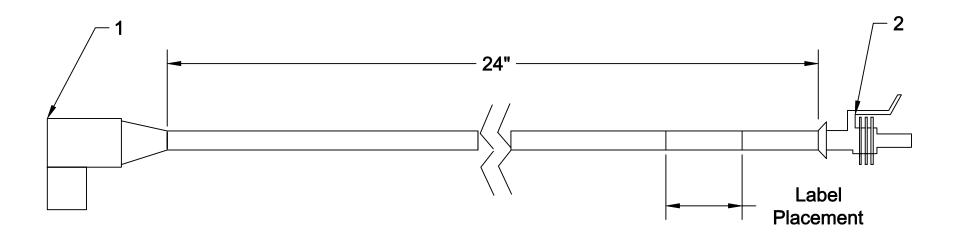
THIS DRAWING IS THE PROPERTY OF CIRUS CONTROLS THIS IS TO BE CONSIDERED CONFIDENTIAL AND NO REPRODUCTION IN WHOLE OR PART WITH OUT PERMISSION IS ALLOWED.

	2-28-05 changed amp to WP			SPREADER CABLE STOTEM					
	-								
	-	•							
	-	-		M12 TO WEATHERPACK					
	-								
N		DRAWN:	AS BUILT:	PROJECT NUMBER:	SCALE:	DATE: 2-28-05 REV.			
	JTM	l JTM	_	TS-2010	NONE	A			

SHT 1 OF 1

	WIRING DIAGRAM	
M12		AMP
1		
2 3 —		_ 1
4 —		_ 2

<u>ITEM</u>	QTY	PART NUMBER	DESCRIPTION
1	1	????	M12 90 degree connector and cable
2	1	282189 - 1	AMP Junior Timer RECEPTACLE
3	2	929930 - 3	FEMALE TERMINAL for AMP Junior Timer
4	2	828905 - 1	18 AWG SEAL for AMP Junior Timer

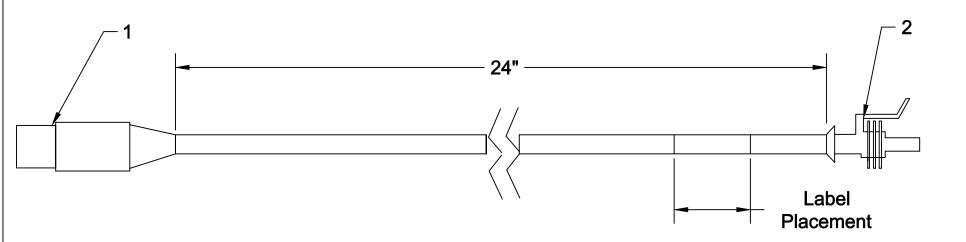


Notes:

- 18 AWG, 2 Conductor cable
- Label to be white w/ black printing and located on cable per drawing. (mylar w/ clear cover, all caps, 15pt font)
- M12 MATES TO SENSOR BOX 4MB12-4P2

						Cirus Contr	9200 Wyoming Ave. N, Suite 320 Brooklyn Park, Mh 55445 Tel: (763) 493-9380 Fax: (763) 493-9340
			DATE	DESCR	IPTION	CODEAG	SED CARLE OVOTEM
Г		_ <u>A</u>	-	•		SPREADER CABLE SYSTEM	
	THIS DRAWING IS THE PROPERTY OF CIRUS CONTROLS	В	-				
		С	-	-		4	
	THIS IS TO BE CONSIDERED CONFIDENTIAL AND NO	D	-	-		M12 TO AMP JR Timer	
	REPRODUCTION IN WHOLE OR PART WITH OUT	E	-	-			
	PERMISSION IS ALLOWED.	DESIGN:	ТМ	DRAWN: JTM	AS BUILT:	PROJECT NUMBER: TS-2011	SCALE: DATE: 9-27-04 REV. SHT 1 OF 1

<u>ITEM</u>	QTY	PART NUMBER	DESCRIPTION
1	1	????	M12 connector and cable
2	1	282080-1	AMP Superseal 1.5 RECEPTACLE
3	2	183025-1	FEMALE TERMINAL for Superseal 1.5
4	2	281934-2	18 AWG SEAL for Superseal 1.5

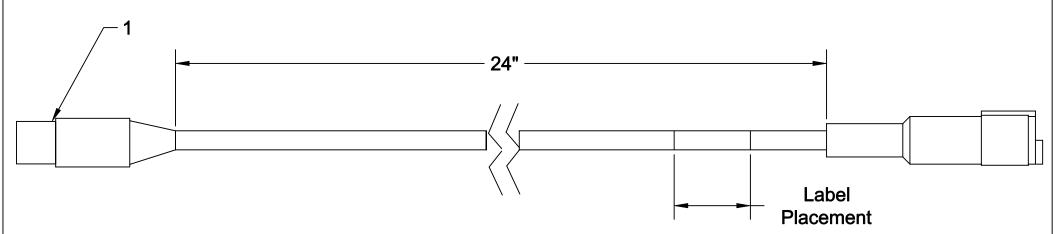


Notes:

- 18 AWG, 2 Conductor cable
- Label to be white w/ black printing and located on cable per drawing. (mylar w/ clear cover, all caps, 15pt font)
- M12 MATES TO SENSOR BOX 4MB12-4P2

						Cirus Contr	9200 Wyoming Ave. N, Suite 320 Brooklyn Park, MN 55445 Tel: (763) 493-9380 S Fax: (763) 493-9340	
			DATE	DESCR	IPTION	000004	SED CARLE OVOTERA	
		Α	-	-		_ SPREAL	DER CABLE SYSTEM	
	THIS DRAWING IS THE PROPERTY OF CIRUS CONTROLS	В	-					
		C	-	-				
	THIS IS TO BE CONSIDERED CONFIDENTIAL AND NO	D	•	-		M12 TO AMP PLUG		
	REPRODUCTION IN WHOLE OR PART WITH OUT	E	-	-				
	PERMISSION IS ALLOWED.	DESIGN:	ТМ	JTM	AS BUILT:	PROJECT NUMBER: TS-2012	SCALE: DATE: 3-29-04 REV.	

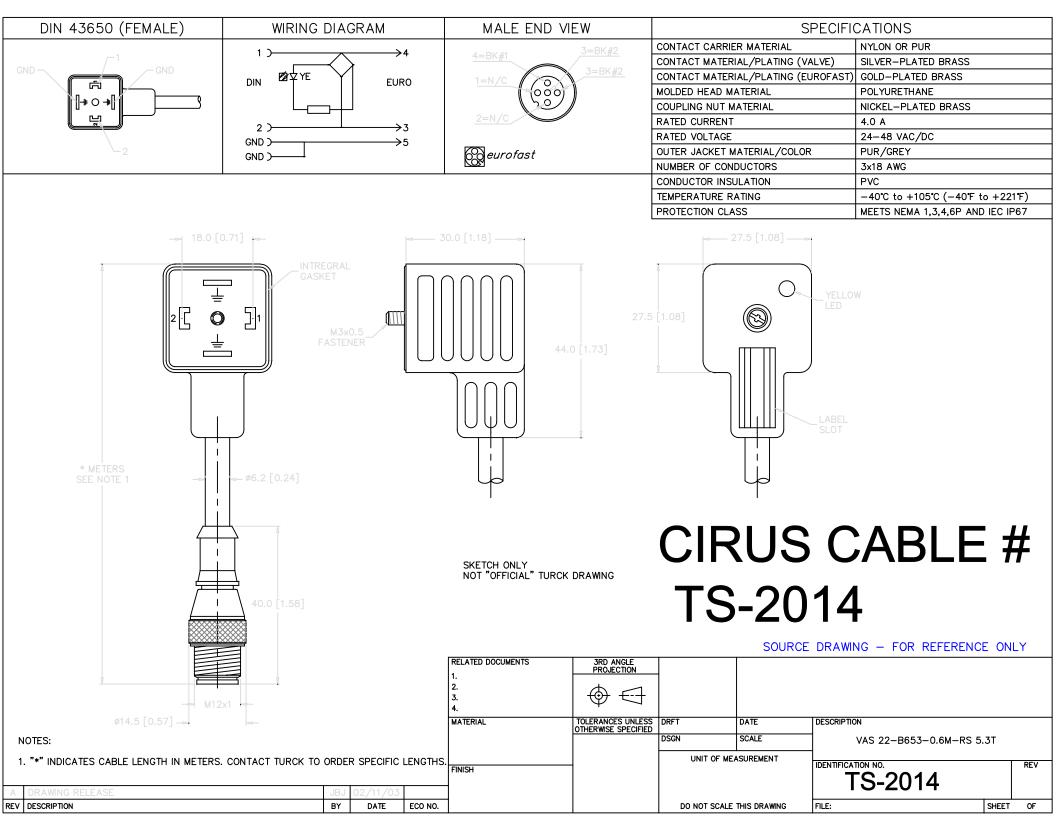
<u>ITEM</u>	QTY	PART NUMBER	DESCRIPTION
1	1	????	M12 connector and cable
2	1	317-1398-000	SURESEAL BOOT
3	1	120-1804-000	SURESEAL RECEPTACLE
4	1	031-1267-001	SURESEAL TIN SOCKET
5	1	030-2196-001	SURESEAL TIN PIN

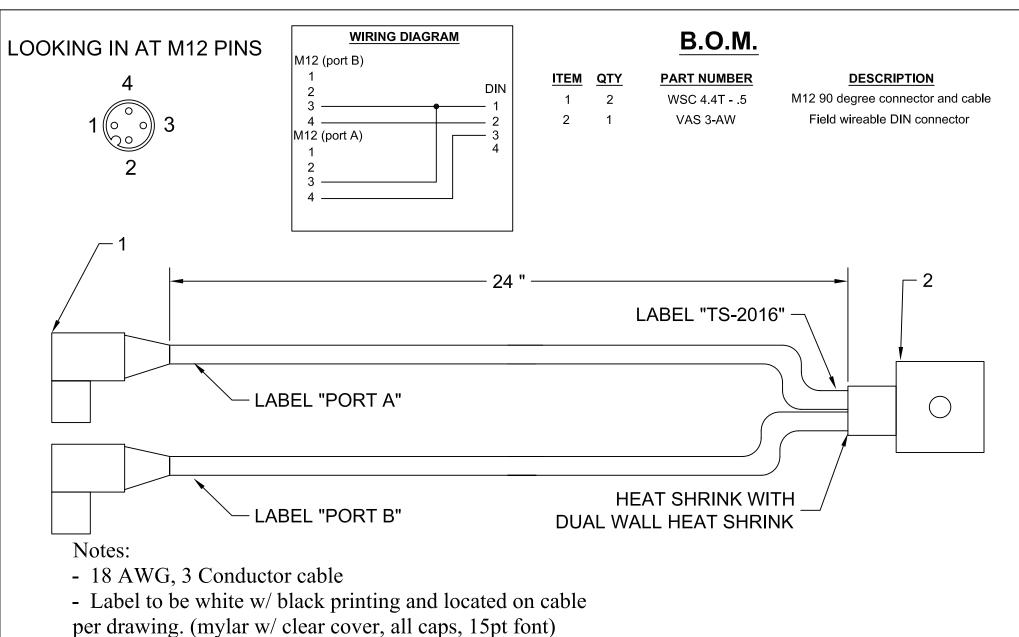


Notes:

- 18 AWG, 2 Conductor cable
- Label to be white w/ black printing and located on cable per drawing. (mylar w/ clear cover, all caps, 15pt font)
- M12 MATES TO SENSOR BOX 4MB12-4P2

					Cirus Contr	9200 Wyoming Ave. N, Suite 320 Brooklyn Park, MN 55445 Tel: (763) 493-9380 OIS Fax: (763) 493-9340
	REV	DATE	DESCR	RIPTION	CDDEAG	DER CABLE SYSTEM
	1	-	•		_ SPREAL	DER CABLE STSTEM
THIS DRAWING IS THE PROPERTY OF CIRUS CONTROLS	ᆵ		_			
THIS IS TO BE CONSIDERED CONFIDENTIAL AND NO	 ŏ 		-		∃ м 42 то	ITT CANNON PLUG
REPRODUCTION IN WHOLE OR PART WITH OUT	Ē	-			- WIIZ 10	TITI CANNON FEOG
 PERMISSION IS ALLOWED.	DESIGN:	ТМ	JTM	AS BUILT:	PROJECT NUMBER: TS-2013	SCALE: DATE: 3-29-04 REV.





THIS DRAWING IS THE PROPERTY OF CIRUS CONTROLS THIS IS TO BE CONSIDERED CONFIDENTIAL AND NO REPRODUCTION IN WHOLE OR PART WITH OUT

PERMISSION IS ALLOWED.

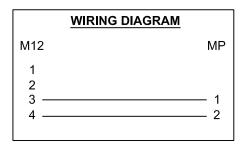
- M12 MATES TO SENSOR BOX 4MB12-4P2
- -CABLE SHOULD BE INDIVIDUALLY BAGGED AND LABELED.

XD		JĽD.	•		Contro	ols	fax: (763) 493-9340		
	REV	DATE	DESCRI	PTION					
	Α	-	-] SPREAD	EK CARL	.E SYSTEM		
	В	-							
	С	-	-						
	D	-	-] 2 M12 TO [2 M12 TO DIN (WALVOIL VALVE)			
	E - I DESIGN: JTM				1				
						SCALE:	DATE: 9-9-05 REV.	_	
			JTM	_	TS-2016	NONE	SHT 1 0F 1	•	

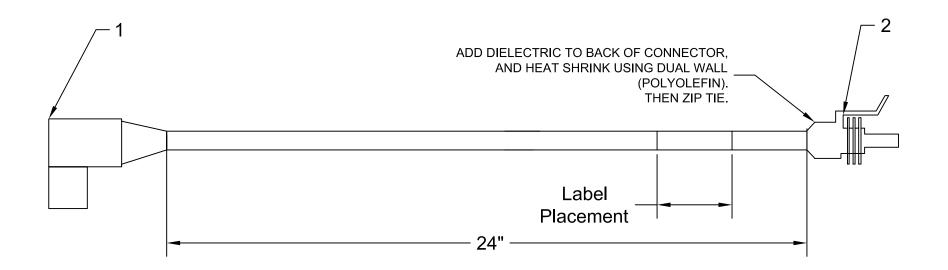
Cirus

9200 Wyoming Ave. N, Suite 320 Brooklyn Park, MN 55445

Tel: (763) 493-9380



<u>ITEM</u>	QTY	PART NUMBER	DESCRIPTION
1	1	WS 4T5	M12 90 degree connector and cable
2	1	38201 (waytek)	FEMALE METRI-PACK 150 2 pin
3	2	31077 (waytek)	FEMALE TERMINALS 16-18 AWG
4	2	38202 (waytek)	TPA LOCK
4	2	39006 (waytek)	CABLE SEALS



Notes:

- 18 AWG, 2 Conductor cable
- Label to be white w/ black printing and located on cable per drawing. (mylar w/ clear cover, all caps, 15pt font)
- M12 MATES TO SENSOR BOX 4MB12-4P2



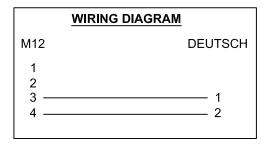
9200 Wyoming Ave. N, Suite 320 Brooklyn Park, MN 55445 Tel: (763) 493-9380

THIS DRAWING IS THE PROPERTY OF CIRUS CONTROLS THIS IS TO BE CONSIDERED CONFIDENTIAL AND NO REPRODUCTION IN WHOLE OR PART WITH OUT PERMISSION IS ALLOWED.

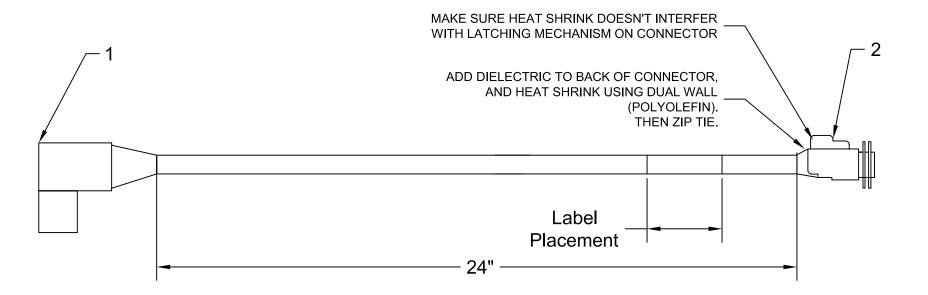
SPREADER CABLE SYSTEM M12 TO METRI-PACK 150 DATE: 8-2-06 JTM JTM SHT 1 OF 1

B.O.M. ITEM QTY **PART NUMBER DESCRIPTION** NOTES: HYDRAULIC TRUNK AND BOX (TURCK) 4MB12 - 4P2 1 1. AVAILABLE CABLES FOR DIFFERENT VALVE TYPES 39-01-2060 (Digi-Key #WM3702-ND 2 **MOLEX 6 PIN** (ORDER INDIVIDUALLY): PN# VAS 22-B653-.6M-WS 5.3T (DIN VALVE) 3 39-00-0039 (Digi-Key #WM2501-ND) **MOLEX TERMINALS 18-24 AWG** 2. PLUG FOR PORTS NOT USED: **WAYTEK 30513** .250 FEMALE SPADE PN# VZ-3 **WAYTEK 30512** .250 MALE SPADE LABEL CABLE WITH "TS-2018 HYD OUT" MOLEX PIN# **SPDR** HYD C **SIGNAL** BLUE GROUND -GROUND GRAY (J4) -BLADE LEFT -- ANTI-ICE GREEN (J2) -BLADE UP SPINNER J1 **GREEN/YELLOW** GROUND-GROUND -BLADE RIGHT — PRE-WET — YELLOW (J3) BLADE DOWN — AUGER — WHITE (J1) J2 J4 5 6 4 4 (SIG) **EuroFast** 3 (GND), 3 2 Female Pins. Female Threads or Coupling Nut 2 (N/A) **BACK VIEW** 5-pin (SIDE PINS ARE INSERTED FROM) Phone: (763) 493-9380 Fax: (763) 493-9340 CONTROLS LLC 9200 WYOMING AVE. N. SUITE 320 **BROOKLYN PARK, MN 55445** SPREADER CABLE SYSTEM

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PROPRIETARY NO REPRODUCTION IN WHOLE OR PART
WITH OUT PERMISSION IS ALLOWED.



<u>TEM</u>	QTY	PART NUMBER	DESCRIPTION
1	1	WS 4T5	M12 90 degree connector and cable
2	1	DT06-2S (LADD)	DEUTSCH PLUG
3	2	0462-201-16141 (LADD)	FEMALE TERMINALS 16-18 AWG
4	1	W2S (LADD)	DEUTSCH WEDGE LOCK



Notes:

- 18 AWG, 2 Conductor cable
- Label to be white w/ black printing and located on cable per drawing. (mylar w/ clear cover, all caps, 15pt font)
- M12 MATES TO SENSOR BOX 4MB12-4P2



9200 Wyoming Ave. N, Suite 320 Brooklyn Park, MN 55445 Tel: (763) 493-9380

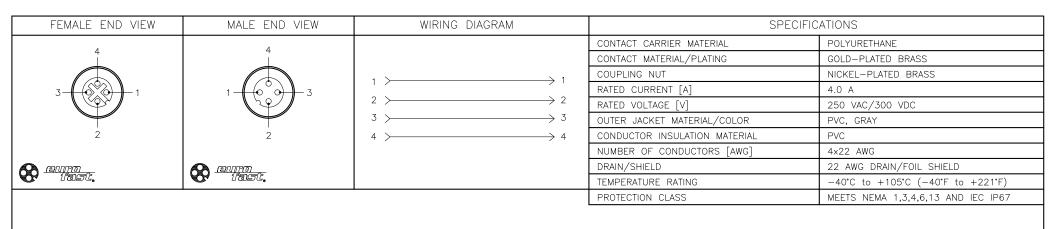
THIS DRAWING IS THE PROPERTY OF CIRUS CONTROLS THIS IS TO BE CONSIDERED CONFIDENTIAL AND NO REPRODUCTION IN WHOLE OR PART WITH OUT PERMISSION IS ALLOWED.

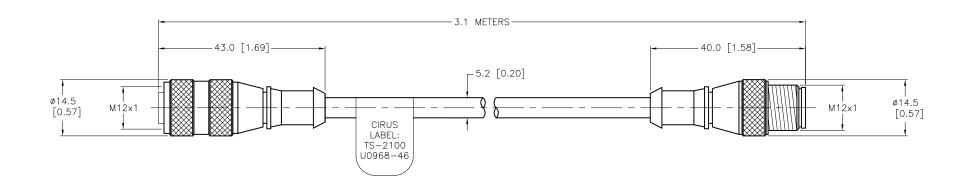
JTM

JTM

M12 TO DEUTSCH DT06-2S DATE: 11-28-06

SPREADER CABLE SYSTEM

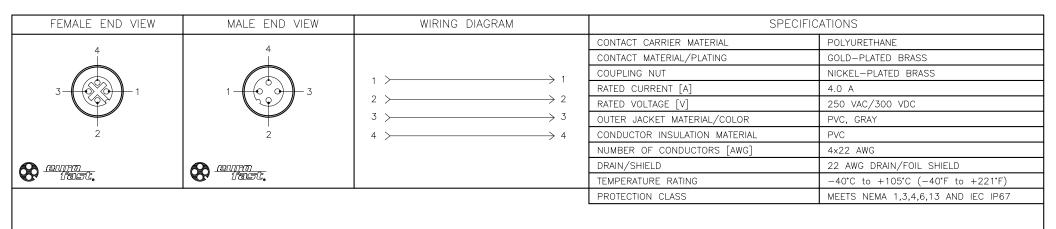


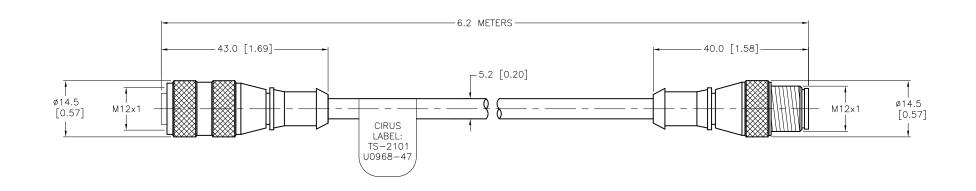


		CABLE LENGTH	TOLERANCE							90	URCE DRAWING		NCE C	MI V
		ALL LENGTHS	+ 4% (OR 50mm) OF LENGTH - 0% (OR 0mm) OF LENGTH WHICHEVER IS GREATER				RELATED DOCUMENTS	3RD ANGLE PROJECTION	THIS DOCUMENT IS		- DIAWING	3000	CAMPUS	DRIVE
		STRIP LENGTH 0-7mm 8-29mm 30-49mm 50-69mm	#0.5mm #1.0mm #2.0mm #3.0mm				1. 2. 3. 4.	→ ←	PROPERTY OF TURCK INC. USE OF THIS DOCUMENT WITHOUT WRITTEN PERMISSION IS PROHIBITED.		Sensors and Automatic	1–80 (763 (763	POLIS, MN 20-544-7 3) 553-7 3) 553-0 turck.com	7769 300 708 fax
		70-100mm OVER 100mm	±4.0mm ±5.0mm				MATERIAL	TOLERANCES UNLESS OTHERWISE SPECIFIED	DRFT JBJ	DATE 04/29/04	DESCRIPTION	TS-2100		
				_			SEE SPECIFICATIONS	6 TO 30 ±0.2	DSGN UNIT OF ME	SCALE 1=1.0		13-2100		
							FINISH	30 TO 200 ±0.3 OVER 200 ±0.4 ANGLES ±1°		ER [INCH]	IDENTIFICATION NO.	U0968-46		REV \triangle
Α	DRAWING RELEASE			PJ	07/14/04		SEE SPECIFICATIONS	ALL INCH DIMENSIONS ARE						/ \
REV	DESCRIPTION			BY	DATE	ECO NO.]	REFERENCE ONLY	DO NOT SCALE	THIS DRAWING	FILE: CIRUS\U096	8-46	SHEET	1 OF 1

CABLE LENGTH

TOLERANCE





									SO	URCE DRAWING - FOR F	REFERENC	FONIY
	ALL LENG	+ 4% (OR 50mm) OF LENGTH - 0% (OR 0mm) OF LENGTH WHICHEVER IS GREATER				RELATED DOCUMENTS	3RD ANGLE PROJECTION	THIS DOCUMENT IS		ONCE DIAWING TON	3000 CAM	PUS DRIVE
	STRIP LEN 0-7mm 8-29mm 30-49mm 50-69mm	±0.5mm ±1.0mm ±2.0mm				1. 2. 3. 4.	→ ←	PROPERTY OF TURCK INC. USE OF THIS DOCUMENT HITHOUT WRITTEN PERMISSION IS PROHIBITED.		RCK Inc Sensors and Automation Controls	1-800-5 (763) 55 (763) 55	5, MN 55441 544-7769 53-7300 53-0708 fax k.com
	70-100m OVER 100r	±4.0mm				MATERIAL	TOLERANCES UNLESS OTHERWISE SPECIFIED	DRFT JBJ	DATE 04/29/04	DESCRIPTION TS-2	1 \(\) 1	
		·				SEE SPECIFICATIONS	0.5 TO 6 ±0.1 6 TO 30 ±0.2	DSGN	SCALE 1=1.0	13-2	101	
						FINISH	30 TO 200 ±0.3 OVER 200 ±0.4 ANGLES ±1°	UNIT OF ME		IDENTIFICATION NO. U0968	_47	REV /
Α	DRAWING RELEASE		PJ	07/14/04		SEE SPECIFICATIONS	ALL INCH DIMENSIONS ARE		-	00300		
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CABLE LENGTH

TOLERANCE



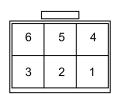
PART NUMBER

RSM 96-10M/S90

RKMC-CC

39-01-2060 (Digi-Key #WM3702-ND)

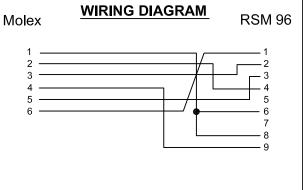
39-00-0039 (Digi-Key # WM2501-ND)



BACK VIEW (SIDE PINS ARE INSERTED FROM)

(SIDE	111107	11.7 II.A	OLIVIL	יווע	

MOLEX PIN#	SIGNAL
1 2 3 4 5	GROUND :GREEN/YELLOW ANTI-ICE SENSOR : GRAY SPINNER SENSOR : GREEN POWER (5 VDC OR 12 VDC) : BROWN PRE-WET SENSOR : YELLOW AUGER SENSOR : WHITE



THIS IS TO BE CONSIDERED CONFIDENTIAL AND PROPRIETARY NO REPRODUCTION IN WHOLE OR PART

ITEM

3

► HEAT SHRINK

QTY

CONNECTOR MUST BE SECURELY MOUNTED TO TRUCK · IN PILLOW BLOCK HANGER LABEL CABLE WITH "TS-8000 SENSOR IN"

DESCRIPTION

MAIN SENSOR TRUNK (TURCK)

CAP FOR MAIN TRUNK

MOLEX 6 PIN

MOLEX TERMINALS 18-24 AWG

CHAIN AND CAP FOR RSM

DESIGN:

JTM

JTM

BACK OF CONNECTOR

MOLDED

NOTE: THIS CABLE MATES TO TS-8001

Phone: (763) 493-9380 Fax: (763) 493-9340

9210 WYOMING AVE. N. SUITE 200

BROOKLYN PARK, MN 55445 SPREADER CABLE SYSTEM

SENSOR CABLE

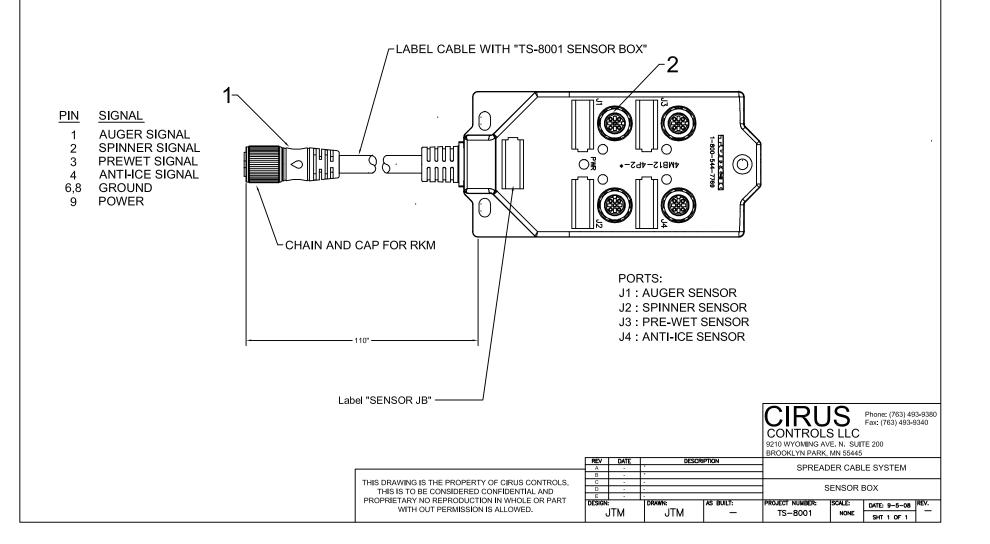
PROJECT NUMBER: DATE: 9-5-08 TS-8000 SHT 1 OF 1

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#TS-8000

B.O.	M
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NOTES:	<u>ITEM</u>	<u>QTY</u>	PART NUMBER	DESCRIPTION
1. NEEDS CABLE TS-8000 TO BE COMPLETE	1	1	4MB12-4P2-2-RKM 96	VALVE BOX W/ CABLE (TURCK)
2. AVAILABLE JUMPER CABLES FOR SENSORS (ORDERED INDIVIDUALLY):	2	1 TO 3	VARIES	JUMPER CABLE TO SENSOR
PN# WK 4.5-1.3-WS 4.5T/S653 (WHITE MOTOR) 3. PLUGS FOR UNUSED PORTS:	3	1	RSMC-CC	CAP FOR CABLE TO BODY
PN# VZ-3				

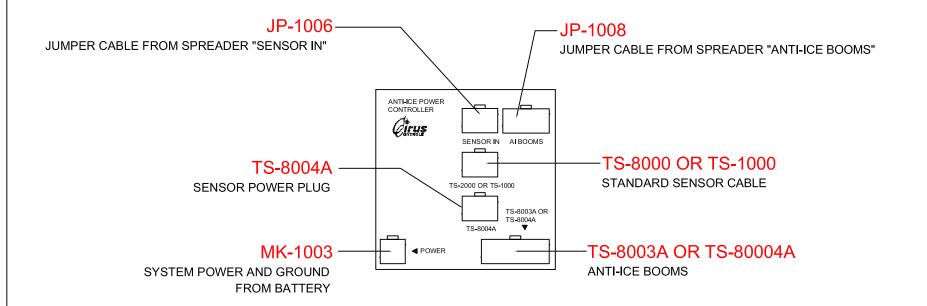


REQUIRES:

MODIFIED TS-2003A, TS-8003A, OR TS8004A CABLE.

CABLES CAN BE MODIFIED IN THE FIELD BY REMOVING PINS FROM THE 8 PIN MOLEX CONNECTOR AND REPOPULATING THEM INTO A 12 PIN MOLEX.

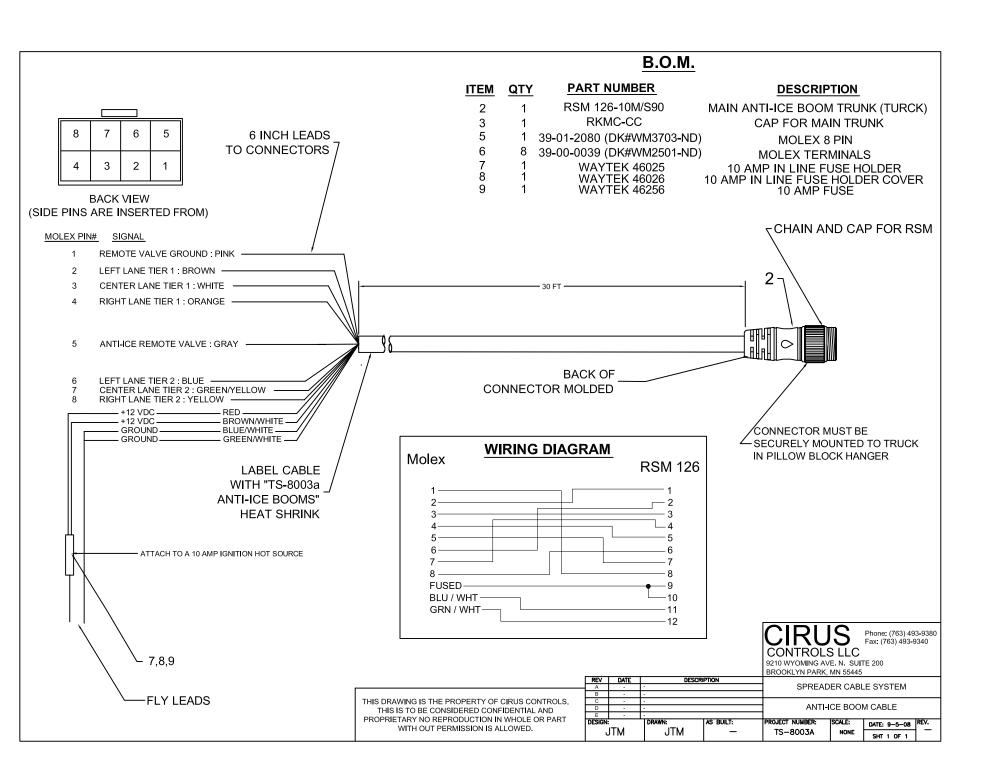
CONSULT DRAWINGS TS-8003A REV B, OR TS-8004A REV B FOR WIRING DETAILS

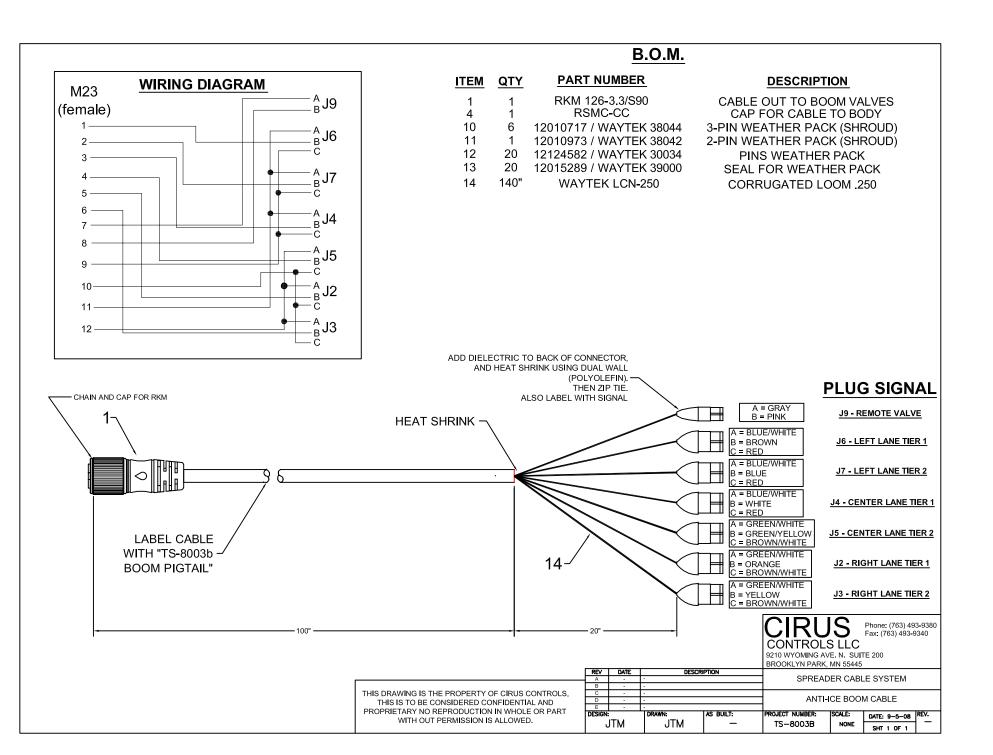


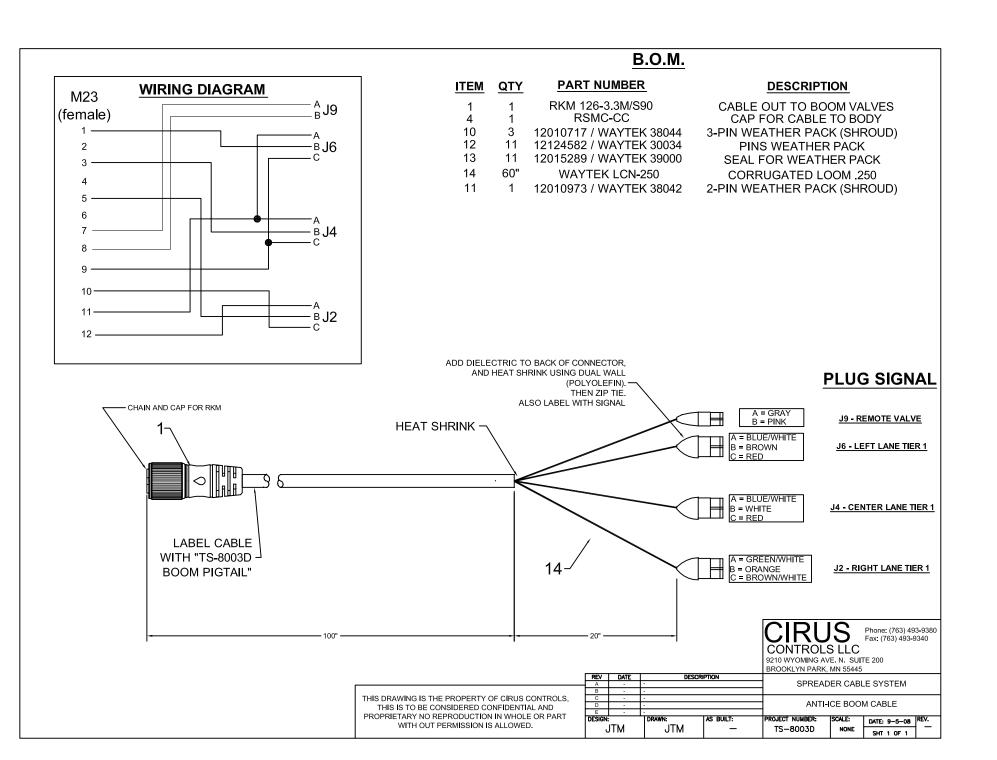
ANTI-ICE POWER MODULE

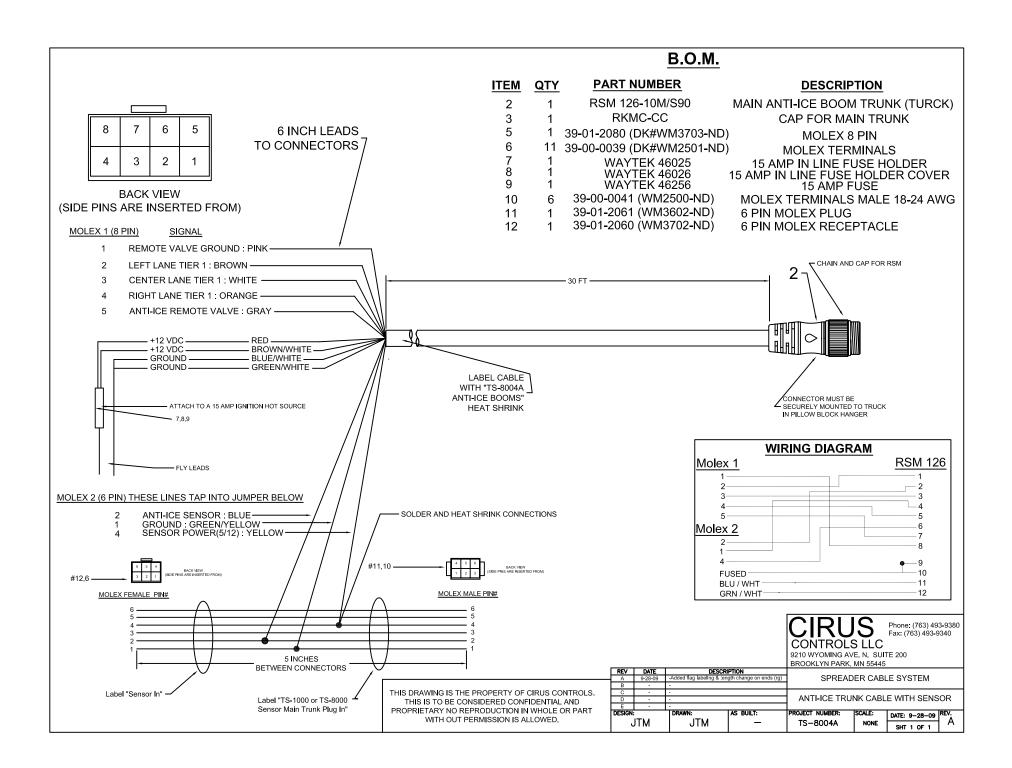
Phone: (763) 493-9380 Fax: (763) 493-9340

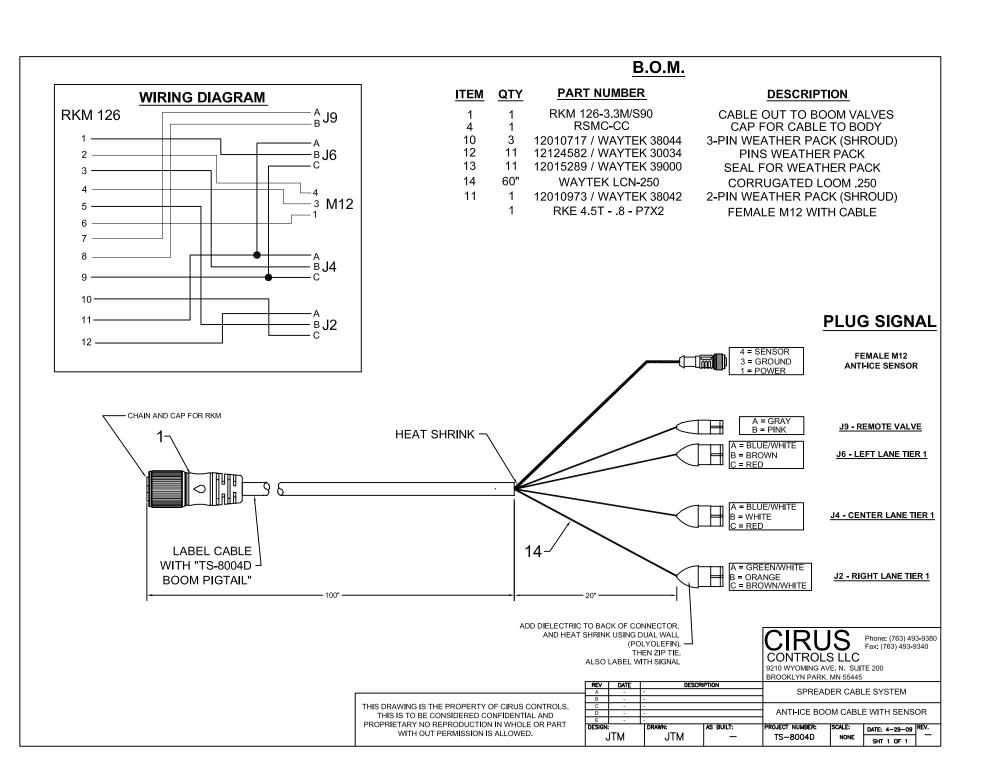
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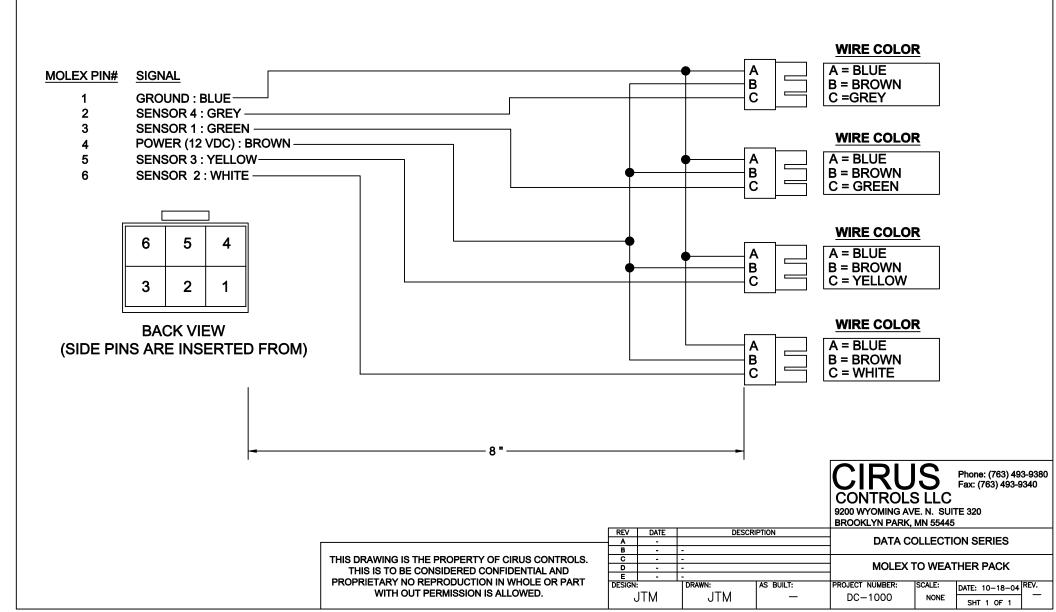




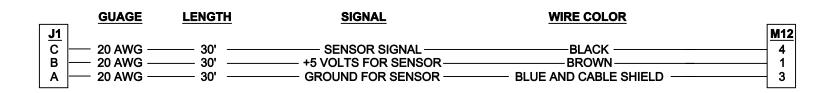


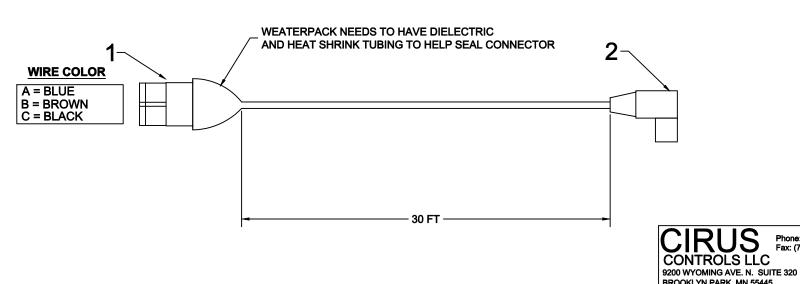
NOTE: MDM MODULE CAN ACCEPT **UP TO 8 SENSORS THROUGH CABLES** DC-1001 OR DC-1002. DC-1002 WEATHERPACK TO WEATHERPACK SENSOR DC-1001 WEATHERPACK TO M12 SENSOR **HH-1001 DATA BUS CABLE** DC-1000 SIGNAL SPLITTER **SpreadSmart Standard Sensors:** 800 DC-1000 SIGNAL SPLITTER 4 (GREY) PRESSURE SENSOR 0 MK-1003 SYSTEM POWER AND GROUND **MDM MODULE** 3 (YELLOW) MATERIAL FLOW SENSOR 2 (WHITE) GATE HEIGHT SENSOR 1 (GREEN) HOPPER LEVER SENSOR Phone: (763) 493-9380 Fax: (763) 493-9340 9200 WYOMING AVE. N. SUITE 320 **BROOKLYN PARK, MN 55445** REV DATE DESCRIPTION **DATA COLLECTION SERIES** 11/10/05 В THIS DRAWING IS THE PROPERTY OF CIRUS CONTROLS. **CABLE OVERVIEW** D E THIS IS TO BE CONSIDERED CONFIDENTIAL AND PROPRIETARY NO REPRODUCTION IN WHOLE OR PART DESIGN: AS BUILT: ROJECT NUMBER: DATE: 11-10-05 REV WITH OUT PERMISSION IS ALLOWED. JTM JTM OVERVIEW NONE SHT 1 OF 1

<u>ITEM</u>	QTY	PART NUMBER	<u>DESCRIPTION</u>
1	1	39-01-2060 (Digi-Key #WM3702-ND	6 PIN MOLEX
2	4	WAYTEK 38045 3 P	IN WEATHER PACK (TOWER HALF)
3	6	39-00-0039 (Digi-Key # WM2501-ND	MOLEX PINS
4	12	WAYTEK 39000	SEAL FOR WEATHER PACK
5	12	WAYTEK 30035	TOWER PINS WEATHER PACK



<u>ITEM</u>	QTY	PART NUMBER	DESCRIPTION
1	1	WAYTEK 38044	3 PIN WEATERPACK (SHROUD HALF)
2	1	WK 4T - 10	FEMALE M12 90 DEGREE AND CABLE (TURCK)
3	3	WAYTEK 30034	SHROUD PINS WEATHER PACK
4	3	WAYTEK 39000	SEAL FOR WEATHER PACK





JTM

JTM

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PROPRIETARY NO REPRODUCTION IN WHOLE OR PART
WITH OUT PERMISSION IS ALLOWED.

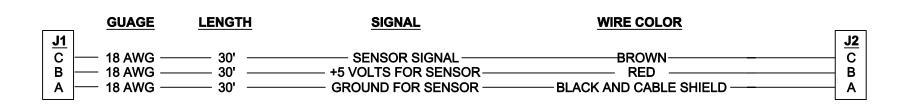
BROOKLIN PARK, IMN 55445				
	IPTION	DESCRI	DATE	REV
DATA COLLECTION SERIES			-	Α
		•		В
		-	С	
WEATHER PACK TO M12 (90 DEGREES		-	-	D
		-	-	Е
PROJECT NUMBER: SCALE: DATE: 10-18-04 RE	AS BUILT:	DRAWN:		DESIGN:
	1	1 1-1		

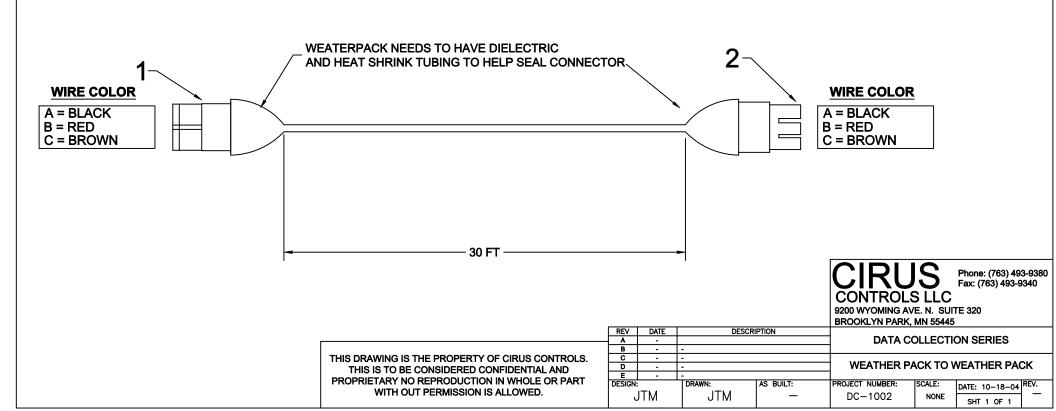
DC-1001

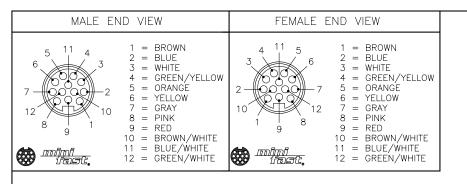
Phone: (763) 493-9380 Fax: (763) 493-9340

SHT 1 OF 1

<u>ITEM</u>	QTY	PART NUMBER	DESCRIPTION
1	1	WAYTEK 38044	3 PIN WEATERPACK (SHROUD HALF)
2	1	WAYTEK 38045	3 PIN WEATHER PACK (TOWER HALF)
3	3	WAYTEK 30034	SHROUD PINS WEATHER PACK
4	6	WAYTEK 39000	SEAL FOR WEATHER PACK
5	3	WAYTEK 30035	TOWER PINS WEATHER PACK
6	30 FT	ALPHA WIRE 5430/3	3 CONDUCTOR SHIELDED CABLE







SPECIFICATIONS									
CONTACT CARRIER MATERIAL/COLOR	THERMOPLASTIC PUR/YELLOW								
MOLDED HEAD MATERIAL/COLOR	THERMOPLASTIC PUR/YELLOW								
CONTACT MATERIAL/PLATING	BRASS/GOLD								
COUPLING NUT MATERIAL/PLATING	BRASS/NICKEL								
RATED CURRENT [A]	9.0 A								
RATED VOLTAGE [V]	300 V								
OUTER JACKET MATERIAL/COLOR	PVC/YELLOW								
CONDUCTOR INSULATION MATERIAL	PVC								
NUMBER OF CONDUCTORS	12x18 AWG								
DRAIN/SHIELD	20 AWG/POLYESTER FOIL								
TEMPERATURE RATING	-40°C to +105°C (-40°F to +221°F)								
PROTECTION CLASS	MEETS NEMA 1,3,4,6P AND IEC IP68								

SOURCE DRAWING - FOR REFERENCE ONLY

Turck inc

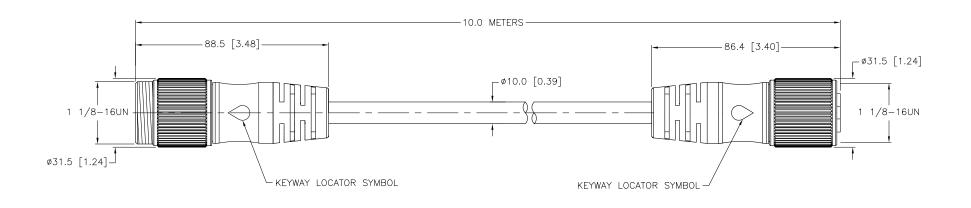
High Technology Sensors and Automation Controls

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CABLE LENGTH	TOLERANCE						
ALL LENGTHS	+ 4% (OR 50mm) OF LENGTH - 0% (OR 0mm) OF LENGTH WHICHEVER IS GREATER TOLERANCE ±0.5mm ±1.0mm						
STRIP LENGTH							
0-7mm							
8-29mm							
30-49mm	±2.0mm						
50-69mm	±3.0mm						
70-100mm	±4.0mm						
OVER 100mm	±5.0mm						

NOTES:

TURCK EQUIVALENT: RSM RKM 120-10M/S817/CS-PVT LABEL Z."/S817" DESIGNATES SPECIAL CABLE WITH CUSTOM WIRING.				MATERIAL	TOLERANCES UNLESS OTHERWISE SPECIFIED	DRFT RDS DATE 09		DATE 09/28/09	DESCRIPTION	TS-8103			
				SEE SPECIFICATIONS	0.5 TO 6 ±0.1 6 TO 30 ±0.2	DSGN		SCALE 1=1.8]				
				FINISH	30 TO 200 ±0.3 OVER 200 ±0.4	UNIT OF MEAS			IDENTIFICATION NO.		$\neg \neg$	REV	
					ANGLES ±1°	N	MILLIMETER [INCH]			U2-16520		Α	
Α	DRAWING RELEASE	RDS	09/29/09	9	SEE SPECIFICATIONS	ALL INCH DIMENSIONS ARE							
REV	DESCRIPTION	BY	DATE	ECO NO.		REFERENCE ONLY	DO NOT SCALE THIS DRAWING		THIS DRAWING	FILE: U2-16520		SHEET	1 OF 1

3RD ANGLE PROJECTION

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RELATED DOCUMENTS

2.

3.